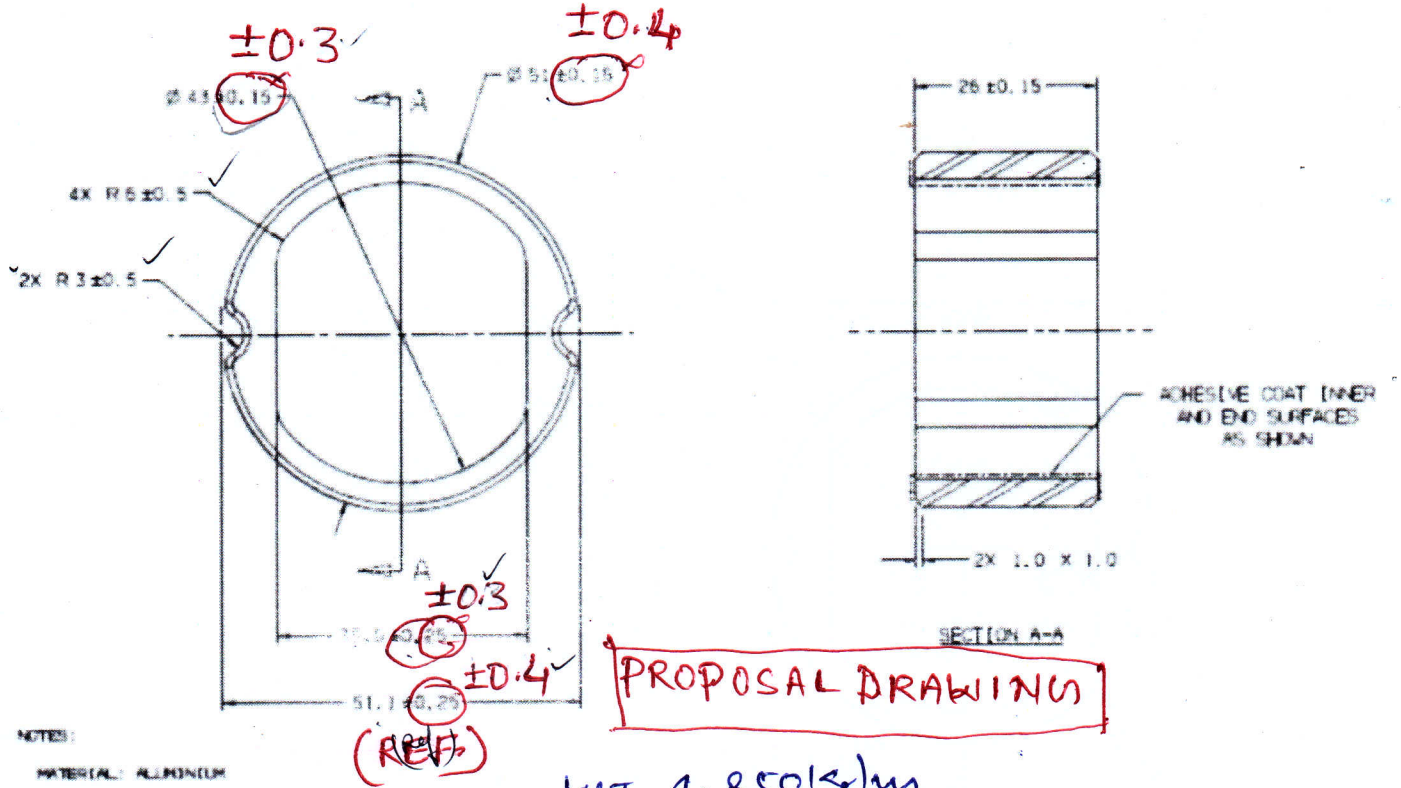
ITEM NUMBER	DESCRIPTION
7025-3	AS MANUFACTURED—NO COATING
7025-4	WASH, ACID ETCH, AND ADHESIVE

Φ 02612 ALLOY - 6061 T6 ✓

M/S · VICTORA AUTO PVT. LTD.

REVISION BLOCK				
DATE	REV#	DESCRIPTION	DES.	ENG.
28MAY24	0	INITIAL PRINT	ABC	EZ



Q02612

PROPOSAL DRAWING

WT - 1.850 kg/m

NOTES:

MATERIAL: ALUMINUM

PRETREATMENT: ACCORDING TO ASTM D 2651
- WASH WITH ALKALINE BASE SOLUTION
- ACID ETCH

ADHESIVE (AS SHOWN): CHEMLOK 205/205A DFT-0.2-0.3 MIL. DRY FILM THICKNESS
5411 DFT-0.7-1.0 MIL. DRY FILM THICKNESS
OPTIONAL: 5015 DFT-0.7-1.0 MIL. DRY FILM THICKNESS

TIMING BETWEEN PRETREATMENT AND ADHESIVE 48H MAX.

PART MUST BE FREE OF CHLORINATED PARAFFIN.

(SC) - IS A SPECIAL CHARACTERISTIC

3D MODEL IS MASTER

GENERAL DELIVERY CONDITION AND CLEANLINESS:
- SURFACE TO BE FREE OF GRAPHITE, MOLYBDENUM SULFIDE, SULFUR, SILICONE, GREASE, DIRT AND ANY OTHER MATERIALS NOT SPECIFIED ON THE DRAWING OR PART REQUIREMENTS.
- OIL IS PERMITTED FOR PARTS REQUIRING CORROSION PROTECTION AND MUST BE COMPLETELY REMOVABLE WITH PERCHLOROETHYLEN (BETWEEN 140F AND 176F (60C AND 80C)) OR EQUIVALENT CAUSTIC CLEANER AT 185F (75C).
- BURRS OR SHARP EDGES RELATED TO SAFE HANDLING NOT PERMITTED.
- FREE OF CADMIUM.

CONFIDENTIAL

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS	TOLERANCES UNLESS OTHERWISE SPECIFIED X. ± 1.5mm .X ± 0.5mm .XX ± 0.25mm EDGE RADII 2.5mm MAX. ANGLES 45°
SCALE 1:1	
CUSTOMER: BOSH	CUSTOMER PART NO.: N/A
CALC. WEIGHT: 0.848kg	DESCRIPTION: CAN
DRAWN BY: D CHILDRESS	APPROVED BY: E. ZENELI
ITEM #: SEE CHART	DWG. FILE #: 7025 (CAN)
	SHEET: 1 OF 1