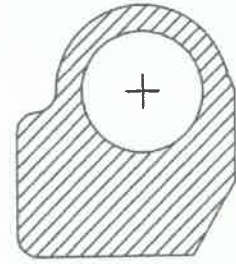


REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	10.07.2023	> New Counter Drawing Drawn
01	28.07.2023	AS PER PROVIDE DIMENSIONS

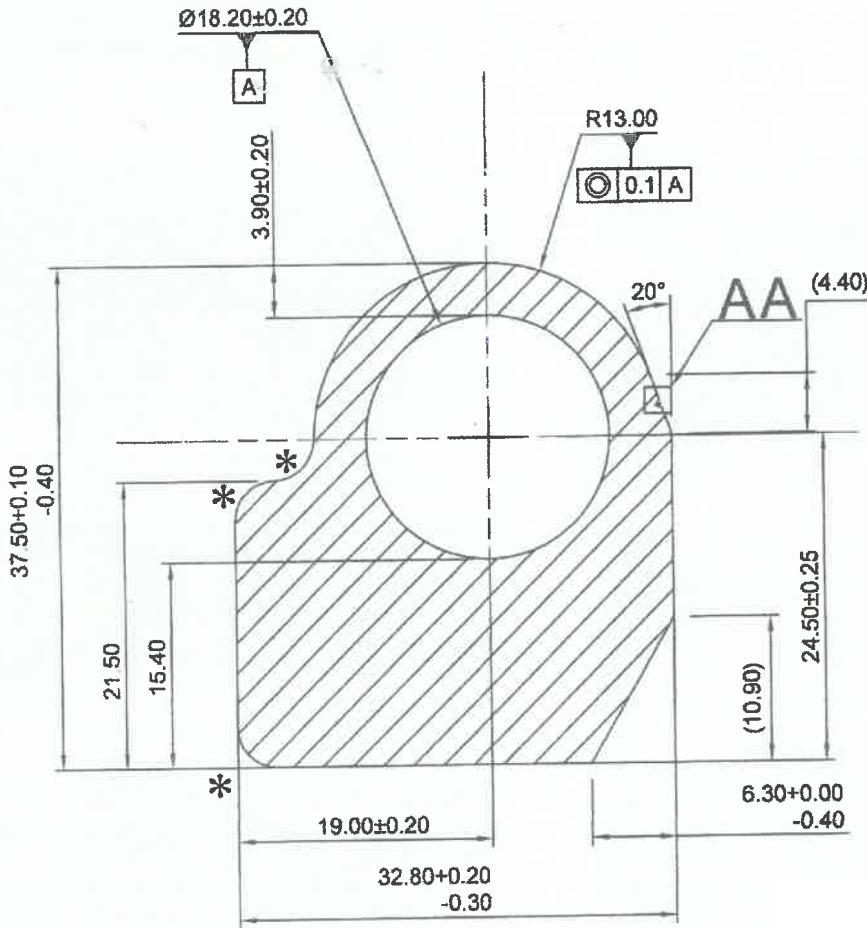
X	XX	DRAW/TOOL/1
	✓	REVISION- 01.04.2022
END USE - AUTOMOTIVE		

NOTE:

- 1.ALLOWABLE FLATNESS & BENDING THROUGH OUT LENGTH IS = 0.60
- 2.CUTTING LENGTH: 683.00+ 5.00/-0.00
- 3.STRAIGHTNESS & TWIST = 1.70 MM/METER.



SECTION DRAWING



DETAILED SECTION DRAWING

TOLERANCE AS I.S. 6477 - 1983 UNLESS
TOLERANCE AS I.S. 3965 - 1981 OTHERWISE
TOLERANCE AS I.S. 2673 - 2002 SPECIFIED

* = Radius 3.00 mm

UNSPECIFIED CORNER RADIUS = 0.50 mm

CUST.	M/s - CLH GASEOUS APPLICATION (P) LTD.				DFR NO.	NZ - 146/2023-24	
CUST DRG. / SAMPLE	ZOAL-LC-7610		AREA	755.71 MM ²	DRN/DATE	INDRANIL DE 10.07.2023	
	SEC TYPE	H	WEIGHT	2.040 KG/M	CHKD/DATE	RAVI [Signature]	
	CONT. SIZE	7"	WT. RANGE	-	APPD/DATE	SURYABHAN [Signature]	
	NO. OF CAV.	1	PERIMETER	EXT- 120.28 MM INT.- 57.17 MM	SCALE	1 : 1 & 2 : 1	
01/28.07.2023	SIGNATURE	DIE-FACTOR	59	C. C. D	I-33671R1		
	ALL.OY-TEMPER	6061-T6		ALL DIMENSIONS ARE IN MM.			
							A4