

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q03076	166X50.5X2MM MISC SEC	6060T66	1000 MM	1000.00	162000.00			10153	13.45			PPC-6060T66

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc		Drawing Chrgs			Status
Stack Desc Die			Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)						

1	Q03076	264.95	50.70	10.25	1.50	13.45	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	360.35	DIE DIA 360x225 THICK NEW BOLSTER DIA 360x125 THK OLD SUB BOLSTER NO PSBO-001
			50.70	BP5	0.00	6060T66			12.00	161385						0.00		
DIA 360x225 THICK					119348.00	BOLSTER FOR P6 DIA 360x125 THK			42037.00	1		1400	BSEN-755-9			0.00		

Routing Details

User	Date	Diff	Remarks
VSR	13/02/2025 18:01		PPC-6060T66
SKS	14/02/2025 13:05	19:04	PROPOSAL DRAWING
JNR	14/02/2025 14:20	01:15	Please follow proposed drawing.
SSG	13/02/2025 18:00	03:40	
PK	14/02/2025 18:10	00:10	ok
RITIC	15/02/2025 12:11	18:00	OK