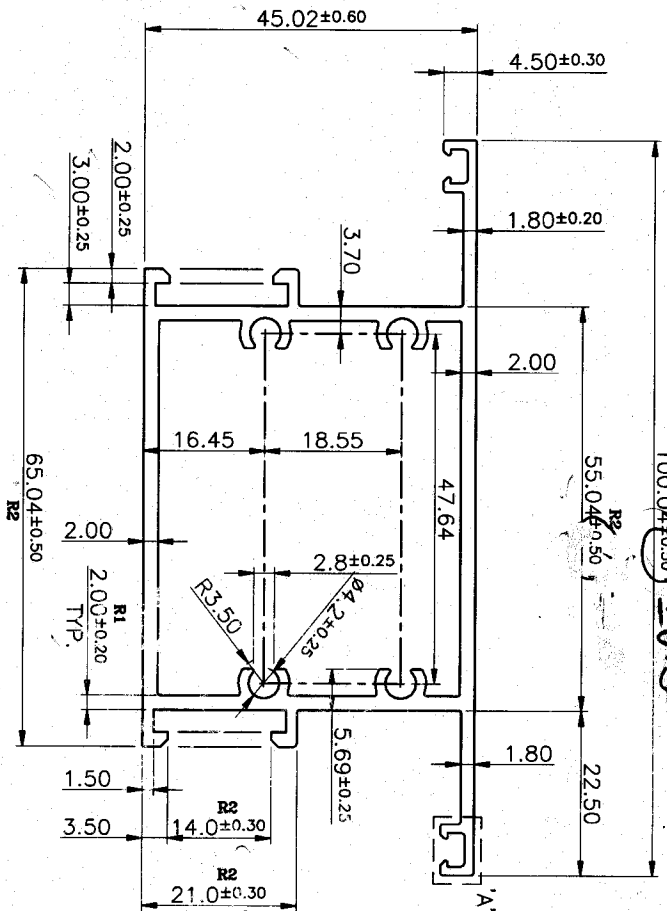


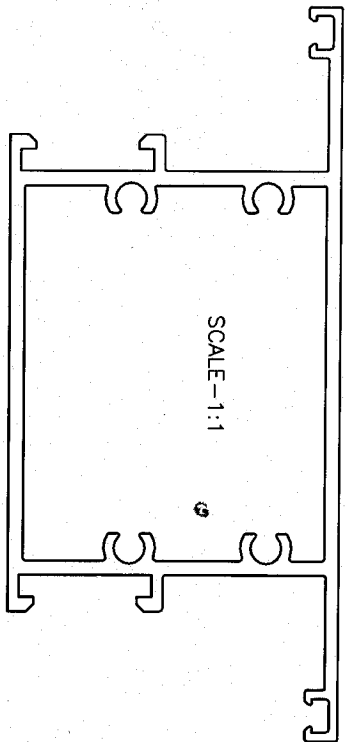
Q04083

Alloy - 6063T6

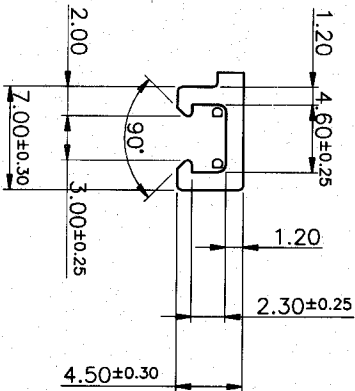
✓ LSR - 0.15
100.04 ± 0.50
± 0.8



PROPOSAL DRAWING



DETAIL - 'A'
SCALE-2:1



VAT - 1.5165/m

PLEASE MARK EXPOSED SURFACE

INDICATES EXPOSED SURFACE

FOR APPROVAL ONLY

Reference Standard - BSEN-755-9:2008.		Radius for:		TWIST :-		Party Drawing No. : NAS4525		Party Name : NAPL		Date		Application :-	
ALL DIMENSIONS ARE IN MM		Unspecified Corners = 0.30mm		FLATNESS :-		Revision		Drawn by : Nagaraj		11.09.13		Area	
Section Matching With = -		F = FULL RAD		ANGULARITY :-		Description		Checked by : Prasanth		11.09.13		Weight	
General Wall Thickness = 2.00 ± 0.20 mm		a = 0.50 mm d = 1.70mm		STRAIGHTNESS :-		R1 01 Revised Drawing		Approved by -		15.10.13		Wt Range	
		b = 1.00 mm e = XX mm				R2 02 Revised Drawing		Scale		1:1.2:1		Alloy & Temp :-	
		c = 1.60 mm f = XX mm						Critical Dimension: *				DWG NO :-	
								Perimeter		Ext : 369.42 mm		DIE NO. :-	
								Int : 241.95 mm				sapa : 2953	

sapa: SAPA PROFILES (India) Pvt. Ltd., Extrusion Division, Kuppam, Andhra Pradesh.