

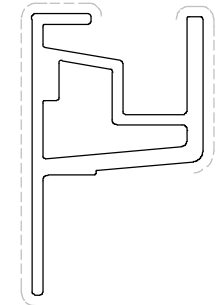
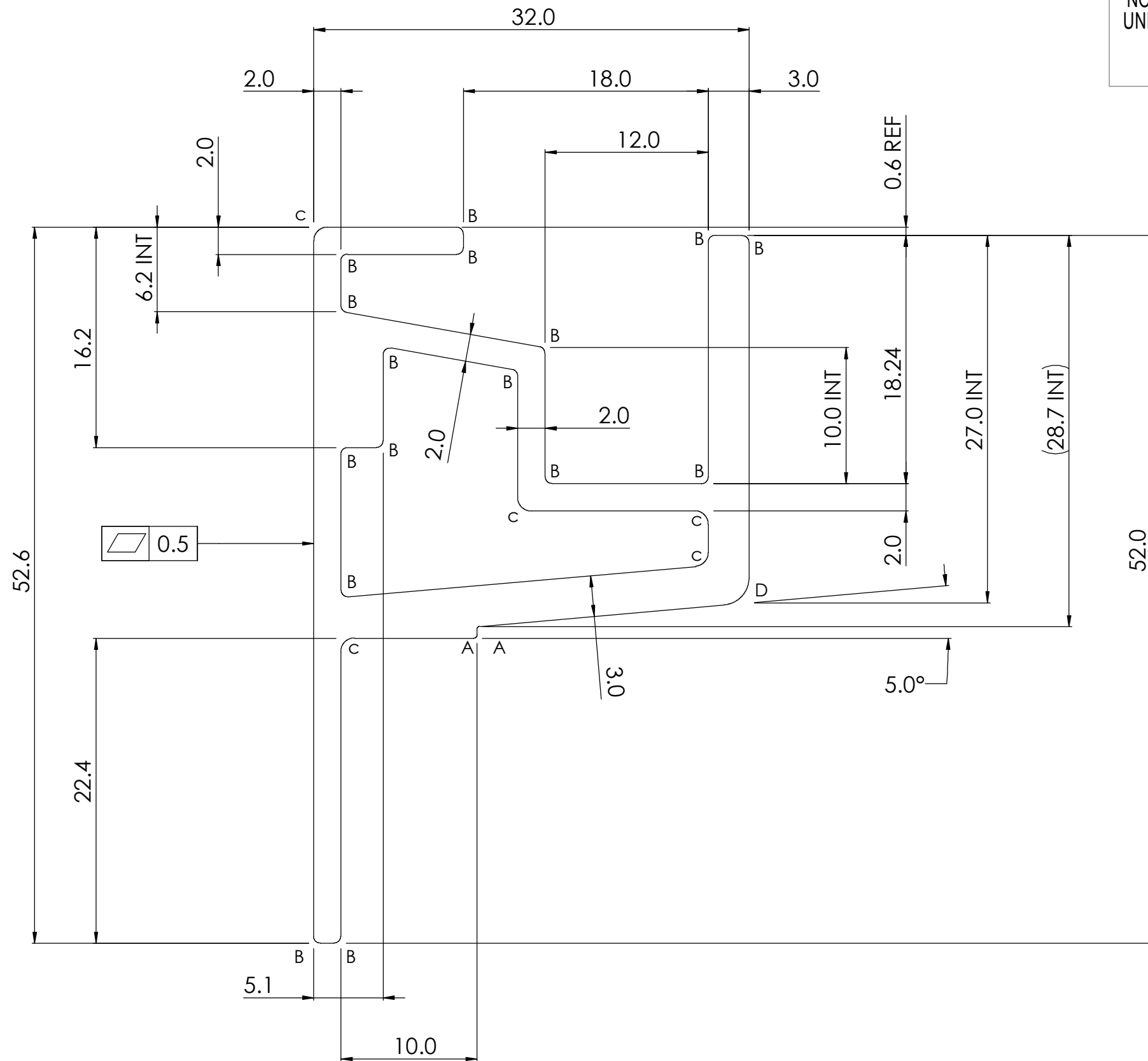
REMOVE ALL SHARP CORNERS/EDGES

CAD DRAWING DO NOT MODIFY

DO NOT SCALE DRAWING

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"CONTROLLED"  
IN RED INK

BY	DATE	ALTERATIONS	ISSUE
CA	10/01/2013	PRODUCTION RELEASE. PR13-004 RE-DRAWN (WITHOUT MODS) ON SW 23/4/2014	A
CA	10-1-13	FRONT FLANGE MODIFIED IN LINE WITH NEW CAB GEOMETRY. 27.0 WAS 24.25, 18.0 WAS 15.8, 32.0 WAS 30.8, 10.0 WAS 9.0, 6.2, 16.2, 5.1 & 22.4 DIMS ADDED. AREA WAS 410.1MM	3
CA	18-10-12	2.0mm WALL ADDED AT ANGLE OF 100 DEGREES. AREA WAS 385.6mm, WEIGHT WAS 1.0448 kg/M. GEO TOLERANCE ADDED	2
CA	11-10-12	FOR COSTING ONLY	1



SCALE 1:1

A DENOTES R0.25 RAD  
 B DENOTES R0.50 RAD  
 C DENOTES R1.0 RAD  
 D DENOTES R2.0 RAD  
 - - - - DENOTES VISIBLE SURFACE

COMPONENT INFORMATION

1. AREA - 388.43mm<sup>2</sup>
2. MATERIAL - ALUMINIUM ALLOY 6063-T6 TO BS 1474 WEBSTER HARDNESS 12 MIN
3. WEIGHT - 1.05265kg/m

DESIGNER	PH 23/04/2014
TOLERANCES UNLESS OTHERWISE SPECIFIED	
X	±
X.X	±
X.XX	± EN755: 1997
HOLE CRS	±
ANGULAR	±
MATERIAL	SEE NOTES
FINISH	SEE NOTES
WEIGHT	CE No. CE12-322
<b>TITLE</b> BOTTOM FRAME SECTION	
PART No	SHT 1 OF 1
29/61547	ISSUE A

