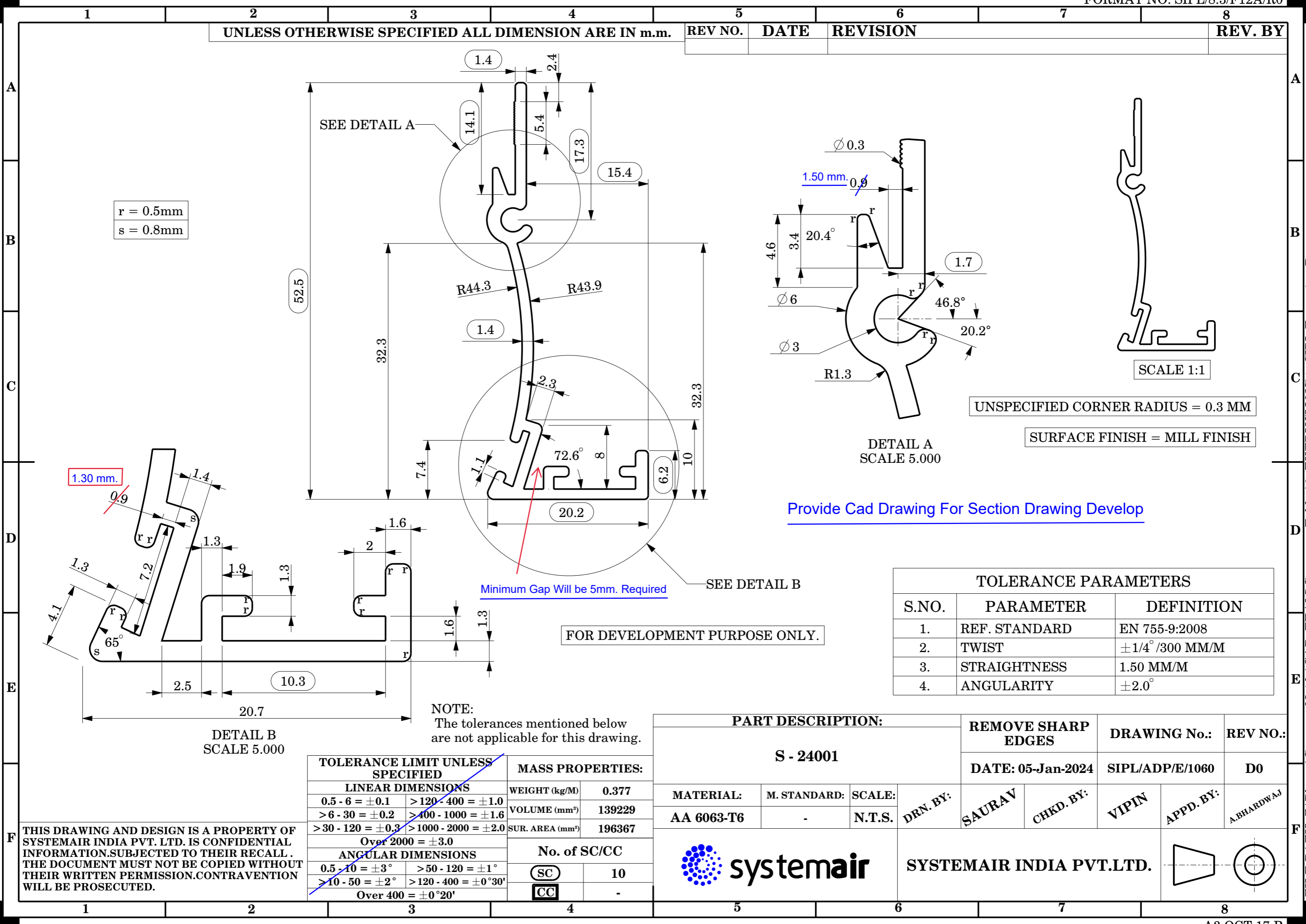
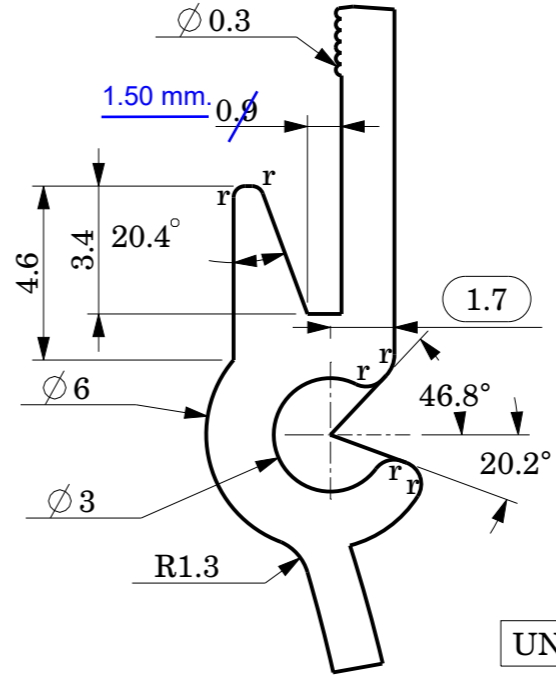


UNLESS OTHERWISE SPECIFIED ALL DIMENSION ARE IN m.m.

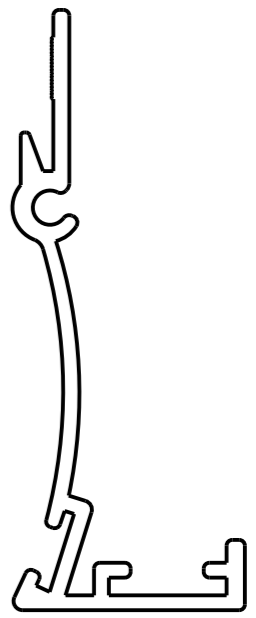
REV NO.	DATE	REVISION	REV. BY



r = 0.5mm
s = 0.8mm



DETAIL A
SCALE 5.000



SCALE 1:1

UNSPECIFIED CORNER RADIUS = 0.3 MM

SURFACE FINISH = MILL FINISH

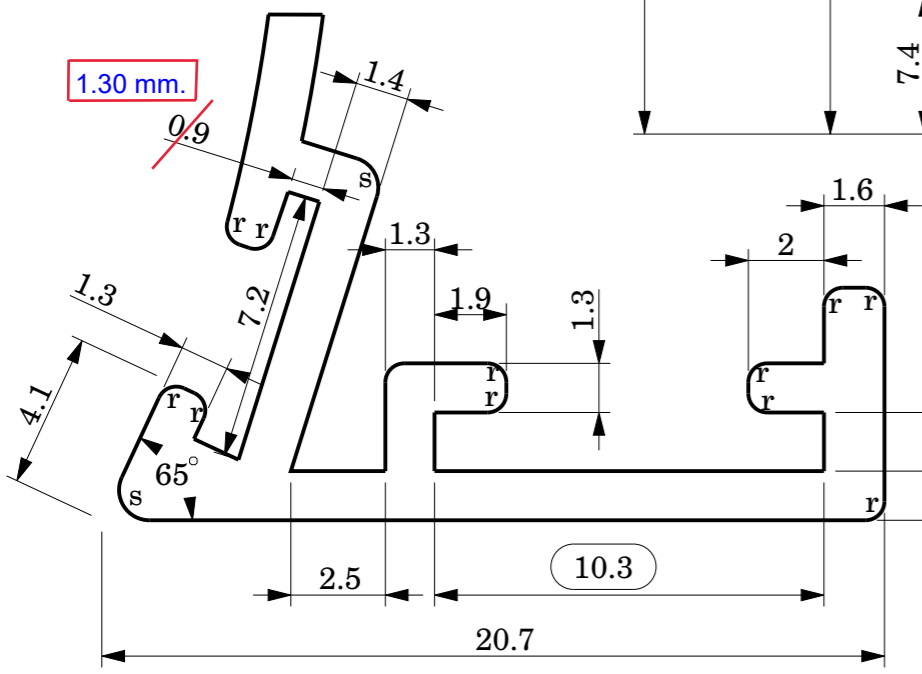
Provide Cad Drawing For Section Drawing Develop

Minimum Gap Will be 5mm. Required SEE DETAIL B

FOR DEVELOPMENT PURPOSE ONLY.

NOTE:
The tolerances mentioned below are not applicable for this drawing.

TOLERANCE PARAMETERS		
S.NO.	PARAMETER	DEFINITION
1.	REF. STANDARD	EN 755-9:2008
2.	TWIST	±1/4° /300 MM/M
3.	STRAIGHTNESS	1.50 MM/M
4.	ANGULARITY	±2.0°



DETAIL B
SCALE 5.000

TOLERANCE LIMIT UNLESS SPECIFIED		MASS PROPERTIES:	
LINEAR DIMENSIONS		WEIGHT (kg/M)	0.377
0.5 - 6 = ±0.1	> 120 - 400 = ±1.0	VOLUME (mm³)	139229
> 6 - 30 = ±0.2	> 400 - 1000 = ±1.6	SUR. AREA (mm²)	196367
> 30 - 120 = ±0.3	> 1000 - 2000 = ±2.0	No. of SC/CC	
Over 2000 = ±3.0	ANGULAR DIMENSIONS		SC 10
0.5 - 10 = ±3°	> 50 - 120 = ±1°	CC -	
> 10 - 50 = ±2°	> 120 - 400 = ±0°30'		
Over 400 = ±0°20'			

PART DESCRIPTION:			REMOVE SHARP EDGES	DRAWING No.:	REV NO.:
S - 24001			DATE: 05-Jan-2024	SIPL/ADP/E/1060	D0
MATERIAL:	M. STANDARD:	SCALE:	DRN. BY:	CHKD. BY:	APPD. BY:
AA 6063-T6	-	N.T.S.	SAURAV	VIPIN	A.BHARDWAJ
			SYSTEMAIR INDIA PVT.LTD.		

THIS DRAWING AND DESIGN IS A PROPERTY OF SYSTEMAIR INDIA PVT. LTD. IS CONFIDENTIAL INFORMATION.SUBJECTED TO THEIR RECALL . THE DOCUMENT MUST NOT BE COPIED WITHOUT THEIR WRITTEN PERMISSION.CONTRAVENTION WILL BE PROSECUTED.

FILE PATH: Z:\Plants\Greater Noida\CAD TEAM\Common Folder\3. EXTRUSIONS\1. SIPL Extrusion D