

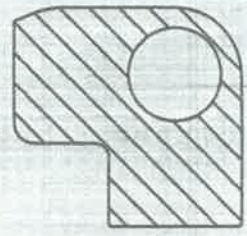
REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	28.02.2023	> New Counter Drawing Drawn
01	13.04.2023	AS PER MAIL TOLERANCE CHANGE
02	13.09.2023	AS PER MAIL
03	23.09.2023	AS PER MAIL

PROPOSED DRAWING

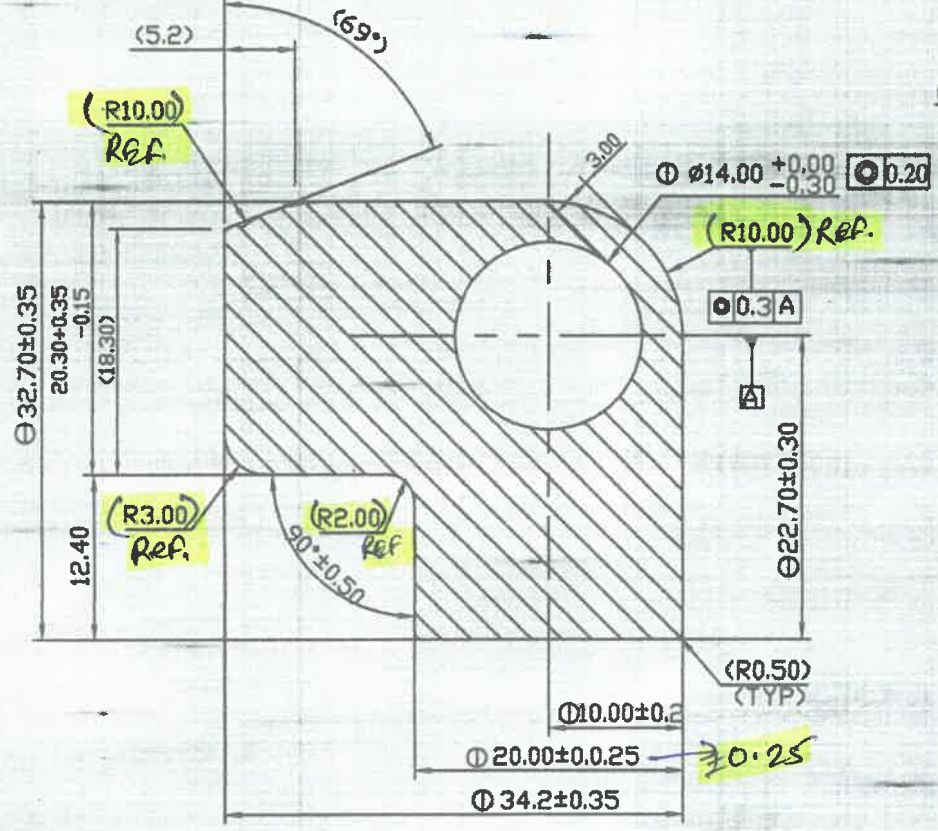
X	XX	DRAW/TOOL/1
	✓	REVISION- 01.04.2022
END USE - MACHINE COMPONENT		

NOTE:

MAJOR \varnothing
ALLOWABLE FLATNESS & BENDING THROUGH OUT LENGTH IS 0.30 mm.(MAX)
CUTTING LENGTH 227+5.0/-0.0 mm.



(SCALE - 1 : 1)



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

OK
Ravi
16/10/2023

TOLERANCE AS I.S. 6477 - 1983 UNLESS
TOLERANCE AS I.S. 3965 - 1981 OTHERWISE
TOLERANCE AS I.S. 2673 - 2002 SPECIFIED

UNSPECIFIED CORNER RADIUS = 0.50 mm

CUST.	M/s - CLH GASEOUS FUEL APPLICATIONS PVT LTD				DFR NO.	NZ-255/2022-23	
CUST DRG. / SAMPLE					DRN/DATE	INDRANIL DE 28.02.2023	
	SEC TYPE	H	WEIGHT	755.99 MM ²	CHKD/DATE	RAVI KUMAR	
3/23.09.2023	CONT. SIZE	7"	WT. RANGE	2.041 KG/M	APPD/DATE	SURYABHAN	
2/13.09.2023	NO. OF CAV.	1	PERIMETER	EXT- 125.17 MM INT.- 43.98	SCALE	1 : 1	
11/13.04.2023	EXT- RATIO	36	C. C. D	45.6 MM		23/9/23	
REV NO. / DATE	SIGNATURE	DIE-FACTOR	61				
		ALLOY-TEMPER	6061 T6	I-33335R3		19081	A4
ALL DIMENSIONS ARE IN MM.							

CLH Part No. -> 7857
(Alt202 Rail Extrusion)