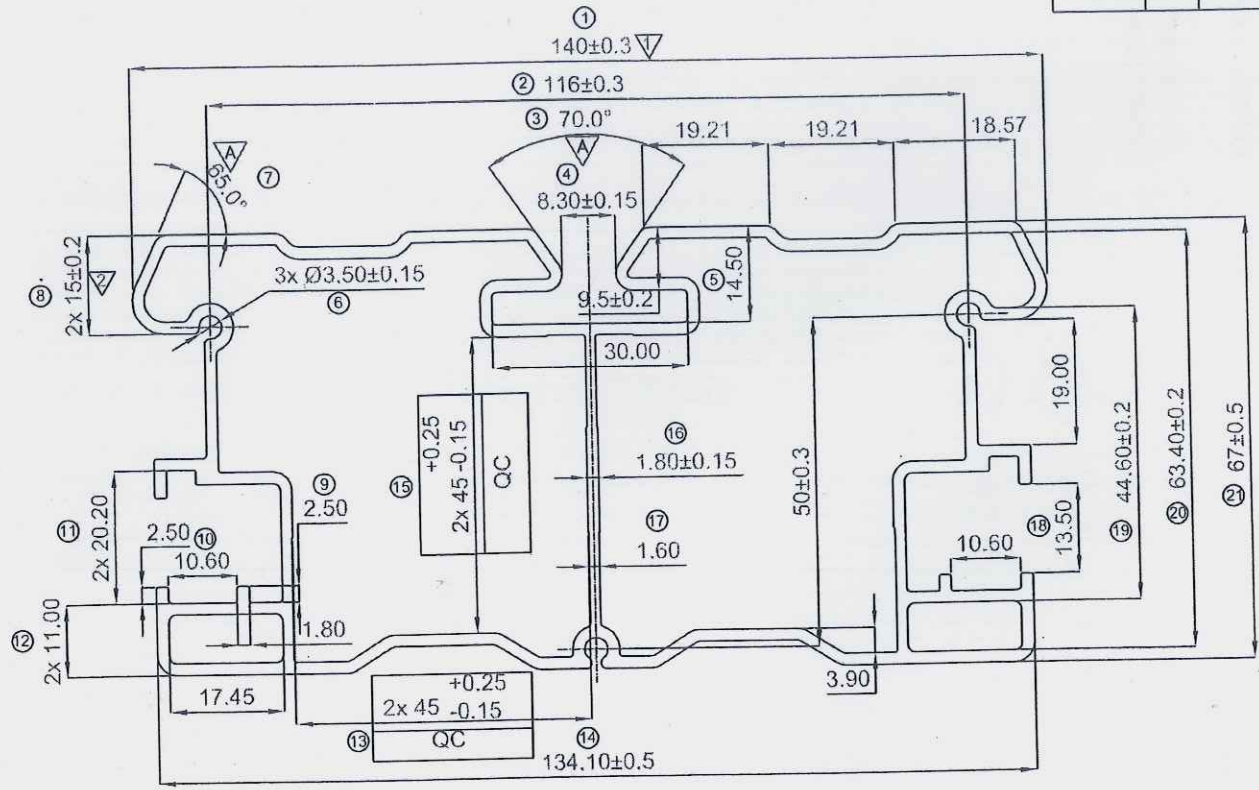


WHERE USED
T4B

CHG. NO.	REV	REVISION	DRAWN BY
1.	A.	Angle 65.0° Was 75.0° Angle 70.0° Was 75.6°	PRADDEP



FOR DEVELOPMENT


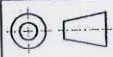
G02384

NOTES:

- 1- --- --- is critical surface.
- 2- Free burrs and sharp edges both end corner R0.5
- 3- End Cutting Surface should be less than 0.5°.
- 4- Linear should be less than 0.5mm contort less than 0.5mm
- 5- Unless otherwise specified radii R0.5, "r" radii R1.0 QC Sign is importance DIM
- 6- Material : 6063T6 , Hardness hw12-13 (22)
- 7- Anodized per GB8013-87, thickness>15μ (23)
Wear resistance per GB/T12967. 2-91. Wear resistance <1.0
Salt spray test cass 65h incorrodible.

NOTE:

- 1. Drawing use for New Development Purpose Only.
- 2. Do not start production without CST approval.

(24) MAT'L: - ALUM 6063T6	SCALE: - NTS	DATE:	 CSTech <small>COMPLETE SURVEYING TECHNOLOGIES</small>
(25) FINISH: - ANODIZED 15 MICRON	DRN. BY: PRADDEP	11-06-24	
TOLERANCES UNLESS OTHERWISE SPECIFIED. .X = ±0.2mm .XX = ±0.1mm .XXX = ±0.05mm ANGULAR = ±1° NOTE: - BREAK ALL SHARP CORNERS.			CKD. BY: - APD. BY: - <i>[Signature]</i>
PART NAME: -			MAIN BEAM T4B
UNITS: MM		CODE: - T4B	DRAWING NO. 1609B08615A
			REV A