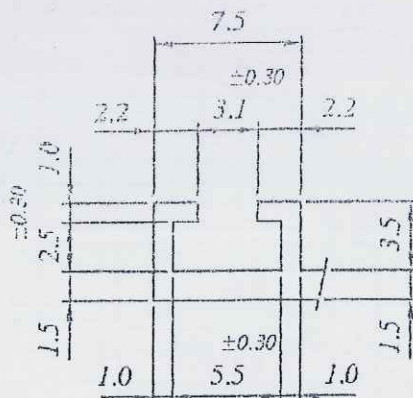
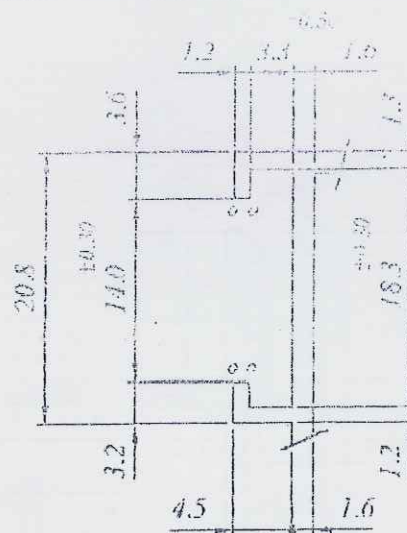


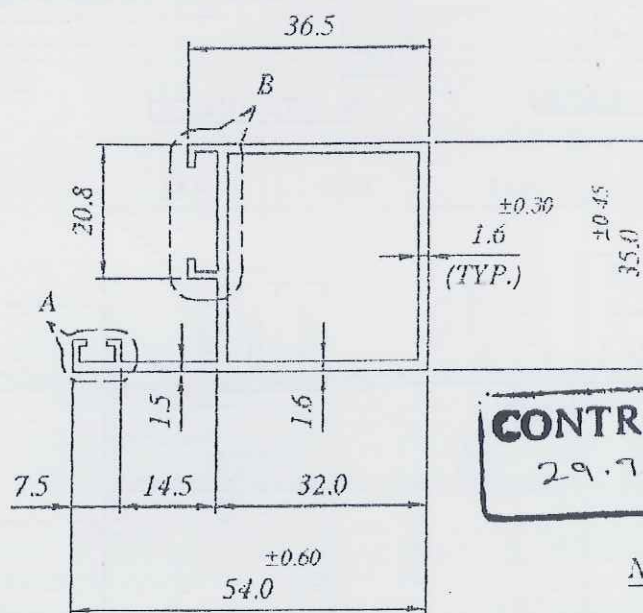
DRG. APPROVED AS PER I.O.M -831
SR. G.M. MKT. Dt.-14 JULY 2005.



Detail A:-A



Detail A:-B



CONTROLLED

29.7.05

Note:-

$$o = 0.2R$$

SD3

Q02492

LOCATION:-

ALL DIMENSION ARE IN M.M.
UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER I.S. 6477-1983
UNLESS SPECIFIED

TWIST = 1/4°/300 M.M./M.

STRAIGHTNESS= 1.5 M.M./MTR.

ANGULARITY = 2°

PARTY SAMPLE & REQ.		SD3-3	PARTY NAME M/s. AHLCON INDIA PVT. LTD.		REF.No. AS PER I.O.M.-831 / Dt.-14.07.2005		
OD	REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	DRAWNANAND SHARMA	20.07.05	AREA: 264.0 MM ²
					CHECKED	21.7.05	WEIGHT: 0.712 KG/M.
					APPROVED		WT. RANGE: ----- KG/12'
					SCALE 1:1 & 2:1, 3:1	DATE	ALLOY: 6063
					CRITICAL DIM. *		MAL.No.
					PERIMETER	INT. 121.2	SEC.NO.
						EXT. 223.0	