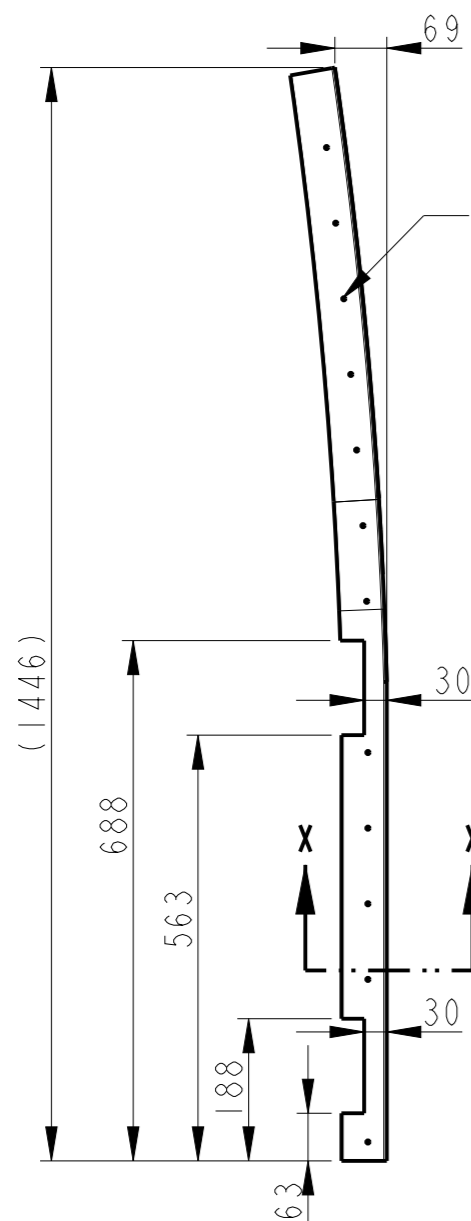
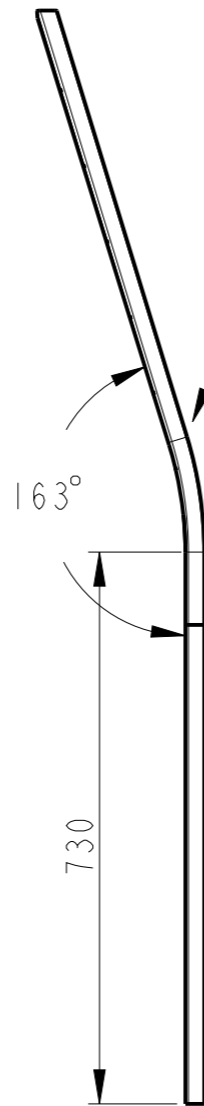


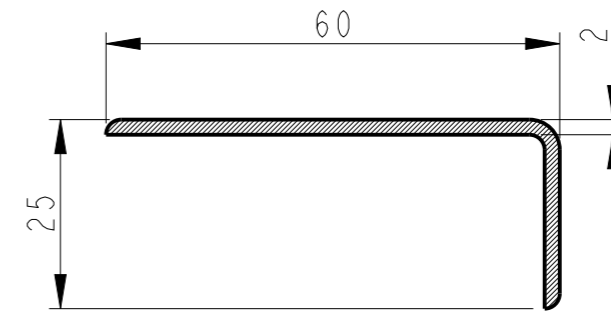
C.L.	E.C.O.	REVISION	CHKD.	DATE
△	CA-19-00008950	NEW DRAWING RELEASE	SSJ	16.12.19



HOLE TO BE DONE AT THE TIME OF INSTALLATION



BEND TO BE DONE AS PER BODY PROFILE AT THE TIME OF INSTALLATION



SECTION X-X
SCALE 1:1

DIE NO - PRODUCED BY AN AUTOMATIC PROPORTIONAL PRODUCT [EI 98]

Ref No :- EI 98
DIE NO -

Scale - 1:1

Approved By designer side - Rasat Gupta
@upts 30/12/2019

Approved by buyer
Udayan Singh 21/12/19

NOTE:
PROVIDE SECTION RELATED FITTINGS
EXPOSED SURFACE SHOULD BE MARKED IN DRAWING
UNSPECIFIED RADIUS 0.25 mm
UNSPECIFIED TOLERANCE IS ± 0.2 mm

Mark exposed surface:
APPROVED WITH STAMP AND SIGN. BY PARTY
Party - Eicher

Fitment Part no:
Enquiry No./Date : II479810

Drawn by : S.P.	27.12.19	Area : 161.674	Sq.mm
Checked by : G.S.		Perimeter : 165.455	Kg/mtr
Approved by : G.S.		Wt. Range : 0.391 - 0.481	Kg/mtr
Scale : 1:1	Date	Sign.	Alloy : 6063 T6

ALL DIMENSIONS ARE IN MM.

Critical dimensions : *

Title :- DRIVER STEP AL BEADING

NOTES:

- PART SHOULD BE FREE FROM SHARP EDGS.
- INSIDE RADIUS 1.5THK.
- PART WOULD BE FITTED ON BODY AS CAMOFLAGER.
- FITMENT WOULD BE DONE AS PER CARLINE PROFILE OF STRUCTURE.
- MATERIAL GRADE IS:63400.
- DEVELOPMENT LENGTH = 1476mm
- DIE NO. -EI98
- PART TO BE SUPPLIED AS PER DIE NO.

ALL DIMENSIONS ARE IN MM ⊕ - CRITICAL ● - MAJOR ○ - MINOR	HEAT TREATMENT		MATERIAL AL IS:733:1983	EICHER VE COMMERCIAL VEHICLES LTD.
	EFFECTIVE CASE DEPTH		WT-Kg. 1.751	
TOLERANCES UNLESS SPECIFIED	HARDNESS	SURF	SCALE 1:10	DESCRIPTION AL BEADING DRIVER DOOR RH 60X25
		CORE	DRN VP	
	FINISH	SURFACE ROUGHNESS	CHD SSJ APPD AAP	PART No./DRG. No. IU479806
			SHT. No. 1 of 1	CL. △ SIZE A3