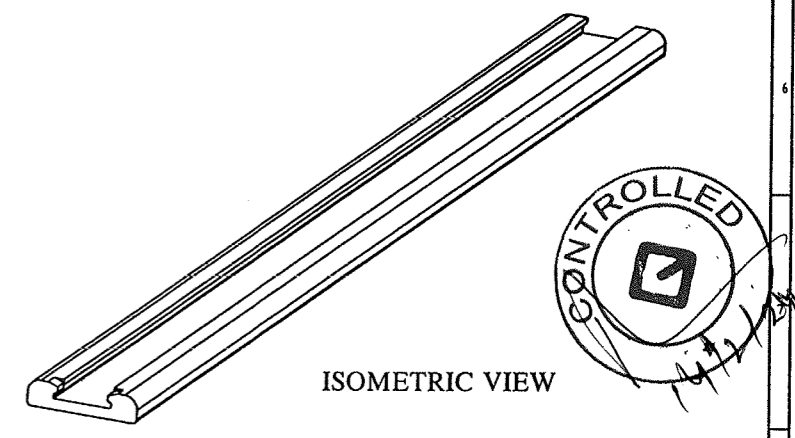
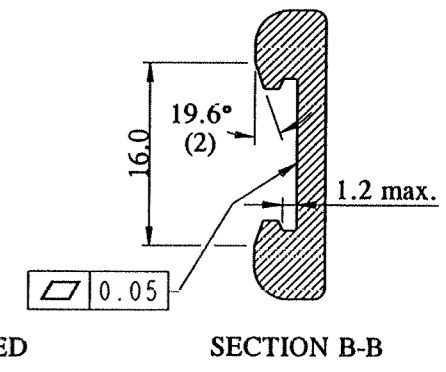
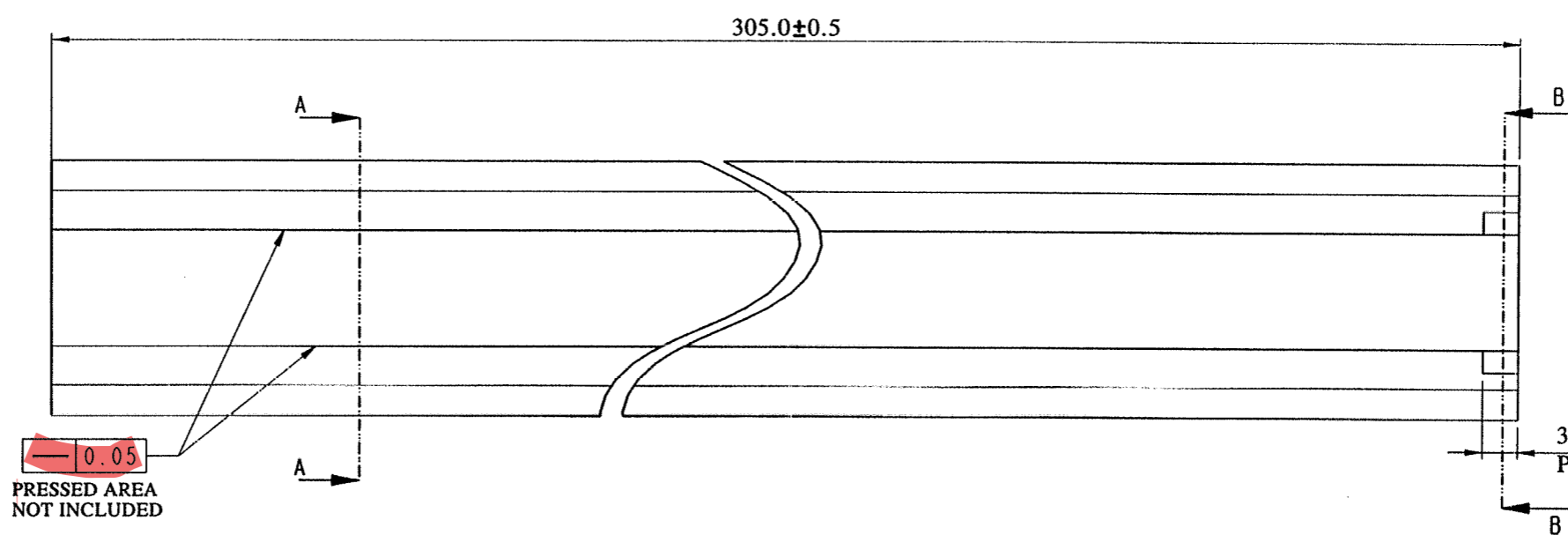
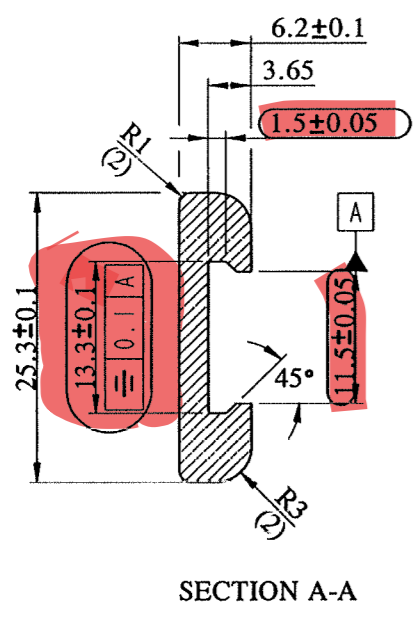


P.P.C	CNC	SPM	THREAD ROLLING	BRAID / DRILL / M/C	M/C TOOL	P. COATING	D. CASTING	H.T.	ASST 1	ASST 2	ASST 3	ASST 4	ASST 5	ASST 6	ASST 7	DEV. 1	DEV. 2	DEV. 3	V.D 1	V.D 2	V.D 3	CMH	TOOL ROOM	O.C. 1	O.C. 2	O.C. 3	PACAKAGING	P. ENGG	ERP	FGS
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UNSPECIFIED PARAMETERS (UNLESS OTHERWISE SPECIFIED)			
SAND CAST / FORGED PARTS		MACHINED / OTHER PARTS	
UNSPECIFIED TOLERANCE LINEAR	RADIUS - R3	UNSPECIFIED TOLERANCE LINEAR	DEBURR/CHAMFER D. 15X45°max
0.5 - 6 ±0.2	ROUGHNESS(um)	0.5 - 6 ±0.1	ROUGHNESS(um)
6 - 30 ±0.5	6.3 ✓	6 - 30 ±0.2	1.8 ✓
30 - 120 ±0.8		30 - 120 ±0.3	
120 - 315 ±1.2		120 - 315 ±0.5	
315 - 1000 ±2.0		315 - 1000 ±0.8	
DIE CAST PARTS - DRAFT ANGLE 1°D/S. RADIUS R1			
CRITICAL DIMENSIONS		ALL DIMENSIONS ARE IN MM	
COMPLIANCE REQUIREMENT			
ROHS	ROHS2	REACH	PROP65
POP	18 PAH	N/A	CF
GROUP		SUBGROUP	
STORAGE INFORMATION			
WEIGHT (Kg)		VOLUME (CM3)	

CONTROLLED FOR PROTOTYPE/SAMPLE ONLY
 VALIDATED BY: [Signature]
 APPROVED BY: [Signature] DATE: [Date]
 VALID UPTO: DD
 PMT IS TO BE INFORMED YES NO
 AUTHORIZED SIGNATORY: [Signature]



NOTE:-
 1. PART SHOULD BE FREE FROM BURRS AND SHARP EDGES.
 2. CHECK FITMENT WITH MATING PART.

						SCALE: NTS		SHEET: 1 OF 1		GROZ ENGINEERING TOOLS PVT. LTD.	
						NAME: AMIT		SIGN: [Signature]		DATE: 09-02-24	
						DRN. BY: AMIT		SIGNATURE: [Signature]		ALUMINIUM RAIL	
						CHKD. BY: [Signature]		DATE: 09/02/24		ASSY. Nos.	
						P. APPD. BY:		MATERIAL: ALUMINIUM [EN AA 6005/T5]		SURFACE AREA: -----	
						VERIFIED/APPD. BY:		FINISH: ANODIZED RED		REF. No.: -----	
						HARDNESS: -----		WEIGHT: -----		ART. No.: RAIL/ALR/3-8/12	
						ART. No.: RAIL/ALR/3-8/12		DRG. No.: RAIL/ALR/3-8/12		DRG. No.: RAIL/ALR/3-8/12	