


**RFQ-DO-30/2 # R+V International Co**

R P Singh &lt;rpsingh@jindalaluminium.com&gt;

Tue 20-Feb-24 11:46 PM

To:Vipeel Rambhal &lt;vipeel.rambhal@jindalaluminium.com&gt;

 2 attachments (873 KB)

Drw R+V 525 EF (1).pdf; Drw R+V P11203 (1).pdf;

Dear VR

Please refer below enq &amp; send quote from Bhiwadi plant.

A&amp;T-6082 T6

C/L- 3000 MM ( Fixed)

Load Rs 20.00 per Kgs extra on quoted prices towards premium to meet additional quality standards as mentioned below.

**Note- Below points need to checked with technical & production team while quoting.**Tolerances are as per EN755-9 (European standard) *Confirm adherence to drawings*

- Material: EN AW-6082 T6 (mill finished). No buffing should be done
- - Endless Extrusion Process: When the aluminium extruded profiles are manufactured in an endless extrusion process in which the pressed bars are continuously joined, the transition regions must be cut out of the extrusion to prevent any segments with jointing faults or extrusion faults being included in the supplied batch. A corresponding agreement will be made between our two companies in this respect and also with regards to dimensions, tolerances and composition of alloys.
- .
- In case the material does not comply with the requirements and standards or there is a manufacturing fault then the damages caused due to the above will be in the account of JAL

Additional Information:

- The profiles will be sliced, drilled, and threaded at our end to be used as clamps.
- Testing will involve applying tightening torque on the screw to ensure the clamp's strength without damage.
- The quality should be of international standards.

Regards

R.P.SINGH (RPS)

Marketing Manager - Industrial ( Extrusions)

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**From:** vishal dhir <vishaldhir@yahoo.com>**Sent:** Tuesday, February 20, 2024 4:50 PM

**To:** R P Singh <rpsingh@jindalaluminium.com>; Lokesh Kumar Yadav <lokeshyadav@jindalaluminium.com>; O K Sharma <oksharma@jindalaluminium.com>; Suresh Kumar <skskthakur01@gmail.com>

**Subject:** New requirement 2024 - Aluminium profiles

Dear Mr. R P Singh,

I am writing to outline our specific requirements for two types of aluminum profiles, as indicated in the attached drawings. Please

review the details below:

- Tolerances are as per EN755-9 (European standard) *Confirm adherence to drawings*

- Material: EN AW-6082 T6 (mill finished). No buffing should be done
- Material Certificates: Required with every delivery, including physical and chemical properties and dimensional report
- Endless Extrusion Process: When the aluminium extruded profiles are manufactured in an endless extrusion process in which the pressed bars are continuously joined, the transition regions must be cut out of the extrusion to prevent any segments with jointing faults or extrusion faults being included in the supplied batch. A corresponding agreement will be made between our two companies in this respect and also with regards to dimensions, tolerances and composition of alloys.
- The profiles should be of 3 mts length packed in wooden cases.
- Check list: Required to be filled and duly signed by the quality head.
- In case the material does not comply with the requirements and standards or there is a manufacturing fault then the damages caused due to the above will be in the account of JAL

Additional Information:

The profiles will be sliced, drilled, and threaded at our end to be used as clamps.

Testing will involve applying tightening torque on the screw to ensure the clamp's strength without damage.

Please ensure that these specifications are met for each delivery. If you have any questions or require further clarification, feel free to reach out to me.

The quality should be of international standards.

Thank you for your attention to these details.

Best regards,

Vishal Dhir

*Director*

M/s R+V International Co.

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