



Surface Area (mm ²)	Weight (Kg/m)	Total Area (m ²)	Powder Coated Area (m ²)
227.7483	0.615	0.275	0.132
MATERIAL ALUMINIUM 6063 T6			
DENSITY 2700 kg/m ³			
UNSPECIFIED CORNER RAD. 0.3mm			
STRAIGHTNESS As per EN12020 : (±3mm, 5m<L<6m)			
ANGULARITY ± 1° (EN12020)			
FLATNESS TOL. ±0.8mm			
TWIST TOL. 1.0mm/m (EN12020)			
SIGNIFICANT CHARACTERISTICS 3			
SURFACE FINISH: POWDER COATING (60 to 80µm Thk.)			
FINISH AREA: 0.364(m ²)			
SCALE 1:1		Description:- DOOR-HANDLE SASH (PR 23X56_LOCK_SH MF AL AS23PS09)	
Format A3		Drawing No :- AS23PS09	

V - GROOVE
REF - REFERENCE DIMENSION
TYP - TYPICAL DIMENSION

Notes:-

A. Extrusion :
a. Part must be clean and free from tool marks.
b. No Waviness, Pitting, Bending acceptable on part.
c. Parts must be free from internal cracks.

B. Part must be free from powder coating defect like Pitting, Blow holes, inclusion etc.

C. Part must be same as engineering approved sample.

FOR CONSULTATION ONLY

All dimension are in mm.

Unspecified general tol: EN 12020-2

From 0 mm to 10 mm	± 0.15mm	From 45 mm to 60 mm	± 0.40
From 10 mm to 15 mm	± 0.20mm	From 60 mm to 90 mm	± 0.45
From 15 mm to 30 mm	± 0.25mm	From 90 mm to 120 mm	± 0.60
From 30 mm to 45 mm	± 0.30mm	From 120 mm to 150 mm	± 0.80

DATE 27-11-2023	FENESTA BUILDING SYSTEMS		Sheet 1 of 1
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