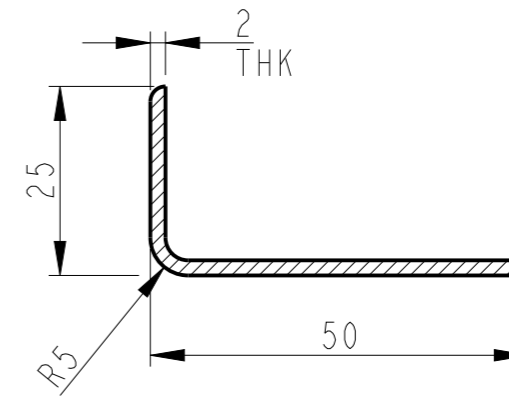
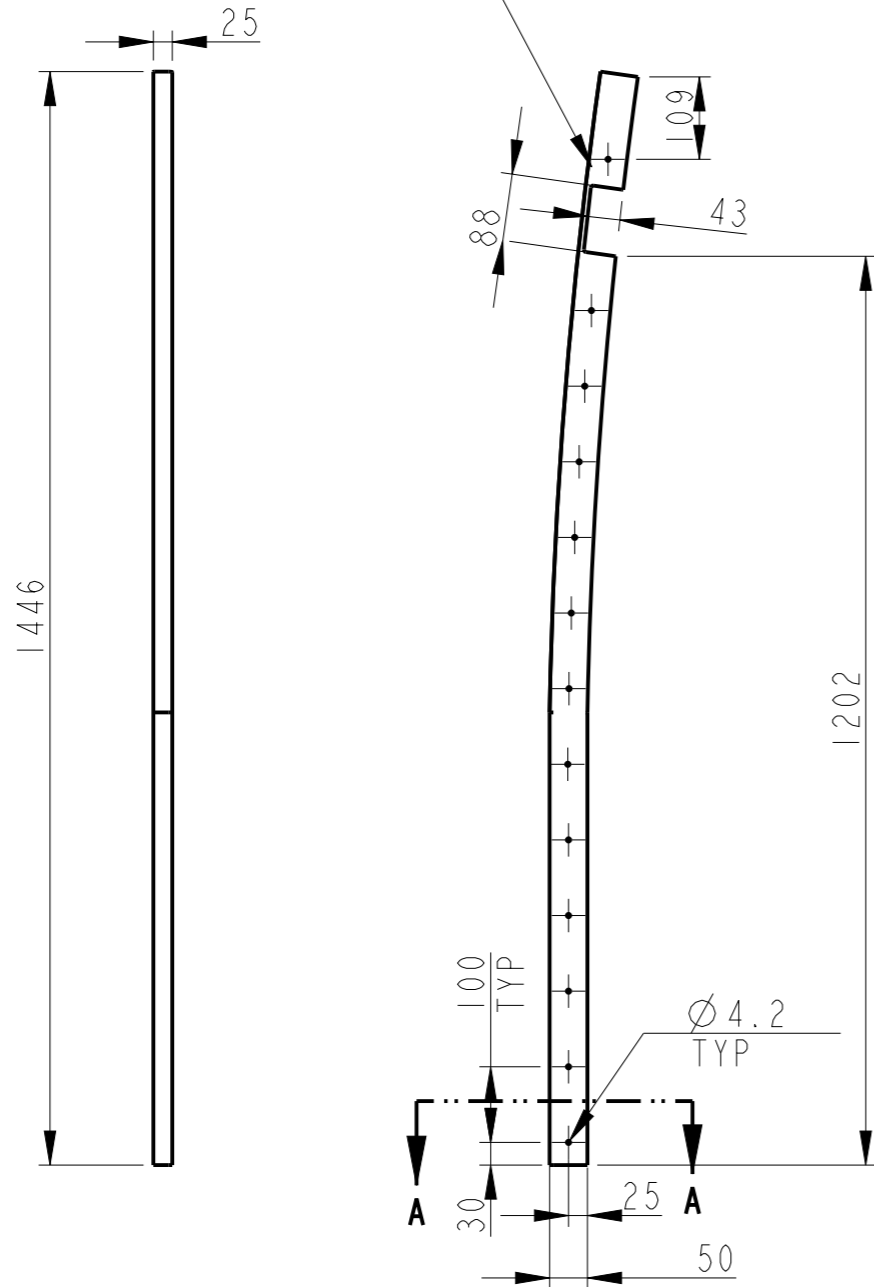


C.L.	E.C.O.	REVISION	CHKD.	DATE
△	CA-19-00002041	NEW DRAWING RELEASE	GKD	01.05.19

TO BE BEND AS PER BODY PROFILE AT THE TIME OF INSTALLATION



SECTION A-A
SCALE 1:1

PERMISSIBLE DEVIATIONS FOR BASIC SIZE RANGE OF UNSPECIFIED TOLERANCE							
0.5 up to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400	over 400 up to 1000	over 1000 up to 2000	over 2000 up to 4000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

- NOTES:
- PART SHOULD BE FREE FROM SHARP EDGS.
 - INSIDE RADIUS 1.5THK.
 - PART WOULD BE FITTED ON BODY AS CAMOFLAGER.
 - FITMENT WOULD BE DONE AS PER CARLINE PROFILE OF STRUCTURE.
 - MATERIAL GRADE IS:63400.
 - DEVELOPMENT LENGTH = 1448mm
 - DIE NO.- 13424

ALL DIMENSIONS ARE IN MM ⊕ - CRITICAL ● - MAJOR ○ - MINOR	HEAT TREATMENT		MATERIAL AL IS:733:1983		 VE COMMERCIAL VEHICLES LTD.
	EFFECTIVE CASE DEPTH		WT-Kg.	⊕ ⊞	
TOLERANCES UNLESS SPECIFIED	HARDNESS	SURF	SCALE	DESCRIPTION AL STRIP	
		CORE	1:10		
REFER TABLE	FINISH	SURFACE ROUGHNESS	DRN	PART No./DRG. No. IU460133	
			KP		
			CHD	SHT. No. 1 of 1 CL. △ SIZE A3	
			GKD		
			APPD		
			KD		