



WITH DIN ISO 2768 - 1 class C = Coarse

| | | | | | |
|------------------------|-----------------|-----------------|------------------|-------------------|--------------------|
| Dimension Longitudinal | 0.5 - 3 ±0.2 | 0.5 - 3 ±0.4 | at 10 ±1°30' | 120-400 ±1.2 | 400-1000 ±2.0 |
| Chamfer & Radius | 3 - 6 ±0.3 | 3 - 6 ±1.0 | 10-50 ±1° | 30-120 ±0.8 | 30-120 ±0.8 |
| Degrees & Minutes | 6 - 30 ±0.5 | 6 - 30 ±2.0 | 50-120 ±1°30' | 120-400 ±0°15' | over 400 ±0°10' |

ALL DIMENSION ARE IN MM.

UNSPECIFIED CORNER RADIUS: 0.40MM.

| | | | | | | | | | |
|-------------|----------|-------------|------|------|---------------|----------------|----------------|-----------|------------------------|
| REV. STATUS | REV. NO. | DESCRIPTION | DATE | SIGN | PERIMETER | INT. 184.07 mm | EXT. 273.75 mm | AREA | 393.61 mm ² |
| | | | | | CRITICAL DIM. | * | | WEIGHT | 1.078 kg/M |
| | | | | | SEC. TYPE | HOLLOW | | WT. RANGE | 0.965-1.190 kg/M |
| | | | | | ANGULARITY | ±2° | | ALLOY | 6063 |
| | | | | | TWIST | 1/4°/300mm/M | | MMM NO. | 11365 |
| | | | | | STRAIGHTNESS | 1.7 mm/M | | SEC NO. | 800-0192 |
| REVISION | | | | | FLATNESS | | | | |
| DRAWN | 18.04.11 | APPROVED | | | CAVITY | 1 | | | |
| CHECKED | JITENDER | SCALE | 1:1 | | DIE DIA | 180 mm | | | |

CUSTOMER NAME:-

CUSTOMER REF.NO.:-