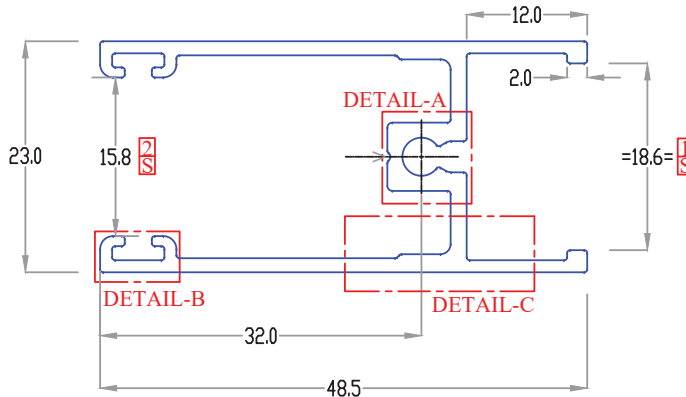
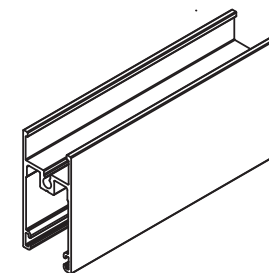


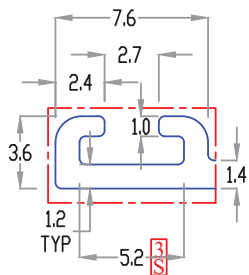
DETAIL-A
SCALE 4 : 1



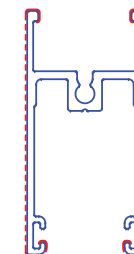
SCALE 2 : 1



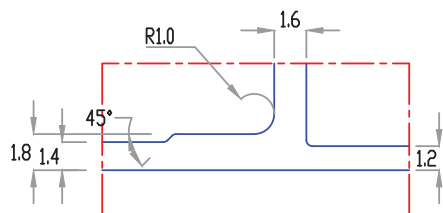
Isometric View



DETAIL-B
SCALE 4 : 1



Powder Coated Area



DETAIL-C
SCALE 4 : 1

| Surface Area (mm ²) | Weight (Kg/m) | Total Area (m ²) | Powder Coated Area (m ²) |
|--|---------------|------------------------------|--------------------------------------|
| 207.1638 | 0.559 | 0.286 | 0.118 |
| MATERIAL ALUMINIUM 6063 T6 | | | |
| DENSITY 2700 kg/m ³ | | | |
| UNSPECIFIED CORNER RAD. 0.3mm | | | |
| STRAIGHTNESS As per EN12020 : (±3mm, 5m<L<6m) | | | |
| ANGULARITY ± 1° (EN12020) | | | |
| FLATNESS TOL. ±0.8mm | | | |
| TWIST TOL. 1.0mm/m (EN12020) | | | |
| SIGNIFICANT CHARACTERISTICS 3 | | | |
| SURFACE FINISH: POWDER COATING (60 to 80µm Thk.) | | | |
| FINISH AREA: 0.364(m ²) | | | |

V - GROOVE
REF - REFERENCE DIMENSION
TYP - TYPICAL DIMENSION

Notes:-

- A. Extrusion :
 - a. Part must be clean and free from tool marks.
 - b. No Waviness, Pitting, Bending acceptable on part.
 - c. Parts must be free from internal cracks.
- B. Part must be free from powder coating defect like Pitting, Blow holes, inclusion etc.
- C. Part must be same as engineering approved sample.

FOR CONSULTATION ONLY

| SCALE | Description:- |
|-----------|---|
| 1:1 | WINDOW TOP/BTM SASH (PR 23X49_TOP_BTM_SH MF AL AS23PS01) |
| Format A3 | Drawing No :- AS23PS01 |

| REV | Date | Prepared by: | Approved By: | Description |
|-----|------------|-------------------|--------------|----------------|
| R1 | 22/12/2023 | RITESH SRIVASTAVA | VIVEK GUPTA | DESIGN CHANGED |

All dimension are in mm.

| Unspecified general tol: EN 12020-2 | | | |
|-------------------------------------|----------|-----------------------|--------|
| From 0 mm to 10 mm | ± 0.15mm | From 45 mm to 60 mm | ± 0.40 |
| From 10 mm to 15 mm | ± 0.20mm | From 60 mm to 90 mm | ± 0.45 |
| From 15 mm to 30 mm | ± 0.25mm | From 90 mm to 120 mm | ± 0.60 |
| From 30 mm to 45 mm | ± 0.30mm | From 120 mm to 150 mm | ± 0.80 |

CONFIDENTIAL - EXCLUSIVE PROPERTY OF FENESTA BUILDING SYSTEM

| DATE | FENESTA BUILDING SYSTEMS | | Sheet |
|-------------------|--------------------------|---------------|---------------|
| 27-11-2023 | | | 1 of 1 |
| Prepared by: | Checked by: | 1st Approver: | 2nd Approver: |
| RITESH SRIVASTAVA | VIVEK GUPTA | Y.P SINGH | Rev. R1 |