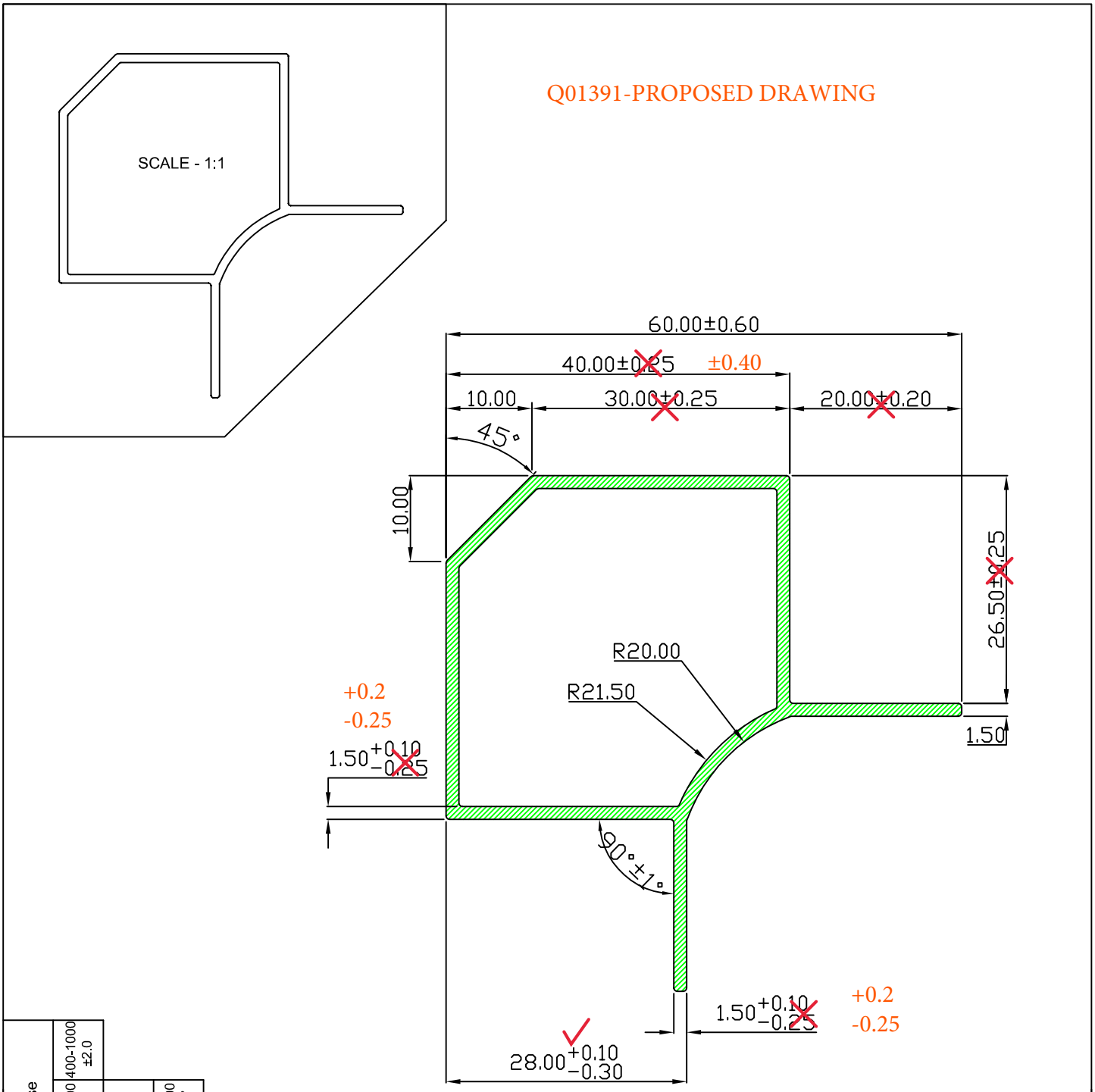
Q01391-PROPOSED DRAWING



ALL DIMENSION ARE IN MM.

UNSPECIFIED CORNER RADIUS: 0.40MM.

WITH DIN ISO 2768 - 1 class C = Coarse			
Dimension Longitudional	Chamfer & Radius	Degrees & Minutes	
0.5 - 3 ±0.2	0.5 - 3 ±0.4	at 10 ±1°30'	
3 - 6 ±0.3	3 - 6 ±1.0	10-50 ±1°	
6 - 30 ±0.5	6 - 30 ±2.0	50-120 ±1°30'	
30-120 ±0.8	30-120 ±0.8	120-400 ±0°15'	
120-400 ±1.2		over 400 ±0°10'	
400-1000 ±2.0			

REV. STATUS	REV. NO.	DESCRIPTION	DATE	SIGN
REVISION				

DRAWN	01.10.010	APPROVED		CAVITY	1
CHECKED	YOGESH	SCALE	1.5:1	DIE DIA	180 mm

PERIMETER	INT. 135.91 mm EXT. 226.18 mm	AREA	272.97 mm²
CRITICAL DIM.	*	WEIGHT	
SEC. TYPE	HOLLOW	WT. RANGE	0.635-0.800 kg/M
ANGULARITY	±1°	ALLOY	6063 - T6
TWIST	±1.0mm/M.	MMM NO.	**11075**
STRAIGHTNESS	±1.7mm/M.	SEC NO.	**800-0034**
FLATNESS	±0.1mm/M.		

CUSTOMER NAME:-

CUSTOMER REF.NO.:-