

Name of Customer & Place

LD00620

HAIL MEDIPRODUCTS PVT LTD

QWS ROUTING REPORT

11/11/2024

Quotation No

QWS000318202409

Routing Date

26/09/2024

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S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route	Remarks
1	Q02423	31.5X28.6X1.5 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10053	6.28				INDUSTRIAL
2	Q02424	55.5X1.2 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10073	4.57				INDUSTRIAL

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					

1	Q02423	237.15	33.80	10.25	1.50	6.28	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	308.48	DIE DIA 203.2X165 THICK OLD BOLSTER NO HBO-052
			0.00	BP3	0.00	6063T6			6.00		37696						0.00		
				37696.00				0.00	1		300	BSEN-755-9		0.00					
2	Q02424	237.15	33.80	10.25	1.50	4.57	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	306.77	DIE DIA 203.2X135 THK OLD BOLSTER NO HBO-087 OLD SUB BOLSTER NO HSBO-006
			33.80	BP3	0.00	6063T6			6.00		27402						0.00		
				27402.00				0.00	2		300	BSEN-755-9		0.00					

Routing Details

User	Date		Diff	Remarks
VSR	26/09/2024	12:54		INDUSTRIAL
SKS	26/09/2024	16:27	03:32	ok
JNR	26/09/2024	16:36	00:09	OK
PK	26/09/2024	18:37	02:00	ok
RITIC	27/09/2024	12:41	18:04	ok
VSR	26/09/2024	12:54	00:12	