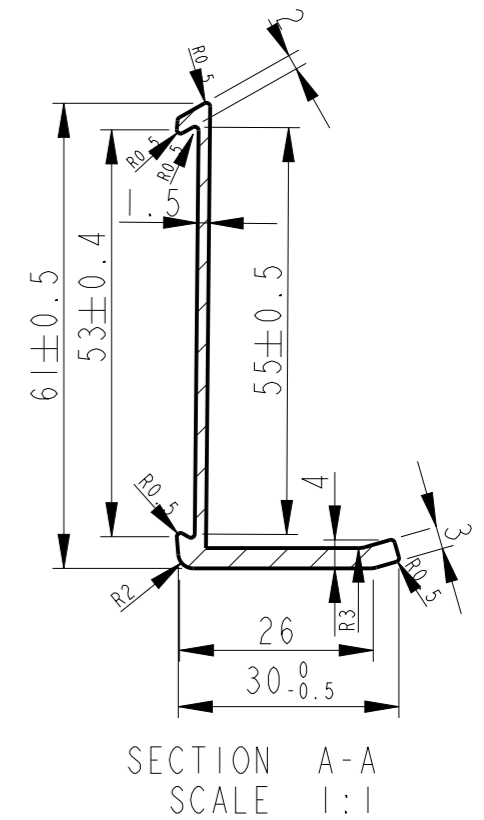
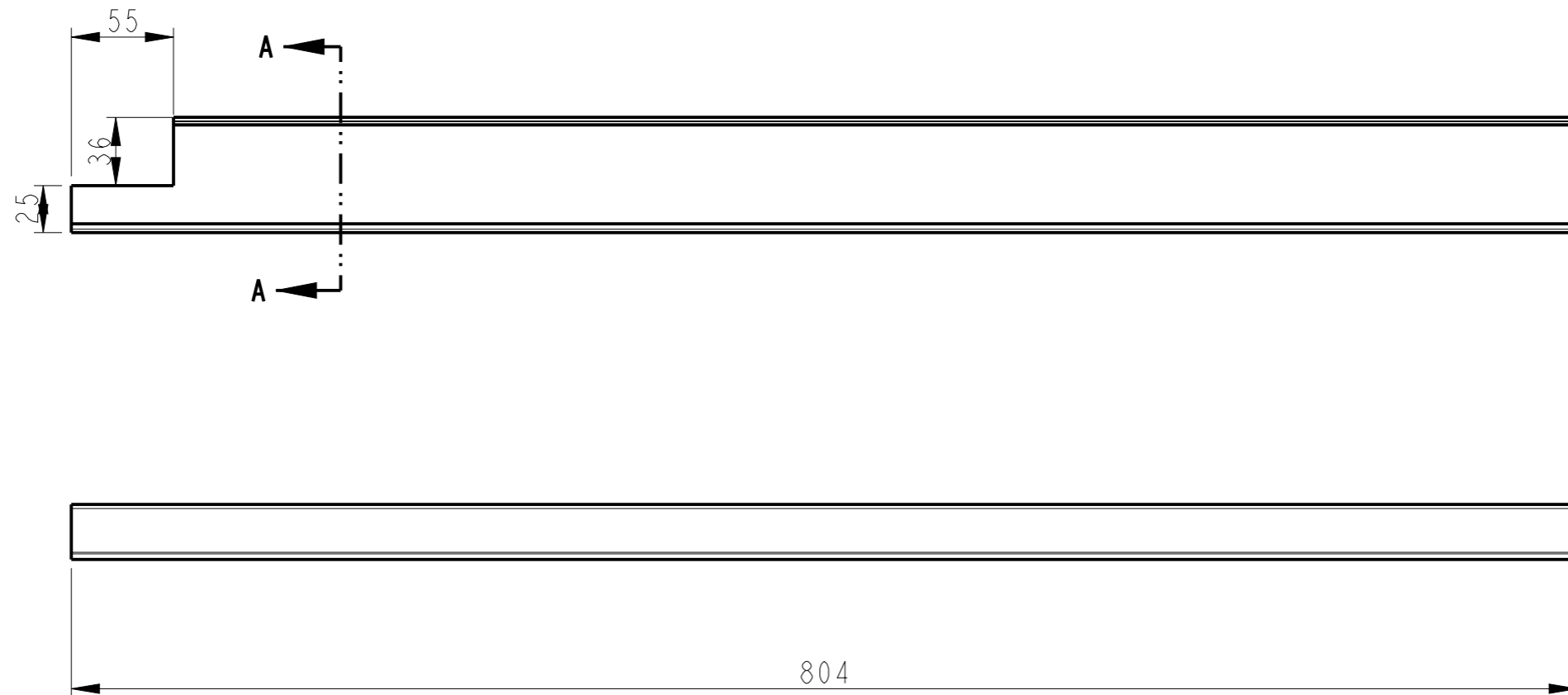


C.L.	E.C.O.	REVISION	CHKD.	DATE
△	CA*19*00007117	NEW DRAWING RELEASE	PD	17/10/19



- NOTE-
1. STANDARD NO- WCQ-AL-001
 2. DIE NO. -77874
 3. APPLICABILITY AS PER AIS-052
 4. PARTS TO BE SILVER ANODIZED.
 5. COATING THICKNESS -18 MICRON

<small>ALL DIMENSIONS ARE IN MM</small> ⊕ - CRITICAL ● - MAJOR ○ - MINOR	HEAT TREATMENT		MATERIAL	
	EFFECTIVE CASE DEPTH		AL IS 733-1983	
	TOLERANCES UNLESS SPECIFIED	HARDNESS	SURF	WT-Kg. 0.395
		CORE	SCALE 1:5	DESCRIPTION AL STEP EDGE
	FINISH	SURFACE ROUGHNESS	DRN AT	PART No./DRG. No. IU476223
			CHD PD APPD NVP	SHT. No. 1 of 1 CL. △ SIZE A3