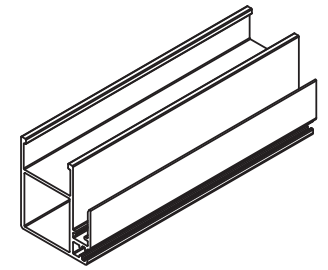
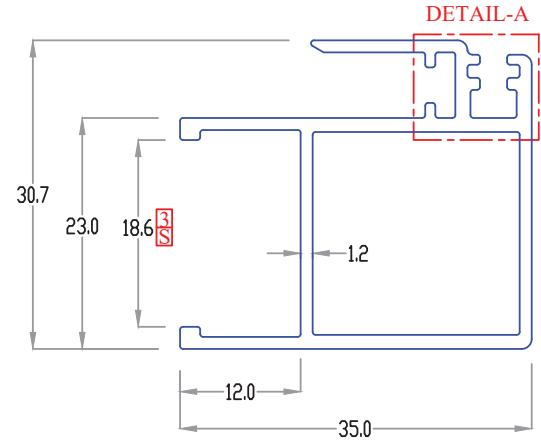


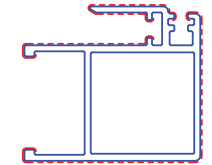
DETAIL-A
SCALE 6 : 1



Isometric View



SCALE 2 : 1



Powder Coated Area

Surface Area (mm ²)	Weight (Kg/m)	Total Area (m ²)	Powder Coated Area (m ²)
193.0137	0.521	0.209	0.135
MATERIAL ALUMINIUM 6063 T6			
DENSITY 2700 kg/m ³			
UNSPECIFIED CORNER RAD. 0.3mm			
STRAIGHTNESS As per EN12020 : (±3mm, 5m<L<6m)			
ANGULARITY ± 1° (EN12020)			
FLATNESS TOL. ±0.8mm			
TWIST TOL. 1.0mm/m (EN12020)			
SIGNIFICANT CHARACTERISTICS 3			
SURFACE FINISH: POWDER COATING (60 to 80µm Thk.)			
FINISH AREA: 0.364(m ²)			
SCALE 1:1	Description:- INTERLOCK SASH (PR 35X31_INT_SH MF AL AS23PS04)		
Format A3	Drawing No :- AS23PS04		

V - GROOVE				REF - REFERENCE DIMENSION	
				TYP - TYPICAL DIMENSION	
FOR CONSULTATION ONLY					
Notes:-					
A. Extrusion : a. Part must be clean and free from tool marks. b. No Waviness, Pitting, Bending acceptable on part. c. Parts must be free from internal cracks.					
B. Part must be free from powder coating defect like Pitting, Blow holes, inclusion etc.					
C. Part must be same as engineering approved sample.					
REV	Date	Prepared by:	Approved By:	Description	
R1	22/12/2023	RITESH SRIVASTAVA	VIVEK GUPTA	DESIGN CHANGED	
All dimension are in mm.					
Unspecified general tol: EN 12020-2					
From 0 mm to 10 mm		: ± 0.15mm		From 45 mm to 60 mm	
From 10 mm to 15 mm		: ± 0.20mm		: ± 0.40	
From 15 mm to 30 mm		: ± 0.25mm		From 60 mm to 90 mm	
From 30 mm to 45 mm		: ± 0.30mm		: ± 0.45	
				From 90 mm to 120 mm	
				: ± 0.60	
				From 120 mm to 150 mm	
				: ± 0.80	
DATE 27-11-2023		FENESTA BUILDING SYSTEMS		Sheet 1 of 1	
Prepared by: RITESH SRIVASTAVA		Checked by: VIVEK GUPTA		1st Approver: Y.P SINGH	
				2nd Approver: Rev. R1	

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