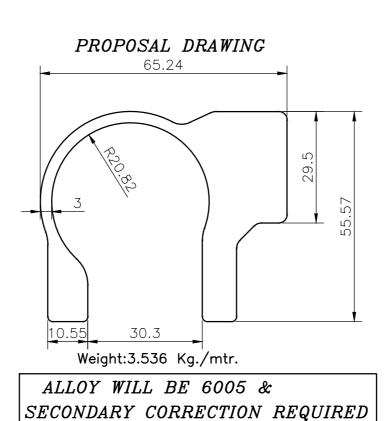
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* PROFILE HAVE HUGE THICKNESS VARIATION MANUAL CORRECTION
WILL BE REQUIRED AND EXTRA CARE DURING PRODUCTION