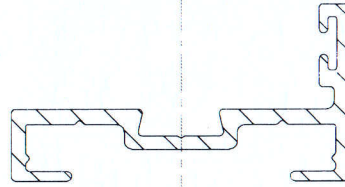
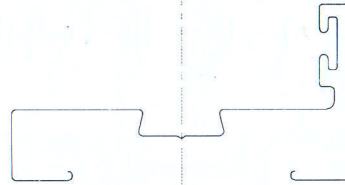


Q02693

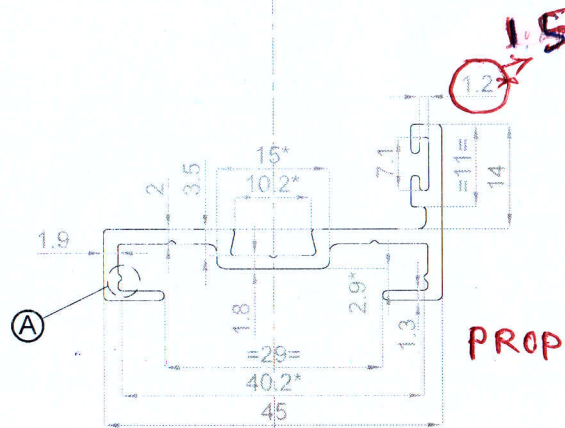


Total Parameter=202.45

Scale 1:1



Finish Perimeter - 132.37



PROPOSAL DRAWING

DETAIL - "A"
Scale 1:4

WT - 0.499 kg/m

Total Perimeter	Weight (kg/m)	Ixx (cm ⁴)	Iyy (cm ⁴)
202.45	0.469		

Notes:-

- A. Extrusion :
a. Part must be clean and free from tool marks.
b. No Waviness, Pitting, Bending acceptable on part.
c. Parts must be free from internal cracks.
- B. Part must be free from powder coating defect like Pitting, Blow holes, inclusion etc
- C. Part must be same as engineering approved sample.
- D. Dimension Marked with (*) are critical.

MATERIAL	ALUMINIUM 6063 T6
DENSITY	2700 kg/m ³
UNSPECIFIED CORNER RAD.	0.3mm
STRAIGHTNESS	As per EN12020 : (±3mm, 5m<L<6m)
ANGULARITY	± 1° (EN12020)
FLATNESS TOL.	±0.8mm
TWIST TOL.	1.0mm/m (EN12020)
SIGNIFICANT CHARACTERISTICS	-
SURFACE FINISH	POWDER COATING (60 to 80µm Thk.)
FINISH PERIMETER:	132.37

SCALE 1:1	Description:- K LITE - OZKL 45 X 23
Format A4	Drawing No :OZKL_PF_45_02
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DATE	13.11.2024	Prepared by	Uman	Checked by	Vivek Gupta	Approved by	Vishu Gama	Sheet	1 of 1
All dimension are in mm.									
Unspecified general for ISO 2768-M									
From 0.5 mm to 6 mm		± 0.1mm		From 0 mm to 10 mm		± 1°			
From 6 mm to 30 mm		± 0.2mm		From 10 mm to 50 mm		± 0.30°			
From 30 mm to 120 mm		± 0.3mm		From 50 mm to 120 mm		± 0.20°			
From 120 mm to 400 mm		± 0.5mm		From 120 mm to 400 mm		± 0.10°			

BD, - 2144