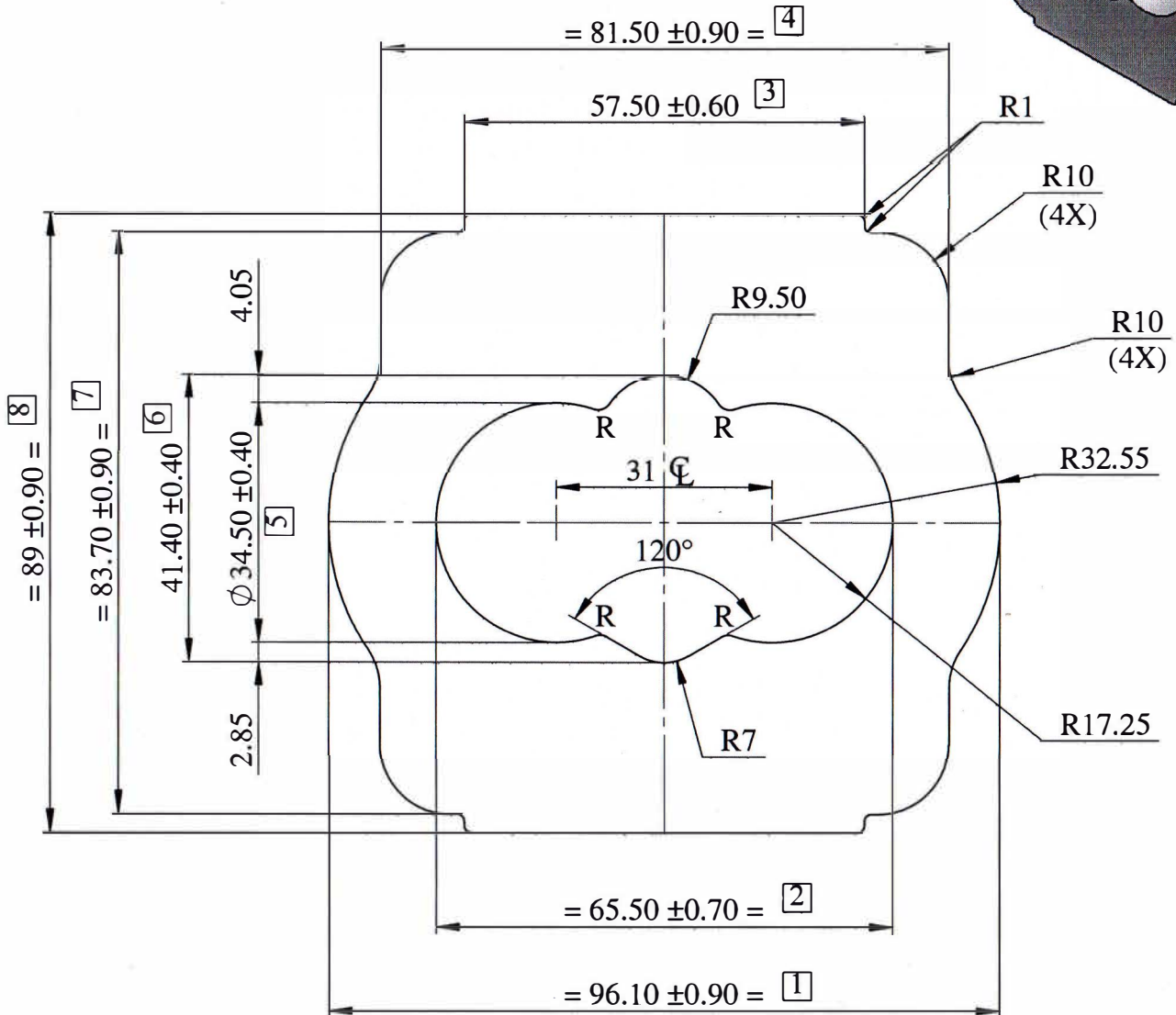
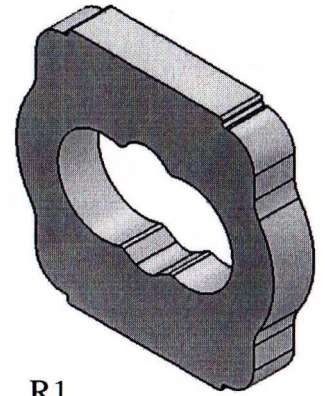


**HARDNESS = 90 BHN (TYPICAL)**



**NOTE:-**  
R = 2.00R

LOCATION:-P4-1HOLE  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS:0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**

TOL. AS PER BS EN 755-9:2008  
UNLESS SPECIFIED

TWIST = ±1/4°/300 M.M.  
FLATNESS = WIDTH X 0.005mm.  
STRAIGHTNESS = 1.50 M.M./MTR.  
ANGULARITY = ±1.5°

**JINDAL ALUMINIUM LIMITED BHIWADI RAJASTHAN -301019**

PARTY SAMPLE & DRG.		SAMPLE-2		PARTY NAME M/S DIAMOND MFG.			REF:- AS PER PARTY DISC. - 18.12.17		
				DRAWN	VIVEK YADAV	23.12.17	AREA	5396.21	MM <sup>2</sup>
				CHECKED	<i>[Signature]</i>		WEIGHT	14.570	KG/M.
				APPROVED	<i>[Signature]</i>		WT. RANGE	-----	Kg/12
001		Alloy 6066-T6 was 6082-T6		SCALE	1:1	DATE	ALLOY	6066-T6	
	(REF.)	AS PER EMAIL DT.- 25.06.18		CRITICAL DIM. *			MAL NO	16788	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	176.05	SEC.NO.	<b>D-7254</b>	
A4		REVISION			EXT.	326.26			