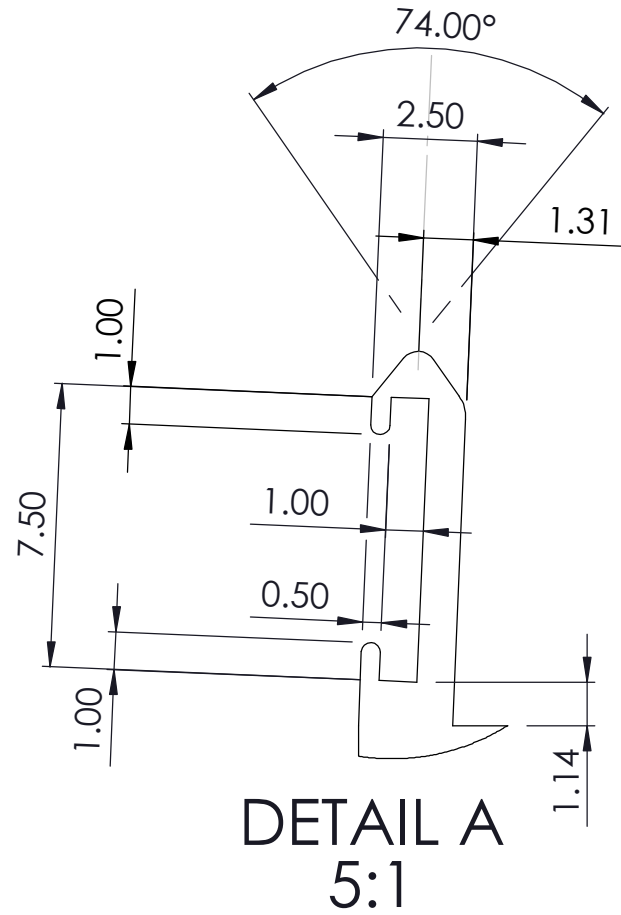


REMOVE ALL SHARP CORNERS/EDGES CAD DRAWING DO NOT MODIFY DO NOT SCALE DRAWING

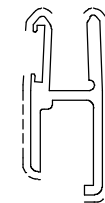
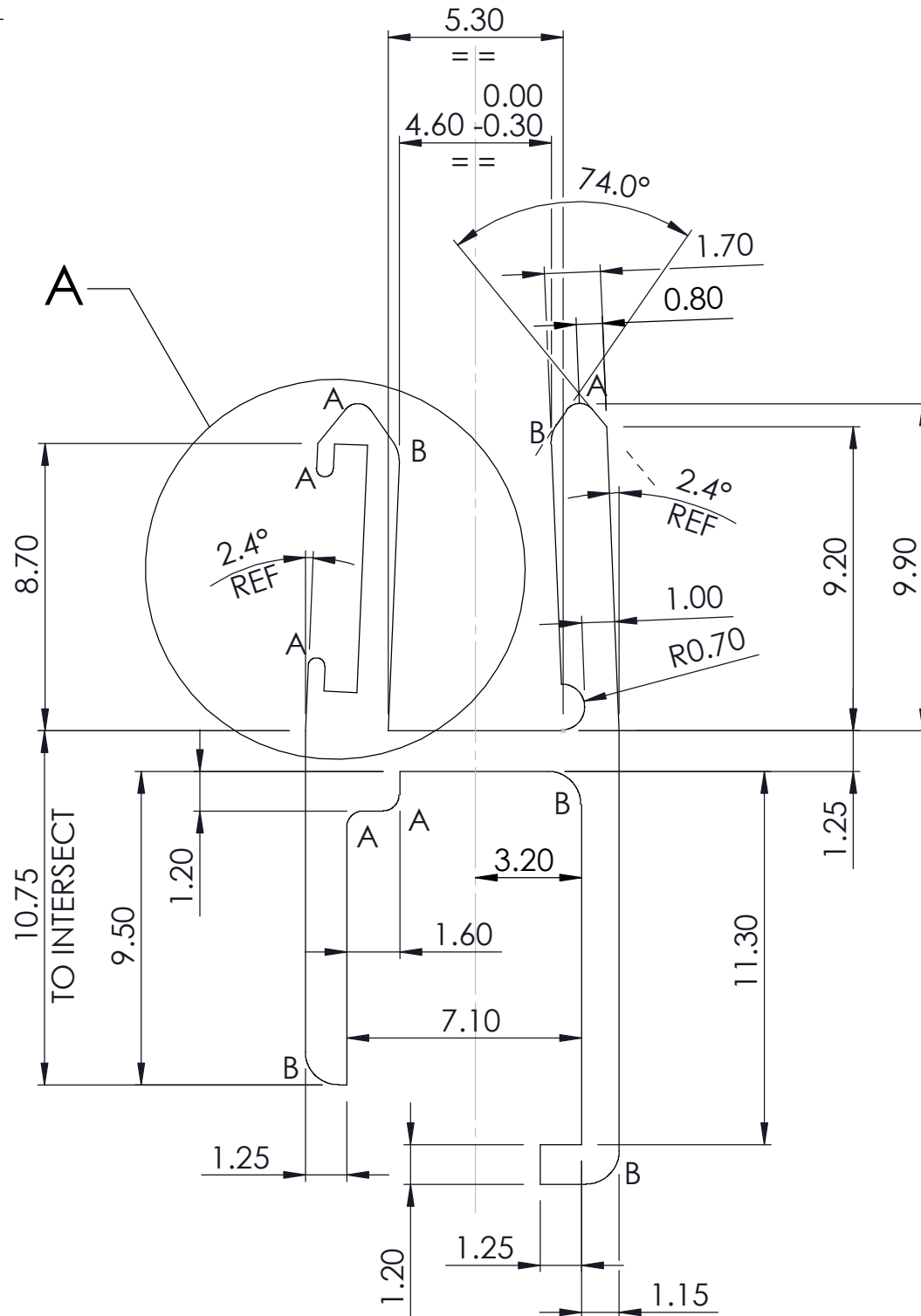
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BY	DATE	ALTERATIONS	ISSUE
GA	09/01/2008	ADDED TOLERANCE +0/-0.3 TO DIMENSION 4.60. DM08-004 RE-DRAWN ON SOLIDWORKS WITHOUT MODS	F
KDE	06/11/2016	WEBSTER HARDNESS WAS 9-13 DM06-248	E
CA	20/07/2006	TEMPER CHANGED TO T4 WAS T6 CHANGED DUE TO PRODUCTION PROBLEMS SWEEPING DM06-161	D
-	-	-	-



A DENOTES 0.5 RAD
B DENOTES 1.0 RAD

===== DENOTES VISIBLE SURFACES



SCALE 1:1

SURFACE AREA = 70.231mm²
WEIGHT = 0.1903 KG/MTR

DESIGNER	CVA 27/01/2016
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TOLERANCES UNLESS OTHERWISE SPECIFIED	
X	±
X.X	±
X.XX	±
HOLE CRS	±
ANGULAR	± 0.5°
EN755-9	

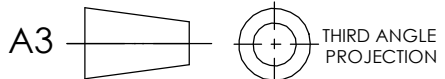
MATERIAL	ALUMINIUM ALLOY TO BS1474 6063 T4
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FINISH	NATURAL - WEBSTER HARDNESS 4-6
--------	--------------------------------

WEIGHT	CE No.
--------	--------



TITLE	BOTTOM RAIL SECTION
-------	---------------------



THIRD ANGLE PROJECTION
DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED

METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT BS3643 PT2 CLASS 6g EXTERNAL OR 6H INTERNAL

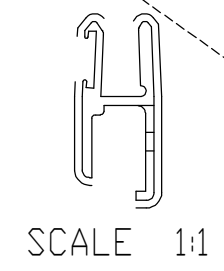
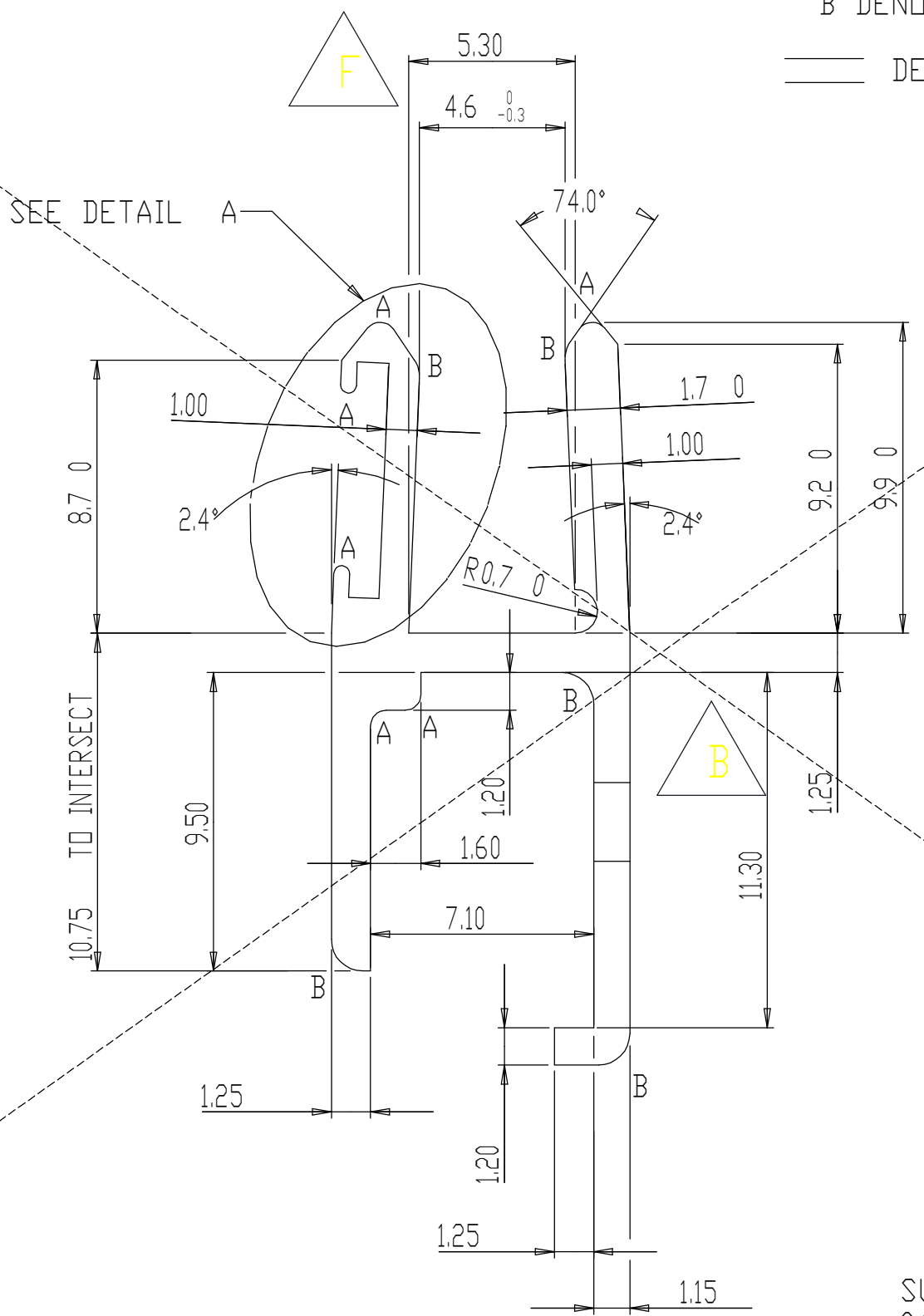
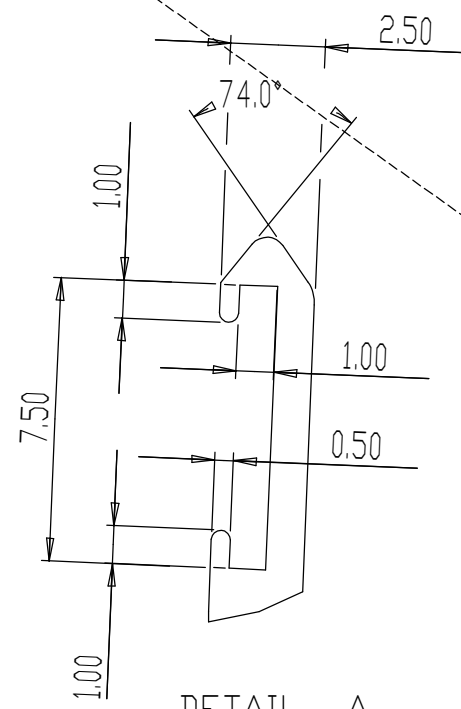
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PART No	29/55719	SHT 1 OF 1
		ISSUE F

PART No	
29/55719	
ALTERATIONS	ISS
TEMPER CHANGED TO T4 WAS T6 CHANGED DUE TO PRODUCTION PROBLEMS SWEEPING DM06/161 CA 20/7/06	D
WEBSTER HARDNESS WAS 9-13 DM06-248 KDE 6/11/06	E
ADDED TOLERANCE +0/-0.3 TO DIMENSION 4.60 DM08-004 GA 09/01/08	F
DESIGNER	M.N 02-May-02
TOLERANCES UNLESS OTHERWISE STATED	
X	±
X.X	±
X.XX	±
HOLE CRS	±
ANGULAR	± 0.5°
MATERIAL	
ALUMINIUM ALLOY TO BS1474 6063 T4	
FINISH	
NATURAL	
REMARKS	
WEBSTER HARDNESS 4-6	
Widney	
TITLE	
BOTTOM RAIL SECTION	
PART No	
29/55719	

A DENOTES 0.50 RAD
B DENOTES 1.00 RAD

== DENOTES VISIBLE SURFACES



SURFACE AREA = 70.231mm²
0.1903 KGS/MTR

SCALE 5:1

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