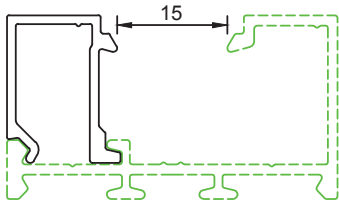
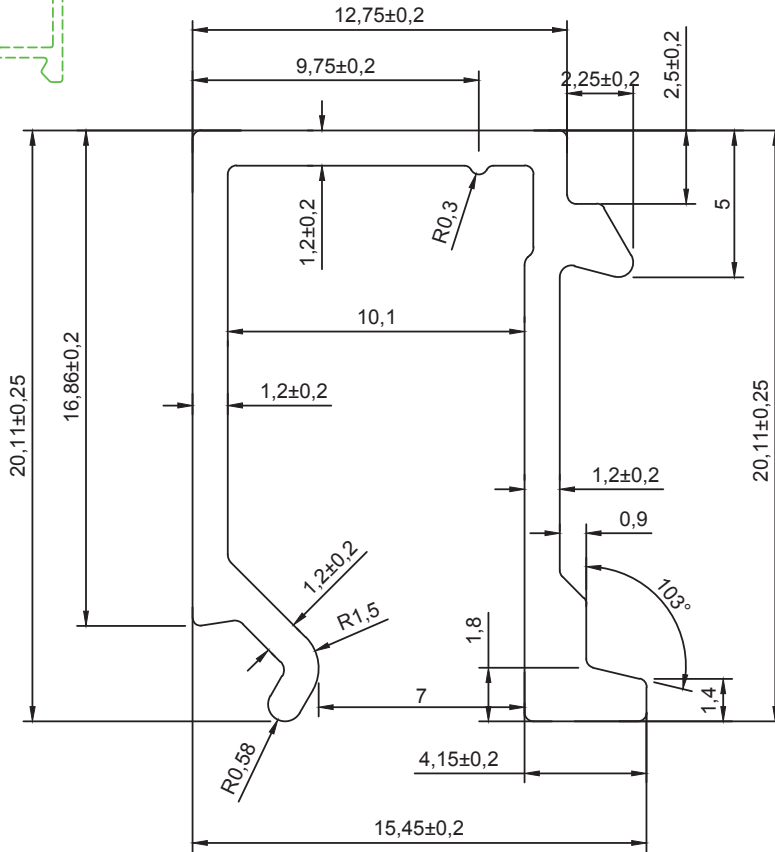


REF NO: B-23



SCALE: 1:1



OK  
11/2/22

CODE : SEW/STA/S1/539  
REV : 00 / Dt : 28.01

NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:-0.50

WITH DIN ISO 2768-1 class C = Coarse

Dimension	0.5 - 3	3 - 6	6 - 30	30 - 120	120 - 400	400 - 1000
Longitudinal	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0
chamfer & radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8	120 - 400 ±0.8	over 400 ±0*10°
Degrees & Minutes	at 10 ±1°	10 - 50 ±1°	50 - 120 ±0°30'	120 - 400 ±0°15'	over 400 ±0°10'	

AREA: 75.262 Sqmm <sup>^</sup>	ALLOY/TEMPER:-	DRAWN BY: RAJE
PERIMETER: 114.959	FLATNESS:-±0.8mm <sup>^</sup>	DATE: 28/01/2022
WEIGHT: 0.743 Kg/12'	TOLERANCES:	REVISION:-
DESCRIPTION :	ANGULARITY:	CHECKED BY:-
PARTY DRG NO:	straightness:	APPROVED BY:-
SECTION NO:	TWIST:-1.70mm/meter	SCALE:- 4:1