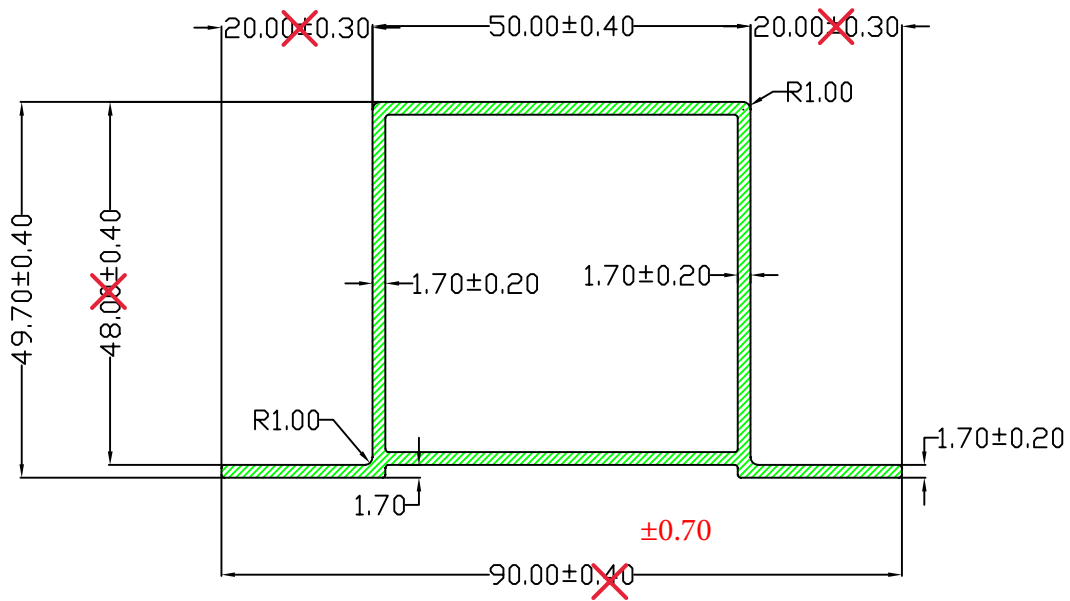


Q01390-PROPOSED DRAWING



WITH DIN ISO 2768 - 1 class C = Coarse		400-1000 ±2.0	ALL DIMENSION ARE IN MM.				UNSPECIFIED CORNER RADIUS: 0.40MM.			
		120-400 ±1.2								
Dimension Longitudinal	30-120 ±0.8	30-120 ±0.8	PERIMETER				INT. 181.71 mm	EXT. 279.70 mm	AREA	395.42 mm ²
	6-30 ±0.5	6-30 ±2.0	CRITICAL DIM.				*		WEIGHT	
Chamfer & Radius	3-6 ±0.3	3-6 ±1.0	SEC. TYPE				HOLLOW		WT. RANGE	0.970-1.200 kg/M
	0.5-3 ±0.2	0.5-3 ±0.4	ANGULARITY				±2°		ALLOY	6063
Degrees & Minutes	10-50 ±1°	10-50 ±1°	TWIST				1/4°/300mm/M		MMM NO.	11366
	at 10 ±1°30'	at 10 ±1°30'	REV. STATUS	REV. NO.	DESCRIPTION	DATE	SIGN	STRAIGHTNESS	1.7 mm/M	SEC NO.
REVISION							FLATNESS		801-0067	
DRAWN	18.04.11	APPROVED		CAVITY		1				
CHECKED	JITENDER	SCALE		1:1		DIE DIA		250 mm		
CUSTOMER NAME:-										
CUSTOMER REF.NO.:-										