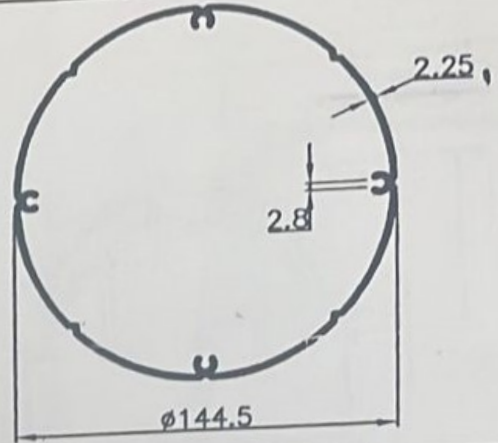
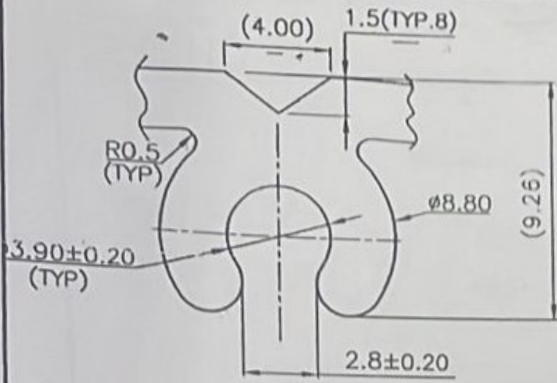


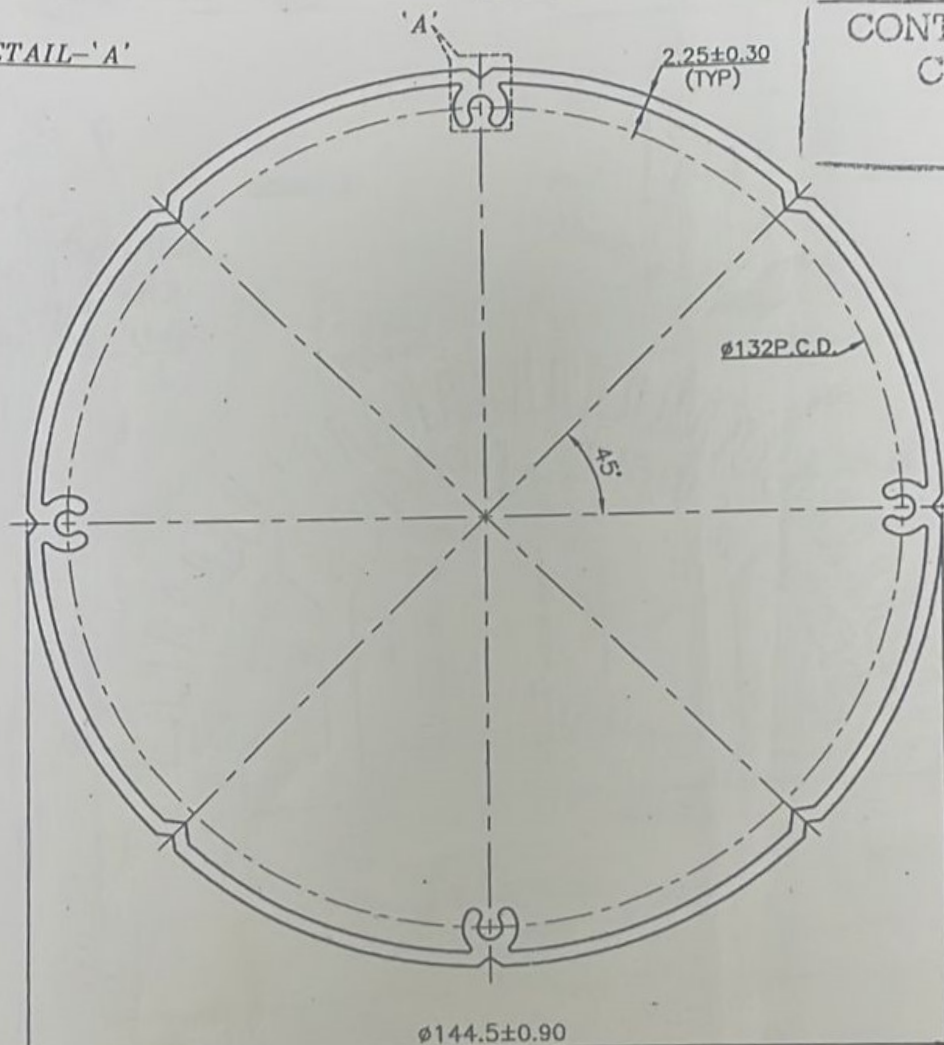
SEC.NO: 302124



DETAIL-'A'

CONTROLLED COPY

MIDI



NOTES:-(i) ALL DIMENSIONS - IN mm (ii) UNSPECIFIED CORNER RADIUS-0.5mm (iii) DIMENSIONS IN BRACKETS ARE NOT MEASURABLE & ARE FOR REFERENCE ONLY (iv) OPEN TOLERANCES WILL NOT APPLY ON 'RESULTANT' DIMENSIONS

OPEN TOLERANCES UNLESS OTHERWISE SPECIFIED.				
LINEAR DIMENSION				
DIM.	<6	6.1-30	30.1-50	50.1-100 >100
TOL.	±0.2	±0.3	±0.45	±0.7 ±1% OF DIM
DIAMETER				
DIA	<20	20.1-30	30.1-40	40.1-50 >50
TOL.	±0.5	±0.6	±0.8	±0.85 ±1.8% OF DIA
WALL THICKNESS				
DIM.	1-2	2.1-4	4.1-6	6.1-8 >8
TOL.	±0.3	±0.45	±0.6	±0.75 ±0.9
FLATNESS	±0.007 mm/mm of Width			
STRAIGHTNESS	±1.7 mm/m of Length			
ANGULARITY	± 2'			
TWIST	±1.7 mm/m of Length			



MIDI EXTRUSIONS LTD.

DRAWN BY	Vceng 28/04/11	REF. NO.	019
CHECKED BY	[Signature]	AREA	1156.862 mm ²
AUTHENTICATED BY	Kalraj 28-4-11	ESTD. WEIGHT	3.124 Kg/m
SCALE USED	3.5:1, 0.35:1 0.85:1.	PERIMETER	OD=461.696 ID=539.011 mm
CRITICAL DIM.	NIL	ALLOY & TEMPER	6063 T6
DATE	18/04/11, 19/04/11	DF	320.4
CCD	144.5	ER	37.8
M=	PR-25/1	DRG. NO.	11041801