



*Expresso
XL-6
Entrega
abo*

A 2002

GENERAL TOLERANCE TABLE (ISO 2768)	
RANGE	TOL. CLASS M (MEDIUM LEVEL)
0-6	±0.1
6-30	±0.2
30-120	±0.3
120-400	±0.5
400-1000	±0.8

ANGULAR TOLERANCE ±1°	
CHAMFER TOLERANCE	
RANGE	TOL. CLASS FINE F
0.5-3	±0.2
3-6	±0.5
6-30	±1.0

- NOTES:-
1. BURRS, SHARP EDGES AND FOREIGN MATERIALS ARE NOT ACCEPTABLE IF THEY ARE NOT DETRIMENTAL TO ASSEMBLY FUNCTION AND SAFETY HANDLING.
 2. PART MUST BE FREE OF DIRT, OIL, AND FOREIGN MATERIAL.
 3. CONFORM TO THE RESTRICTIONS ON USE OF ENVIRONMENTAL IMPACT SUBSTANCES SPECIFIED IN SES N 2402.
 4. MATERIAL CONFORM TO A3003-H15/A604-T5.
 5. GENERAL TOLERANCE REFER TABLE.

1. THIS DRAWING AND ANY INTELLECTUAL PROPERTY RIGHTS THEREIN ARE PROPERTY OF HANON AND NO LICENSES ARE GRANTED UNDER THESE RIGHTS.
 2. THIS DRAWING OR TECHNICAL INFORMATION IS IMMEDIATELY RETURNED AFTER USING WHEN HANON REQUESTS.
 3. THE ITEM PRODUCED IN ACCORDANCE WITH THIS DRAWING SHOULD NOT BE USED OR SUPPLIED WITHOUT HANON'S APPROVAL.
 4. MASS PRODUCTION MAKER SHOULD BE THE SAME TO PROTOTYPE MAKER. MASS PRODUCTION MAKER CAN BE CHANGED UNDER THE APPROVAL OF R&D CENTER AND QUALITY ASSURANCE TEAM.
 5. A SUPPLIER SHOULD NOT BE CHANGING ANY DESIGN WITHOUT AN UPDATED, APPROVED DRAWING FROM HANON. ANY CHANGES THAT THEY WANT TO IMPLEMENT SHOULD BE DISCUSSED AND AGREED TO BEFORE ANY PARTS ARE PRODUCED.
 6. DRAFTED IN ACCORDANCE WITH HANON ENGINEERING CAD STANDARD LAST VERSION.
 7. THE TOOLING SUPPLIER SHOULD SUBMIT THE BELOW DOCUMENTS TO HANON PD ENGINEERS WITHIN 5 DAYS AFTER RECEIVING DRAWING 1) TOOLING (DRAWING) REVIEW REPORT.
 2) TOOLING DEVELOPMENT PLAN.
 3) DESIGN CHANGE PROPOSAL (IF REQUIRED)

LTR	REVISIONS			
CN NUMBER	DATE	ORIGINATOR	REVIEWER	APPROVER
INITIAL RELEASE FOR PP BUILD				
-	20170320	MSINGH1	MKUMAR13	BCHHABRA
A1-TOLERANCE MODIFIED WAS Ø35+0.2/-0.0				
-	20180524	MSINGH1	MKUMAR13	BCHHABRA
B1-RD LENGTH 266.5 WAS 268.5 AS PER ECN NO- ECN/PD/2022/03.				
-	20220131	PGOSWAM1	MKUMAR13	BCHHABRA
C1-RD LENGTH 268.5 WAS 266.5 ECN NO- ECN/PD/2022/03 REVOKED.				
-	20220426	PGOSWAM1	APAL3/ MKUMAR13	BCHHABRA

ORIGINATOR	DATE	CUSTOMER PART NO.	CUSTOMER VEHICAL NAME
SEIBERT	20170320		THE
REVISOR	DATE	OLD PART NUMBER	
REALHOTAN	20170320		
APPROVER	DATE	DESCRIPTION	
SEIBERTS	20170320		
SEIBERTS	DATE	PART NAME	
		PIPE R/DRIER-COND.	
SCALE	UNITS	PART NUMBER	
SCALE 1:1	UNITS mm	PL HC864YHBAA00	
HANON SYSTEMS			