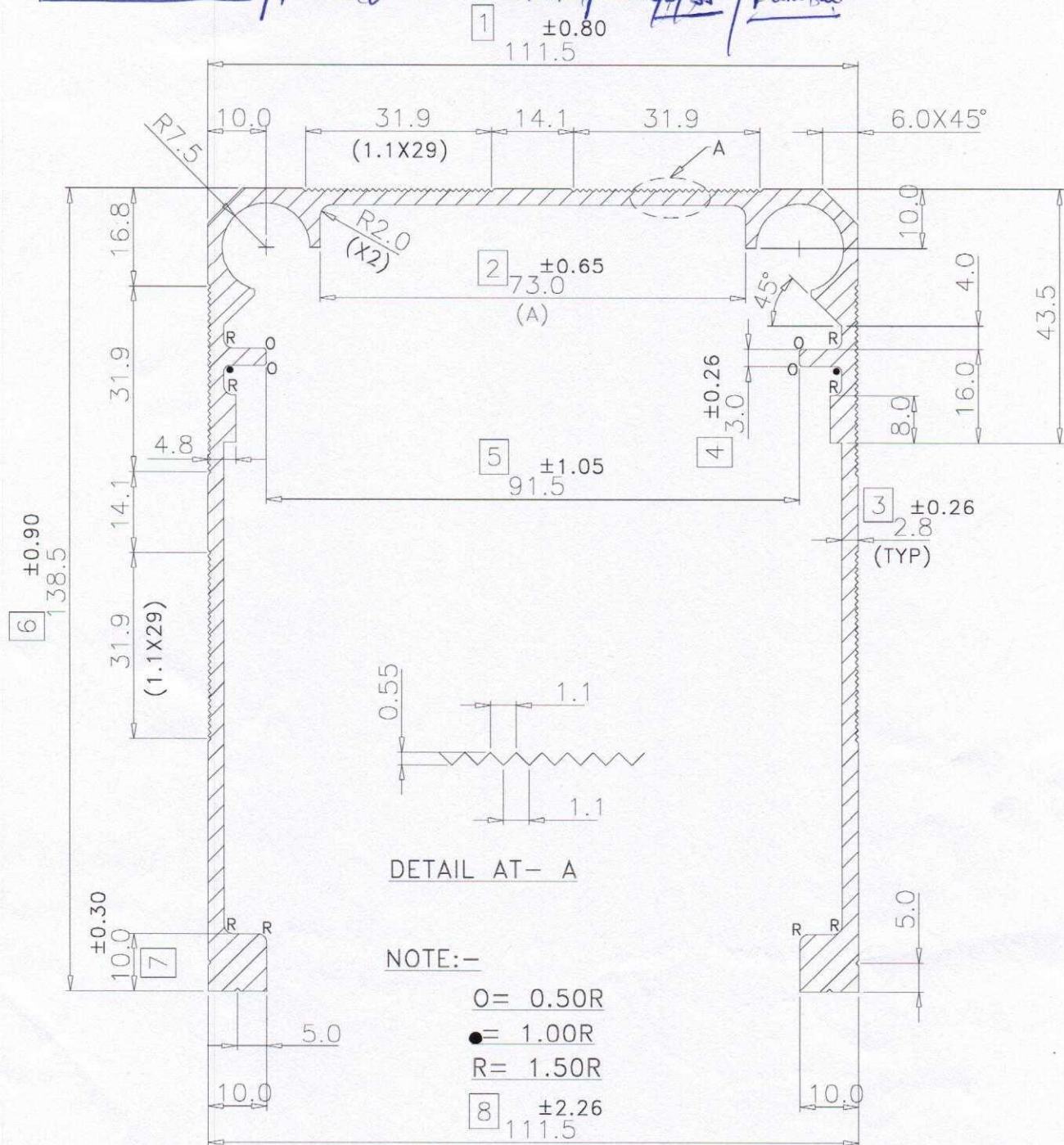


1 New development / proceed with our existing design / Alterat



LOCATION:-P1 - IHOLE
 ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER B.S.1474:1987
 UNLESS SPECIFIED

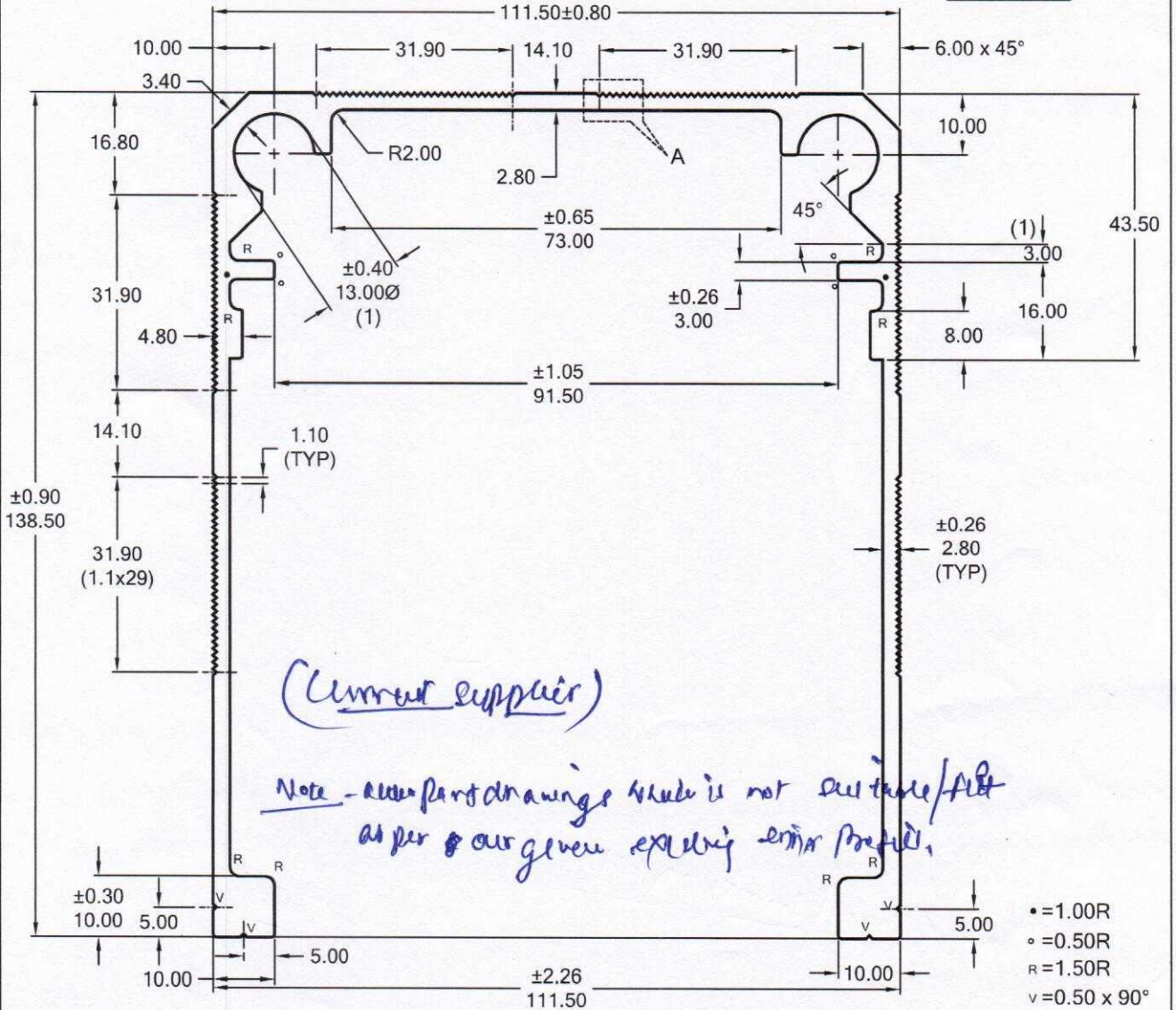
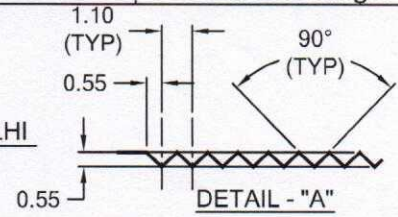
TWIST = ±1/2°/300 M.M./M.
 STRAIGHTNESS = 1.50 M.M./MTR.
 ANGULARITY = ±2°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE	PARTY NAME	M/S U.V. GRAPHIC TECHNOLOGIES PVT. LTD.	REF:- AS PER IOM Dt.-09.04.09
				DRAWN	DHARMVIR 14.04.09
				CHECKED	
				APPROVED	
	(A)	DIM. 73.0 WAS 74.0		SCALE	1:1&4:1
001	(REAS)	PER PARTY EMAIL ON Dt.-12.05.09		CRITICAL DIM.	*
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT. -----
		REVISION			EXT. 932.57
					SEC.NO. G-784

PRESS NO.	DIE SIZE	NO. OF HOLES	MIN. CONT.	EXT. RATIO	ANGULARITY $\pm 2^\circ$	CUSTOMER'S APPROVAL
I					FLATNESS 0.007 MM/MM OF WIDTH	
II					TWIST 1.70 MM/M	
III					STRAIGHTNESS 1.70 MM/M	
TYP. WALL THICKNESS UNLESS INDICATED OTHERWISE					MATCHING NO.	END USE
0.40 TY P. RADIUS AT ALL CORNERS UNLESS INDICATED OTHERWISE					<input type="radio"/> SOLID <input type="radio"/> SEMI-HOLLOW <input type="radio"/> HOLLOW	Heat Exchanger

EXCLUSIVE DIE FOR M/S U. V. GRAPHIC TECHNOLOGIES PVT LTD., DELHI



R	(1) DWG REVISED AS PER E-MAIL LETTER DT-22/03/12 (MS)
E	
V	
S	
N	

HINDALCO INDUSTRIES LIMITED
 FABRICATION - EXTRUSION & DIESHOP
 P.O. :- RENUKOOT, DISTT :- SONEBHADRA, UP, INDIA
 FAX NO. 0091-5446-252107, 252427



AREA (MM) ²	WT. (KG/M)	PERIMETER	FACTOR	CCD	SCALE	DATE	DRAWN	CHECKED
1390.44	3.768	924.65	245	174	4:1,2:1	02.12.2011	J P Sharma	Ramdhani

UNLESS NOTED OTHERWISE ALL DIMENSIONS WILL BE IN ACCORDANCE WITH IS : 3965 : 1981 TOLERANCES. "ALL DIMENSIONS ARE IN MM"
 CUSTOMER APPROVAL OF DIMENSIONS AND TOLERANCES CONSTITUTE ACCEPTANCE OF MATERIAL WITHIN PRINT

ALLOY	CUST'S DWG NO. :- G-784
6063	DWG. NO. / ENQ. NO. :- I-18354
SEC. NO. :- SP-8228-R-1	

EXT-D/S-9 R0