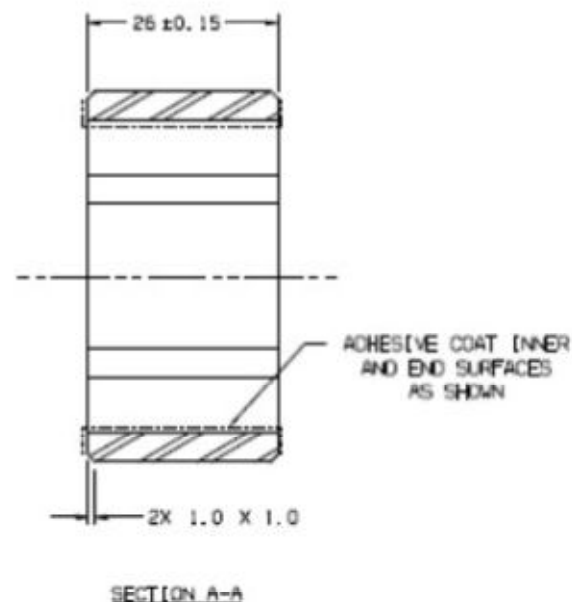
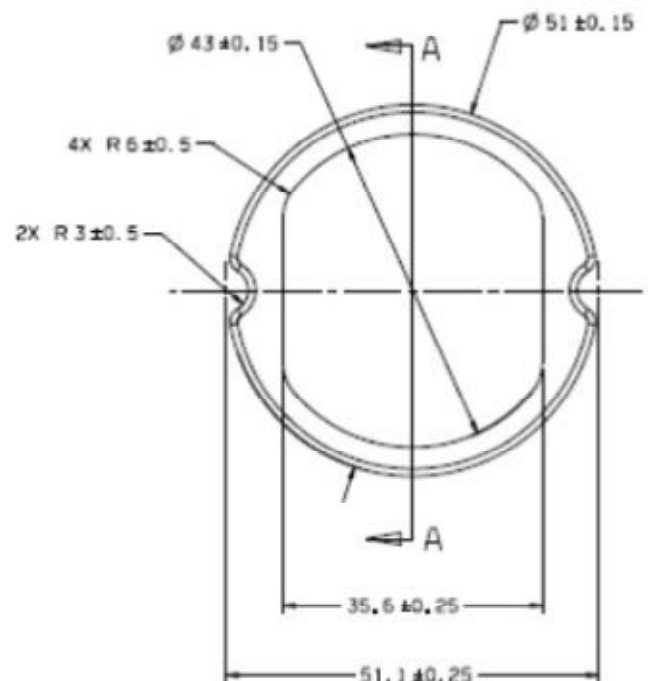


ITEM NUMBER	DESCRIPTION
7025-3	AS MANUFACTURED—NO COATING
7025-4	WASH, ACID ETCH, AND ADHESIVE

REVISION BLOCK				
DATE	REV#	DESCRIPTION	DES.	ENG.
28MAR24	0	INITIAL PRINT	ABC	EZ



NOTES:

MATERIAL: ALUMINIUM

PRETREATMENT: ACCORDING TO ASTM D 2651
 -WASH WITH ALKALINE BASE SOLUTION
 - ACID ETCH

ADHESIVE (AS SHOWN): CHEM-LOK 205/205A OPT-0.2-0.3 MIL. DRY FILM THICKNESS
 6411 OPT-0.7-1.0 MIL. DRY FILM THICKNESS
 OPTIONAL: 6016 OPT-0.7-1.0 MIL. DRY FILM THICKNESS

TIMING BETWEEN PRETREATMENT AND ADHESIVE 48h MAX.

PART MUST BE FREE OF CHLORINATED PARAFFIN.

(SC) IS A SPECIAL CHARACTERISTIC

3D MODEL IS MASTER

GENERAL DELIVERY CONDITION AND CLEANLINESS:

- SURFACE TO BE FREE OF GRAPHITE, MOLYBDENOSULFID, SULFUR, SILICONE, GREASE, DIRT AND ANY OTHER MATERIALS NOT SPECIFIED ON THE DRAWING OR PART REQUIREMENTS.
- OIL IS PERMITTED FOR PARTS REQUIRING CORROSION PROTECTION AND MUST BE COMPLETELY REMOVABLE WITH PERCHLOROETHYLENE BETWEEN 140F AND 175F (60C AND 80C) OR EQUIVALENT CAUSTIC CLEANER AT 165F (75C).
- BURRS OR SHARP EDGES RELATED TO SAFE HANDLING NOT PERMITTED.
- FREE OF CADMIUM.

Q02612

CONFIDENTIAL			
THIS DRAWING AND DESIGN HEREIN IS CONSIDERED A PROPRIETARY DESIGN OF AIRBUS FLEETABLE PRODUCTS AND IT IS NOT TO BE REPRODUCED WITHOUT THE AUTHORITY OF AIRBUS FLEETABLE PRODUCTS			
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN MILLIMETERS		TOLERANCES UNLESS OTHERWISE SPECIFIED: X ± 1.0MM XX ± 0.5MM XXX ± 0.25MM EDGE RADIUS 2.0MM MAX. ANGLES 45°	
SCALE: 2:1 NO OF SHEETS: 1			
DATE: 28MAR24	DRAWN BY: A. CHILDRRESS		
CUSTOMER: BOSH	CUSTOMER PART NO.: N/A		
DATE: 28MAR24	DESCRIPTION: CAN		
WEIGHT: 0.848kg	APPROVED BY: E. ZENELI		
ITEM # SEE CHART	DWG FILE # 7025 (CAN)		SHEET: 1 of 1