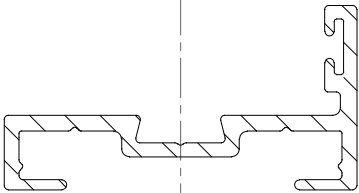
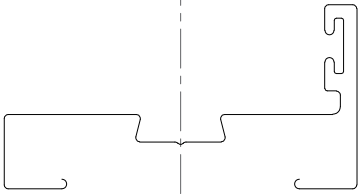


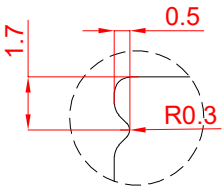
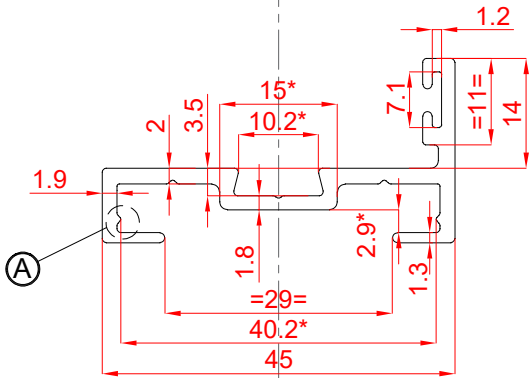
Q02693



Total Parameter=202.45
Scale 1:1



Finish Perimeter - 132.37





DETAIL - "A"
Scale 1:4

Total Perimeter	Weight (Kg/m)	Ixx (cm4)	Iyy (cm4)
202.45	0.499		

Notes:-

MATERIAL	ALUMINIUM 6063 T6
DENSITY	2700 kg/m3
UNSPECIFIED CORNER RAD.	0.3mm
STRAIGHTNESS	As per EN12020 : (±3mm, 5m<L<6m)
ANGULARITY	± 1° (EN12020)
FLATNESS TOL.	±0.8mm
TWIST TOL.	1.0mm/m (EN12020)
SIGNIFICANT CHARACTERISTICS	-
SURFACE FINISH:	POWDER COATING (60 to 80µm Thk.)
FINISH PERIMETER:	132.37

- A. Extrusion :
- a. Part must be clean and free from tool marks.
 - b. No Waviness, Pitting, Bending acceptable on part.
 - c. Parts must be free from internal cracks.
- B. Part must be free from powder coating defect like Pitting, Blow holes, inclusion etc.
- C. Part must be same as engineering approved sample.
- D. Dimension Marked with (*) are critical.

SIGNIFICANT CHARACTERISTICS								
SURFACE FINISH:		POWDER COATING (60 to 80µm Thk.)						
FINISH PERIMETER:		132.37		REV.	Date.	Prepared by:	Approved By:	Description
<div>SCALE 1:1</div> <div></div>		Description:- K LITE - OZKL 45 X 23		All dimension are in mm.				
				Unspecified general tol: ISO 2768-M				
				From 0.5 mm to 6 mm : ± 0.1mm			From 0 mm to 10 mm : ± 1°	
				From 6 mm to 30 mm : ± 0.2mm			From 10 mm to 50 mm : ± 0.30°	
				From 30 mm to 120 mm : ± 0.3mm			From 50 mm to 120 mm : ± 0.20°	
Format A4		Drawing No :OZKL_PF_45_02		DATE 13-11-2024				Sheet. 1 of 1
CONFIDENTIAL - EXCLUSIVE PROPERTY OF OZONE OVERSEAS PVT.LTD.				Prepared by: Umar		Checked by: Vivek Gupta		Approver: Vivek Gupta
						Rev.		-