

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q53409	95X40X3.2MM MISC SEC	64430	3658	MM	500.00	77000.00		0.00	16458	6.42		0.00	PPC-64430
2	Q53410	95.39X40.19X3.22MM MISC SEC	64430	3658	MM	500.00	77000.00		0.00	16452	6.42		0.00	PPC-64430

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					

1	Q53409	260.25	105.45	10.25	5.00	6.42	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	412.87	OK, As per previously approved profile.	
				105.45	P3	0.00	64430	12.00		76993					0.00				
DIA 300x215 THICK				76993.00					0.00	1	400	IS6477:1983	0.00						
2	Q53410	260.25	105.45	10.25	5.00	6.42	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	412.87	OK, As per previously approved profile.	
				105.45	P3	0.00	64430	12.00		76993					0.00				
DIA 300x215 THICK				76993.00					0.00	1	400	IS6477:1983	0.00						

Routing Details				
User	Date		Diff	Remarks
PARIMALA	30/06/2025	19:02		PPC-64430
RVK	01/07/2025	18:33	23:30	
BN	30/06/2025	19:00	00:27	
RITIC	02/07/2025	12:44	17:44	OK, As per previously approved profile.
VJ	03/07/2025	19:16	06:31	OK