

| S.I. No. | Section | Description             | Alloy  | Length |    | Min Qty/Qty to be Lifted | SND      | Expected Die Life | Price/Kg | Comp. Sec. No. | Die Factor | Others | Net Price | Route Remarks |
|----------|---------|-------------------------|--------|--------|----|--------------------------|----------|-------------------|----------|----------------|------------|--------|-----------|---------------|
| 1        | Q38635  | 71X62X2 MM MISC SEC     | 6005T6 | 3658   | MM | 250.00                   | 53500.00 |                   | 0.00     | 29241          | 4.37       |        | 0.00      | .             |
| 2        | Q38636  | 88.5X75X2 MM MISC SEC   | 6005T6 | 3658   | MM | 250.00                   | 63500.00 |                   | 0.00     | 29241          | 5.20       |        | 0.00      | .             |
| 3        | Q38637  | 67.6X49.6X2 MM MISC SEC | 6005T6 | 3658   | MM | 250.00                   | 50500.00 |                   | 0.00     | 29241          | 4.96       |        | 0.00      | .             |

| SL. No                   | Sec No | RM Cost | Prod Cost     | Foundry Cost | Alloy Diff                     | Die Factor      | Soln Treat Charges | Annealing | Rectification / Straightening | Ultrasonic Testing | Factor For Low Recovery | CD Factor @ 2 %or Actual | O.D. Int                 | Govt. Factor | Payment Terms | Margin Amount | Net Price | Remarks |      |
|--------------------------|--------|---------|---------------|--------------|--------------------------------|-----------------|--------------------|-----------|-------------------------------|--------------------|-------------------------|--------------------------|--------------------------|--------------|---------------|---------------|-----------|---------|------|
| Sec Desc New             |        |         | Prod Cost New | Press        | P612                           | Alloy Code      | Alloy Code New     | Die Life  |                               | SND Amount         |                         | Other Desc               |                          |              | Drawing Chrgs |               |           | Status  |      |
| Stack Desc Die           |        |         |               | Die Cost     |                                | Stack Desc Tool |                    |           | TS Cost                       | No of Holes        | HP Rate                 | Tolerance                | Extra Discount (Delears) |              |               |               |           |         |      |
| 1                        | Q38635 | 219.35  | 41.40         | 10.25        | 4.00                           | 4.37            | 0.00               | 0.00      | 1.00                          | 0.00               | 0.00                    | 2.50                     | 0.00                     | 0.00         | 0.00          | 18.00         | 300.87    |         |      |
|                          |        |         |               | 41.40        | P7                             | 0.00            | 6005T6             | 12.00     | 52434                         |                    |                         |                          |                          |              |               |               |           |         | 0.00 |
| DIA 225x165 THICK        |        |         |               | 52434.00     |                                |                 | 0.00               | 1         | 500                           | IS6477:1983        |                         | 0.00                     |                          |              |               |               |           |         |      |
| 2                        | Q38636 | 219.35  | 41.40         | 10.25        | 4.00                           | 5.20            | 0.00               | 0.00      | 1.00                          | 0.00               | 0.00                    | 2.50                     | 0.00                     | 0.00         | 0.00          | 18.00         | 301.70    |         |      |
|                          |        |         |               | 41.40        | P7                             | 0.00            | 6005T6             | 12.00     | 62434                         |                    |                         |                          |                          |              |               |               |           |         | 0.00 |
| DIA 225x165 THICK        |        |         |               | 52434.00     |                                |                 | 0.00               | 1         | 500                           | IS6477:1983        |                         | 0.00                     |                          |              |               |               |           |         |      |
| 3                        | Q38637 | 219.35  | 41.40         | 10.25        | 4.00                           | 4.96            | 0.00               | 0.00      | 1.00                          | 0.00               | 0.00                    | 2.50                     | 0.00                     | 0.00         | 0.00          | 18.00         | 301.46    |         |      |
|                          |        |         |               | 46.00        | P7                             | 0.00            | 6005T6             | 10.00     | 49603                         |                    |                         |                          |                          |              |               |               |           |         | 0.00 |
| DIA 225x135 THK - MEDIUM |        |         |               | 33654.00     | BOLSTER FOR P2 DIA 225x100 THK |                 |                    | 15949.00  | 1                             | 500                | IS3965:1981             |                          | 0.00                     |              |               |               |           |         |      |

| Routing Details |            |       |             |
|-----------------|------------|-------|-------------|
| User            | Date       | Diff  | Remarks     |
| PARIMALA        | 10/05/2023 | 10:04 | .           |
| RVK             | 12/05/2023 | 15:50 | 05:46       |
| BN              | 13/05/2023 | 10:28 | 18:37       |
| RITIC           | 13/05/2023 | 17:28 | 06:59<br>ok |
| VJ              | 18/05/2023 | 19:36 | 02:08<br>ok |