



NOTE :- ANODIZING TO BE DONE

DETAIL A
SCALE 2 : 3

ALL DIMENSIONS ARE IN mm REMOVE ALL BURRS & SHARP EDGE						
	NAME		DATE			
DRAWN	HARIOM		9/23/2023			
CHK'D	SOORAJ		9/27/2023			
APPV'D						
Surface finish in Microns						
~ Optional	▽100	▽▽25	▽▽▽4	▽▽▽▽1		
Accepted variation for Non-Tol. machined surfaces						
Nominal Dimens	Up to 30	30 100	100 300	300 1000	1000 2000	
Deviations	±0.2	±0.3	±0.5	±0.8	±1.2	



SAHIL GRAPHICS
PLOT NO.- 850, SEC.-69 HSIDC,IMT
FARIDABAD, HARYANA 121004

DESCRIPTION :- MAIN INK CHAMBER

DWG. No. :- SFP-ICU-46 QUANTITY:- 04 Nos.

MATERIAL :- ALUMINIUM WEIGHT:- 6969.39

SCALE:- 1:3 ISO/128 Sheets No. 1 Of 1 REV. 00

REV.No.	MODIFICATION	CHKD.BY	APRD.BY	DATE

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