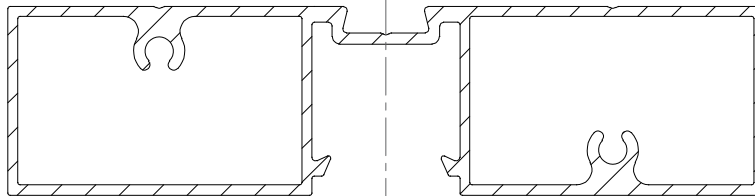
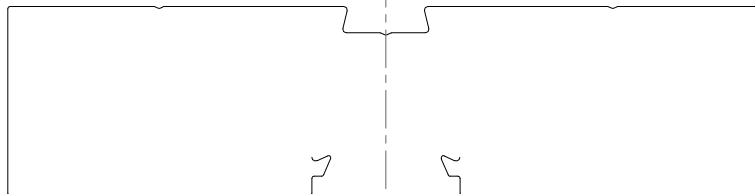


Q02694

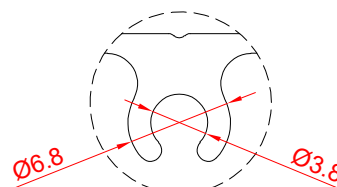
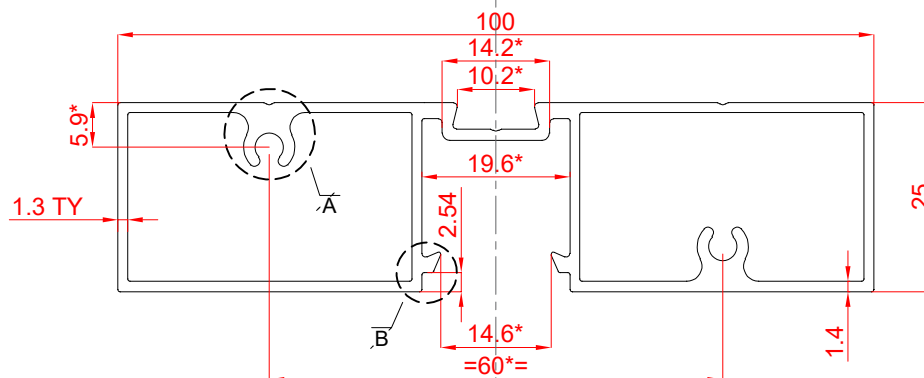


Total Parameter=596.65

Scale 1:1

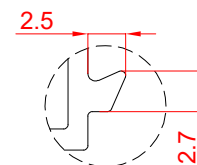


Finish Perimeter - 256.71



DETAIL - "A"

Scale 1:2



DETAIL - "B"

Scale 1:2

Total Perimeter	Weight (Kg/m)	Ixx (cm4)	Iyy (cm4)
596.65	1.209		

## Notes:-

- A. Extrusion :
- Part must be clean and free from tool marks.
  - No Waviness, Pitting, Bending acceptable on part.
  - Parts must be free from internal cracks.
- B. Part must be free from powder coating defect like Pitting, Blow holes, inclusion etc.
- C. Part must be same as engineering approved sample.
- D. Dimension Marked with (\*) are critical.

MATERIAL	ALUMINIUM 6063 T6
DENSITY	2700 kg/m <sup>3</sup>
UNSPECIFIED CORNER RAD.	0.3mm
STRAIGHTNESS	As per EN12020 : (±3mm, 5m<L<6m)
ANGULARITY	± 1° (EN12020)
FLATNESS TOL.	±0.8mm
TWIST TOL.	1.0mm/m (EN12020)
SIGNIFICANT CHARACTERISTICS	-
SURFACE FINISH:	POWDER COATING (60 to 80µm Thk.)
FINISH PERIMETER:	256.71

REV.	Date.	Prepared by:	Approved By:	Description
All dimension are in mm.				
Unspecified general tol: ISO 2768-M				
From 0.5 mm to 6 mm		: ± 0.1mm		From 0 mm to 10 mm : ± 1°
From 6 mm to 30 mm		: ± 0.2mm		From 10 mm to 50 mm : ± 0.30°
From 30 mm to 120 mm		: ± 0.3mm		From 50 mm to 120 mm : ± 0.20°
From 120 mm to 400 mm		: ± 0.5mm		From 120 mm to 400 mm : ± 0.10°

SCALE 1:1	Description:-  <b>K LITE - OZKL 100 X 25 - 001</b>
Format A4	Drawing No :OZKL_10025_001
CONFIDENTIAL - EXCLUSIVE PROPERTY OF OZONE OVERSEAS PVT.LTD.	

DATE  
25-10-2024Prepared by:  
UmarChecked by:  
Vivek GuptaApprover:  
Vivek Gupta

OZONE

Sheet.  
1 of 1Rev.  
-