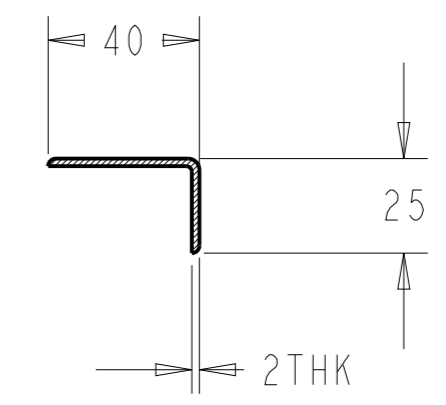
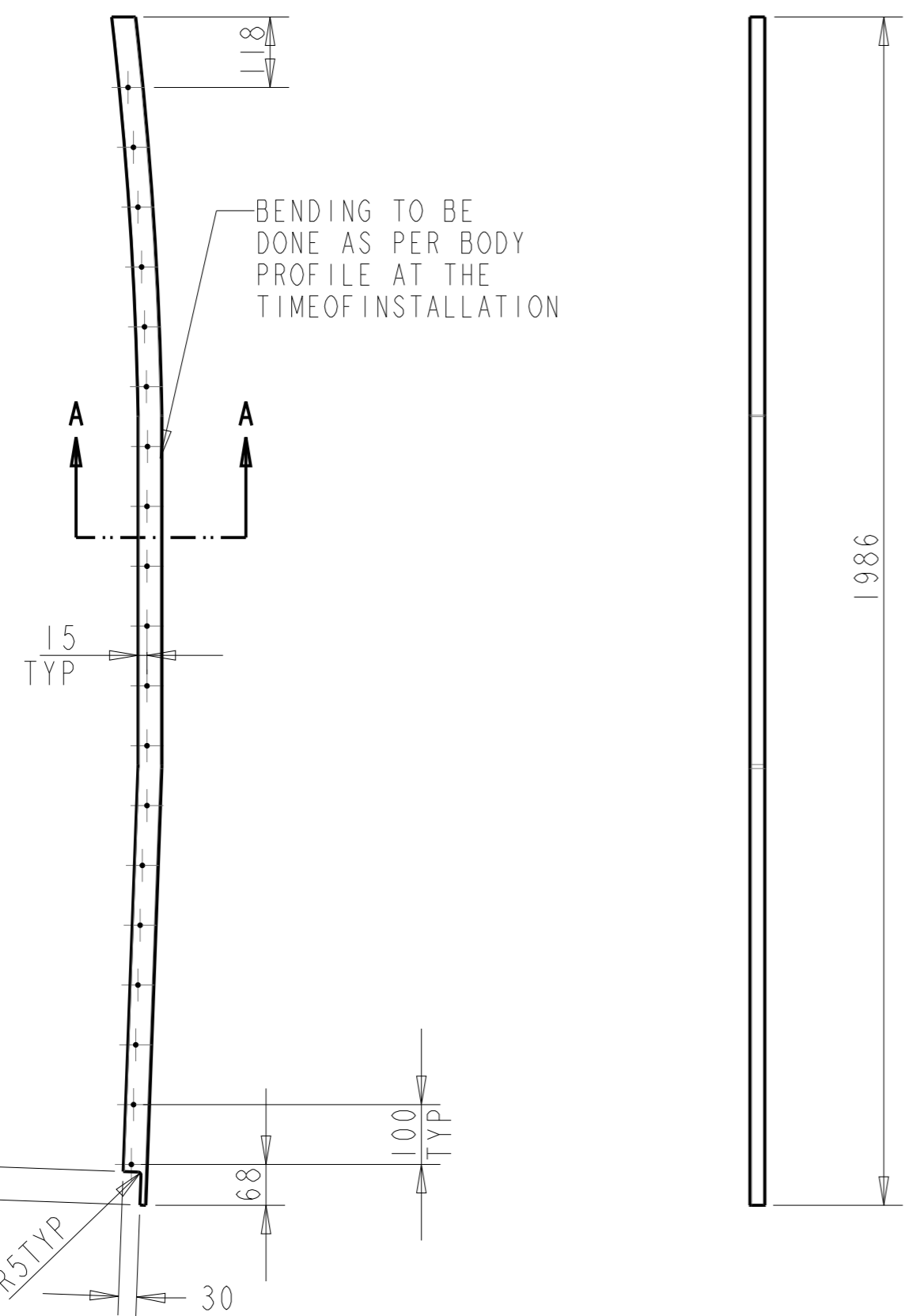



C.L.	E.C.O.	REVISION	CHKD.	DATE
△	CA-20-00014346	NEW DRAWING RELEASE	VP	03.11.20



SECTION A-A
SCALE 0.500

PERMISSIBLE DEVIATIONS FOR BASIC SIZE RANGE OF UNSPECIFIED TOLERANCE							
0.5 up to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400	over 400 up to 1000	over 1000 up to 2000	over 2000 up to 4000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

- NOTES:
- PART SHOULD BE FREE FROM SHARP EDGS.
 - INSIDE RADIUS 1.5THK.
 - PART WOULD BE FITTED ON BODY AS CAMOFLAGER.
 - FITMENT WOULD BE DONE AS PER CARLINE PROFILE OF STRUCTURE.
 - MATERIAL GRADE IS:63400.
 - DEVELOPMENT LENGTH = 1988 mm
 - DIE NO. - 13427

ALL DIMENSIONS ARE IN MM ⊕ - CRITICAL ● - MAJOR ○ - MINOR	HEAT TREATMENT		MATERIAL		 VE COMMERCIAL VEHICLES LTD.
	EFFECTIVE CASE DEPTH		AL IS:733:1983		
TOLERANCES UNLESS SPECIFIED	HARDNESS	SURF	WT-Kg.	1.887	DESCRIPTION AL STRIP PART No./DRG. No. IU505900
		CORE	SCALE	0.100	
	FINISH	SURFACE ROUGHNESS	CHD	VP	
REFER TABLE			SSJ		SHT. No. 1 of 1 CL. △ SIZE A3