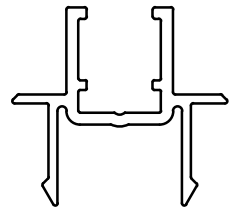
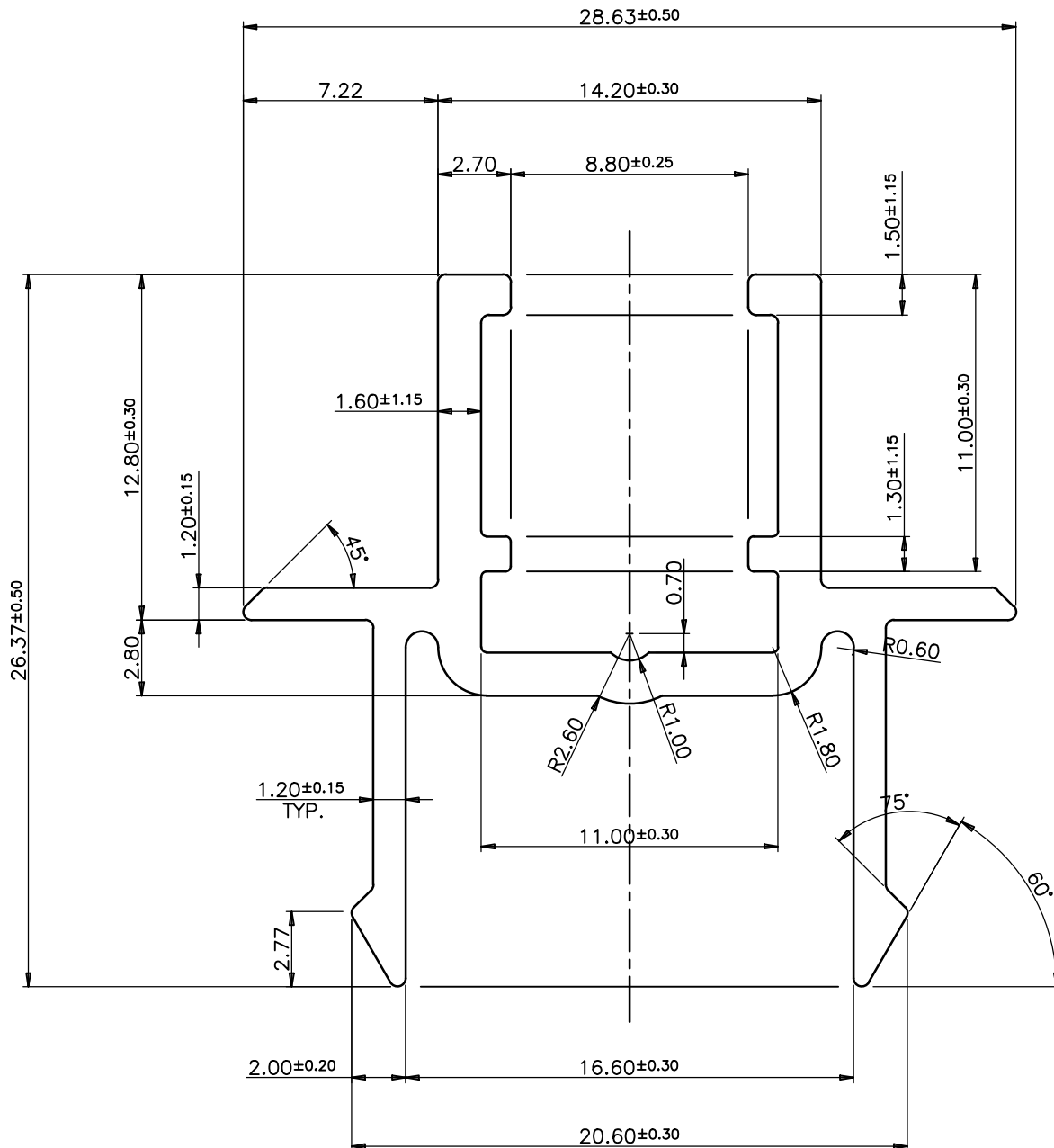


PLEASE MARK EXPOSED SURFACE

Q04084



SCALE-1:1



----- INDICATES EXPOSED SURFACE

FOR APPROVAL ONLY

Reference Standard - BSEN-755-9:2008.			TWIST :- - MM/*MTR.			Radius for : Unspecified Corners = 0.30 mm F = FULL RADIUS a :- xx MM d :- xx MM b :- xx MM V :- xx MM c :- xx MM				
ALL DIMENSIONS ARE IN MM			FLATNESS :- - MM							
Section Matching With = -			ANGULARITY :- -							
General Wall Thickness = 1.20±0.15 MM			STRAIGHTNESS :- - MM/MTR							
Party Drawing No. = NAS3316				Party Name : NITSON & AMITSU		Date	Application :-			
REVISIONS				Drawn by Nagaraj		14.09.13	Area :- 124.19 sq. mm			
Revision Status	Revision No.	Description		Signature	Date	Checked by : Prasanth	14.09.13	Weight :- 0.335 kg / mtr		
						Approved by : -	-	Wt Range :- 0.302-0.369 kg / mtr		
						Scale : 1:1,4:1		Alloy & Temper:- 6063-T6		
						Critical Dimension : *		SEC No. :- CDR-9002611		
						Perimeter	Ext : 171.56 mm			DIE No. :- sapa :3358
							Int : 00.00 mm			

SEC No. :- CDR-9002611

DIE No. :- sapa :3358

sapa SAPA PROFILES (India) Pvt. Ltd., Extrusion Division, Kuppam, Andhra Pradesh.