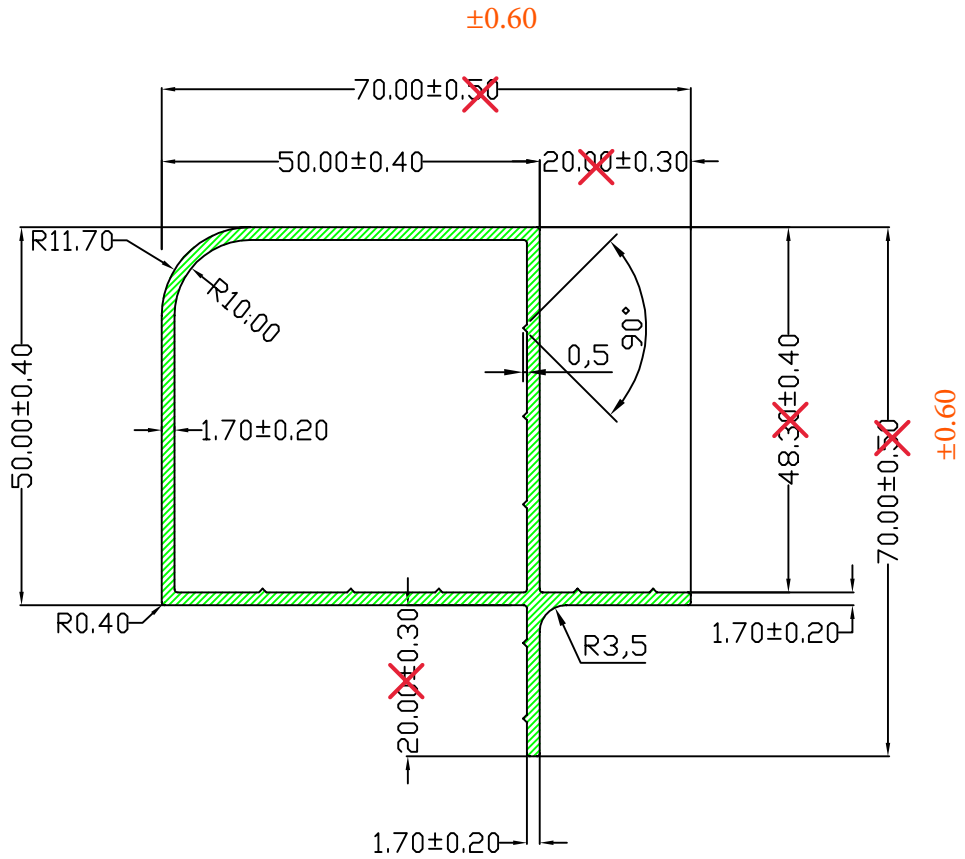


Q01392-PROPOSED DRAWING



WITH DIN ISO 2768 - 1 class C = Coarse		Dimensional Tolerances		Tolerances				Tolerances					
		30-120	120-400	120-400	400-1000	±1.2	±2.0	±1.2	±2.0	±1.2	±2.0		
Dimensional	Longitudinal	±0.3	±0.5	±0.8	±1.2	±2.0	±2.0	±2.0	±2.0	±2.0	±2.0	±2.0	±2.0
Chamfer & Radius	at 10	±0.4	±1.0	±1.0	±1.0	±1.0	±1.0	±1.0	±1.0	±1.0	±1.0	±1.0	±1.0
Degrees & Minutes	at 10	±1°	±1°	±1°	±1°	±1°	±1°	±1°	±1°	±1°	±1°	±1°	±1°
ALL DIMENSION ARE IN MM.												UNSPECIFIED CORNER RADIUS: 0.40MM.	
				PERIMETER	INT.	EXT.	AREA	393.61 mm ²					
				CRITICAL DIM.	*		WEIGHT	1.078 kg/M					
				SEC. TYPE	HOLLOW		WT. RANGE	0.965-1.190 kg/M					
				ANGULARITY	±2°		ALLOY	6063					
				TWIST	1/4°/300mm/M		MMM NO.	11365					
REV. STATUS	REV. NO.	DESCRIPTION	DATE	SIGN	STRAIGHTNESS	1.7 mm/M		SEC NO.	800-0192				
REVISION					FLATNESS								
DRAWN	18.04.11	APPROVED			CAVITY	1							
CHECKED	JITENDER	SCALE	1:1		DIE DIA	180 mm							
CUSTOMER NAME:-													
CUSTOMER REF.NO.:-													