

| S.I. No. | Section | Description                    | Alloy  | Length  | Min Qty/Qty to be Lifted | SND  | Expected Die Life | Price/Kg | Comp. Sec. No. | Die Factor | Others | Net Price | Route Remarks |
|----------|---------|--------------------------------|--------|---------|--------------------------|------|-------------------|----------|----------------|------------|--------|-----------|---------------|
| 1        | Q02512  | 50.95X1.5 MM FLUTED ROUND TUBE | 6082T6 | 3658 MM | 500.00                   | 0.00 |                   |          | 10055          | 6.63       |        |           | ARCHITECTURE  |

| SL. No         | Sec No | RM Cost | Prod Cost     | Foundry Cost | Alloy Diff | Die Factor      | Soln Treat Charges | Annealing | Rectification / Straightening | Ultrasonic Testing | Factor For Low Recovery | CD Factor @ 2 %or Actual | O.D. Int                 | Govt. Factor | Payment Terms | Margin Amount | Net Price | Remarks                                                                  |      |
|----------------|--------|---------|---------------|--------------|------------|-----------------|--------------------|-----------|-------------------------------|--------------------|-------------------------|--------------------------|--------------------------|--------------|---------------|---------------|-----------|--------------------------------------------------------------------------|------|
| Sec Desc New   |        |         | Prod Cost New | Press        | P612       | Alloy Code      | Alloy Code New     | Die Life  |                               | SND Amount         |                         | Other Desc               |                          |              | Drawing Chrgs |               | Status    |                                                                          |      |
| Stack Desc Die |        |         |               | Die Cost     |            | Stack Desc Tool |                    |           | TS Cost                       | No of Holes        | HP Rate                 | Tolerance                | Extra Discount (Delears) |              |               |               |           |                                                                          |      |
| 1              | Q02512 | 257.45  | 32.28         | 10.25        | 1.50       | 6.63            | 0.00               | 0.00      | 1.00                          | 0.00               | 0.00                    | 2.50                     | 0.00                     | 0.00         | 0.00          | 16.00         | 327.61    | DIE DIA 225X135 THICK OLD BOLSTER NO ABO-120 OLD SUB BOLSTER NO ASBO-022 |      |
|                |        |         |               | 32.28        | BP1        | 0.00            | 6082T6             | 6063T6    | 6.00                          | 39777              |                         |                          |                          |              |               |               |           |                                                                          | 0.00 |
|                |        |         |               | 39777.00     |            |                 |                    |           | 0.00                          | 1                  | 500                     | BSEN-755-9               | 0.00                     |              |               |               |           |                                                                          |      |

| Routing Details |                  |       |                                      |
|-----------------|------------------|-------|--------------------------------------|
| User            | Date             | Diff  | Remarks                              |
| VSR             | 17/10/2024 11:55 |       | ARCHITECTURE                         |
| SKS             | 19/10/2024 12:53 | 00:57 | PROPOSAL DRAWING (ALLOY 6063T6)      |
| JNR             | 18/10/2024 12:30 | 23:36 | Alloy will be 6063 only.             |
| SSG             | 18/10/2024 17:34 | 05:03 | Minimum corner radius will be 0.30mm |
| PK              | 19/10/2024 17:24 | 23:49 | ok                                   |
| RITIC           | 21/10/2024 12:11 | 18:47 | ok                                   |