M/s. COMPLETE SURVEYING TECHNOLOGIES Pvt-Ltd.

PROPOSAL DRAWING

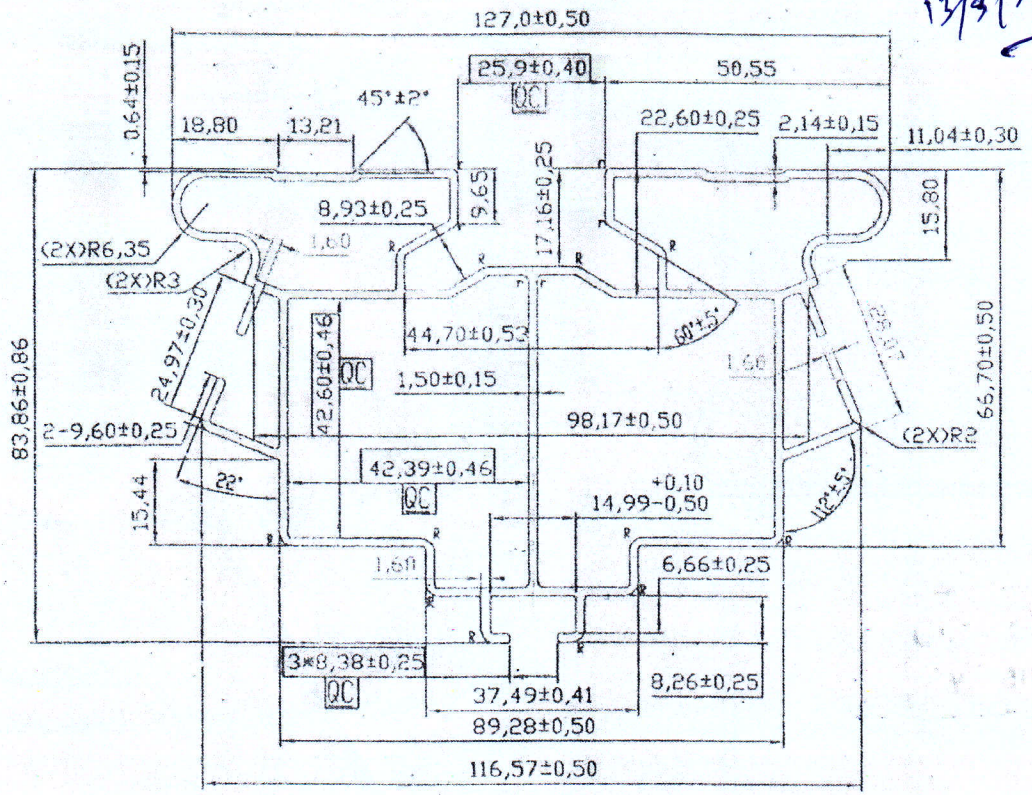
We can give as per I.S. Tol. Party tolerances are v.v. tight.

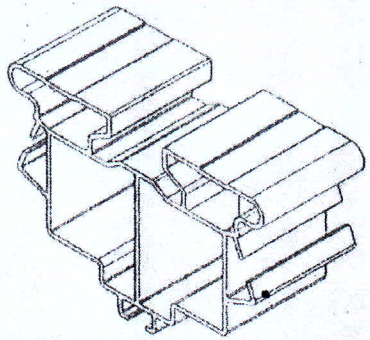
Φ02383 Alloy 6063T6 Mm

13/9/19

WHERE USED
DWX723
DWX724

CHG.NO.	REV	REVISION	DRAWN	DATE





NOTES:-
r= 0.5
R= 2.5

Q02383

WHERE USED	FINISH CUT LENGTH
DWX723	1676.0 +0/ -2.0
DWX724	998.0 +0/ 2.0

NOTES:
1- --- --- is critical surface.
2- Free burrs and sharp edges both end corner R0.5
3- End Cutting Surface should be less than 0.5°.
4- Linear should be less than 0.5mm contort less than 0.5mm
5- Unless otherwise specified radii R0.5,'*' redii R2.5 'r' radii R1.0 QC Sign is importance DIM
6- Material : 6063-, , Hardness hw12-13
7- Anodized per GB8013-87, thickness≥15u
Wear resistance per GB/T12967 2-91. Wear resistance <1.0
Salt spray test cass 63h incorrodible.

MAT'L: - ALUM. 6063T6	SCALE: - NTS	DATE:
FINISH: - ANODIZED 15 MICRON	DRN. BY: SNP	10/01/19
TOLERANCES UNLESS OTHERWISE SPECIFIED. .X = 0.2mm .XX = ±0.1mm .XXX= ±0.05mm ANGULAR = ±1°	CKD. BY:- Manish	10 Jan 19
NOTE:- BREAK ALL SHARP CORNERS.	APD. BY:-	

CSTech
COMPLETE SURVEYING TECHNOLOGIES

PART NAME:- MAIN BEAM WITH RIB TYPE-2

UNITS: MM	CODE:- DWX	DRAWING NO. N439887A/E2	REV 0

WEIGHT - 2.590 kg/m.

D7428