

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q47297	45X20X1 MM MISC SEC	6063T6	3658 MM	500.00	21000.00		0.00	11086	3.00		0.00	ARCHITECTURE
2	Q47298	66.58X21.5X1.2 MM MISC SEC	6063T6	3658 MM	500.00	38000.00		0.00	11087	3.00		0.00	ARCHITECTURE
3	Q47299	45X21.95X1.06 MM MISC SEC	6063T6	3658 MM	500.00	33500.00		0.00	11088	3.00		0.00	ARCHITECTURE
4	Q47300	30.4X12.9 MM MISC SEC	6063T6	3658 MM	500.00	24000.00		0.00	11090	4.00		0.00	ARCHITECTURE
5	Q47301	30X9.95 MM MISC SEC	6063T6	3658 MM	500.00	24000.00		0.00	11092	4.00		0.00	ARCHITECTURE
6	Q47302	32.39X13.9 MM MISC SEC	6063T6	3658 MM	500.00	24000.00		0.00	11094	4.00		0.00	ARCHITECTURE
7	Q47303	26.25X20.09X1.8 MM MISC SEC	6063T6	3658 MM	500.00	30000.00		0.00	11726	3.00		0.00	ARCHITECTURE
8	Q47304	45.85X18.115X2 MM MISC SEC	6063T6	3658 MM	500.00	17500.00		0.00	11730	3.00		0.00	ARCHITECTURE

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc		Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool		TS Cost	No of Holes	HP Rate	Tolerance		Extra Discount (Delears)					
1	Q47297	249.05	24.80	10.25	1.50	3.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	308.10	
			24.80	D4		6063T6			10.00		20620						0.00	
	DIA 225x DIE+WC+SBK - 135 ASSY.			20620.00				0.00	2		900	IS3965:1981		0.00				
2	Q47298	249.05	27.90	10.25	1.50	3.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	311.20	
			0.00	D1		6063T6			8.00		37696						0.00	
	DIA 203.2x165 THICK			37696.00				0.00	1		600	IS6477:1983		0.00				
3	Q47299	249.05	27.90	10.25	1.50	3.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	311.20	
			0.00	D1		6063T6			8.00		33098						0.00	
	DIA 203.2x135 THICK			33098.00				0.00	1		600	IS6477:1983		0.00				
4	Q47300	249.05	23.07	10.25	1.50	4.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	307.37	
			0.00	D5		6063T6			12.00		23847						0.00	
	DIA 250xDIE+WC+SBK.-135 ASSY.			23847.00				0.00	6		2000	IS3965:1981		0.00				
5	Q47301	249.05	27.14	10.25	1.50	4.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	311.44	
			0.00	D5		6063T6			12.00		23847						0.00	
	DIA 250xDIE+WC+SBK.-135 ASSY.			23847.00				0.00	6		1700	IS3965:1981		0.00				
6	Q47302	249.05	23.07	10.25	1.50	4.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	307.37	
			0.00	D5		6063T6			12.00		23847						0.00	
	DIA 250xDIE+WC+SBK.-135 ASSY.			23847.00				0.00	4		2000	IS3965:1981		0.00				
7	Q47303	249.05	26.26	10.25	1.50	3.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	309.56	
			0.00	D4		6063T6			8.00		29681						0.00	
	DIA 225x135 THK - MEDIUM			29681.00				0.00	4		850	IS3965:1981		0.00				
8	Q47304	249.05	27.90	10.25	1.50	3.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	311.20	
			0.00	D1		6063T6			8.00		17197						0.00	
	DIA 175xDIE+WC+SBK			17197.00				0.00	2		600	IS3965:1981		0.00				

**Routing Details**

<b>User</b>	<b>Date</b>	<b>Diff</b>	<b>Remarks</b>
VSR	30/08/2024 12:41		ARCHITECTURE
RVK	31/08/2024 13:23	00:41	
BN	30/08/2024 12:40	23:16	
RITIC	31/08/2024 14:10	01:29	OK
VJ	02/09/2024 19:45	05:34	ok