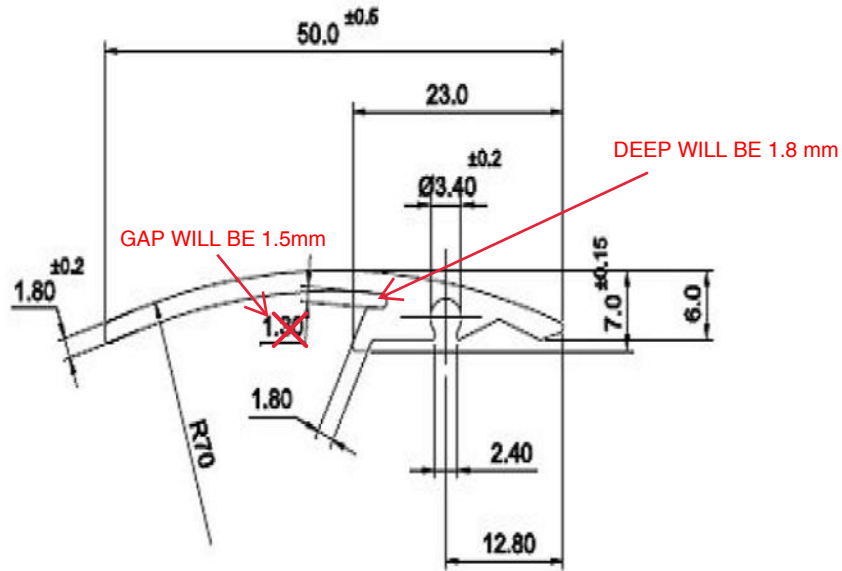


C.L.	E.C.O.	REVISION	CHKD.	DATE
△A	CA-19-00003057	NEW DRAWING RELEASE	GKD	03.06.19
△B	CA-19-00003710	NOTES UPDATED	GKD	01.07.19




Q01513-PROPOSAL DRAWING






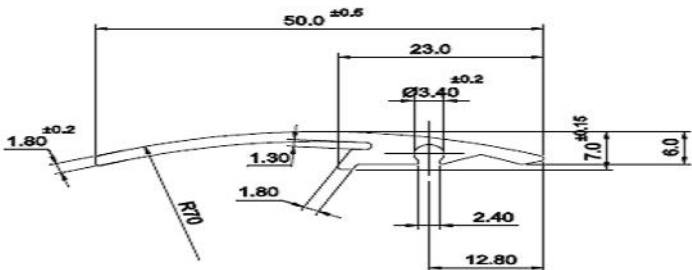

NOTE: △B


- 1) REFER WCQ-AL-001
- 2) PART DIE NO-7345, REFER SHEET2 FOR DIE DETAIL
- 3) PART SHOULD BE FREE FROM SHRP EDGES.
- 4) PART TO BE MADE AS PER 3D CAD DATA.

SL	PART NO	LENGTH(MM)
2	IU458663	1450
1	IU463178	3394

5) FLATNESS, STRAIGHTNESS & WAVINESS SHOULD BE WITHIN 1.5MM					
ALL DIMENSIONS ARE IN MM ⊕ - CRITICAL ● - MAJOR ○ - MINOR	HEAT TREATMENT	MATERIAL ALUMINIUM IS:733:1983		 EICHER VE COMMERCIAL VEHICLES LTD.	
	EFFECTIVE CASE DEPTH	WT-Kg. 1.085			
TOLERANCES UNLESS SPECIFIED IS:3965:1981	HARDNESS	SURF CORE	SCALE 1:1 DRN KP	DESCRIPTION AL EXTRUSION PART No./DRG. No. IU463178	
	FINISH REFER NOTE	SURFACE ROUGHNESS	CHD GKD APPD KD		
[REDACTED]			SHT. No. 1 of 2		SIZE A4
C.L.	E.C.O.	REVISION	CHKD.	DATE	

	CA-19-00003057	NEW DRAWING RELEASE	GKD	03.06.19
	CA-19-00003710	NOTES UPDATED	GKD	01.07.19

FILE NAME : 7345	TRANSPORT SECTION		GALCO	
DIE.NO.7345	 SCALE-1:1			
				
DIE.O.D : Ø190	DIE. PLATE : 35 MM	BACKER : 45 MM	POCKET DEEP : 18 MM	
ALL DIM ARE IN MM	CRITICAL DIAMENSIONS	DRWN :	CHKD BY: R.S.	APPD :
UNSPECIFIED CORNERS RADII= 0.25mm		UNSPECIFIED TOLERANCE = ±0.2		
CONTAINER	PERIMETER	AREA	WEIGHT /M	CAVITY
Ø130 mm	122.30 mm ²	125.70mm	0.325-0.375 KG	2 NOS
			EXT. RATIO	BACKER
			52.76	37015
 GALCO ALUMINIUM AHMEDNAGAR		REF : DRG. NO. IU305644		DWG NO.
		TITLE :		DIE.NO.

NOTE: 

- REFER WCQ-AL-001
- PART DIE NO-7345, REFER SHEET2 FOR DIE DETAIL
- PART SHOULD BE FREE FROM SHRP EDGES.
- PART TO BE MADE AS PER 3D CAD DATA.