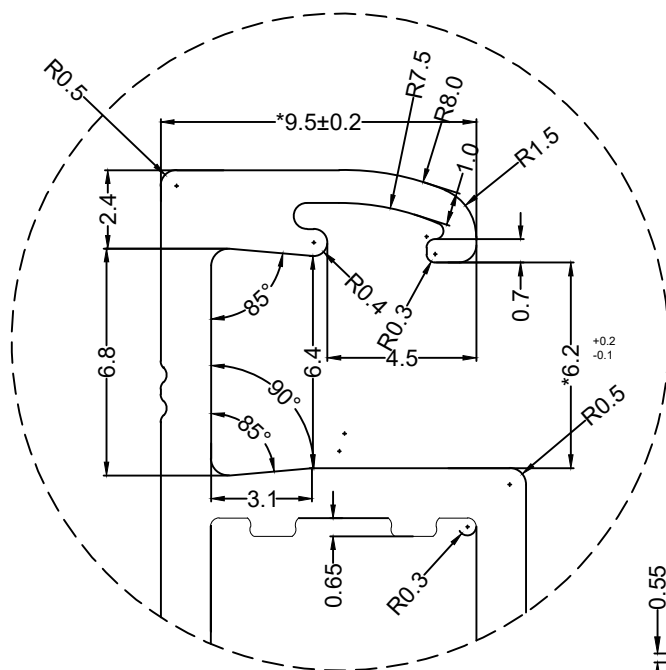
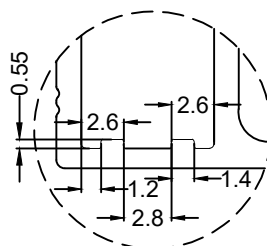
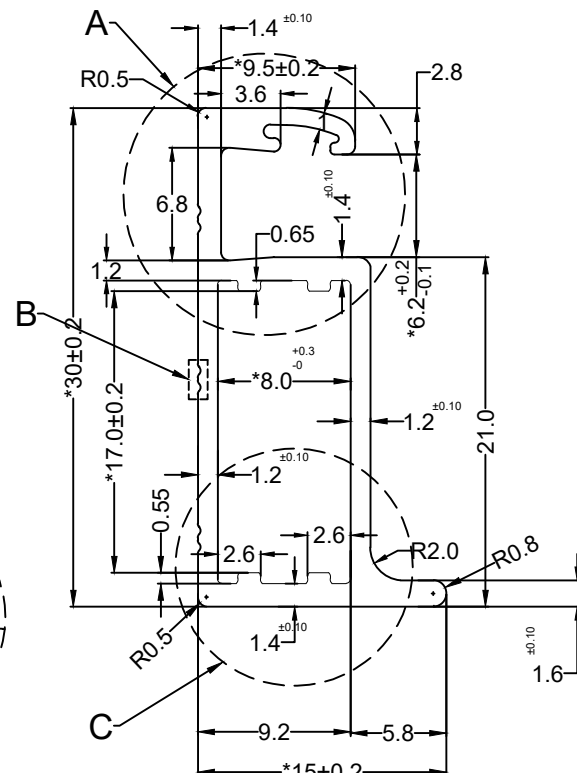




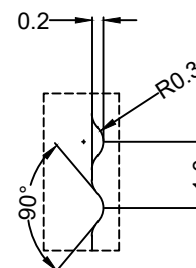
A
2:1



C
4:1



W^T



B
4:1

Technical Requirements:

- If there is no instructions, the dimensions of the frame profile without tolerance are in accordance with the national standard GB/T5237.1-2017 high-precision requirements for processing.
- Angle Requirements: The section angle of the profile does not exceed 0.5 °
- Unmarked rounded corners are all R0.3
- The surface is frosted & oxidized, the thickness of the oxide film is AA15 ; hardness ≥ 14
- Appearance requirements are specified in acceptance criteria.
- the degree of bending & twisting meets the requirements of processing drawings
- Area : 114.52 mm², Theoretical Weight per meter : 0.270 kg/m, Theoretical Aluminum Density : 2710 kg/m³
- High strength alloy **6005 T6** materials require tensile strength $R_m \geq 255$ MPa, Yield strength $R_p 0.2 \geq 215$ MPa, Elongation ≥ 6 %
- Unspecified dimension tolerance ± 0.2 mm, Unspec thickness : ± 0.10 mm

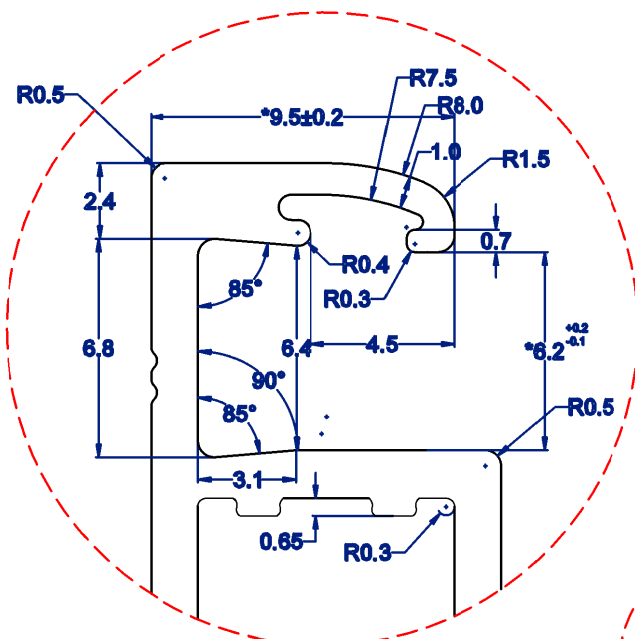
10. " * " are Critical dimensions.

Each supplier's Specifications approved by Authorized Technical Team of RASaVI will be superseded.

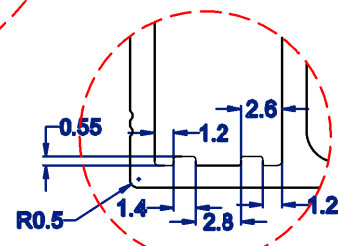
Q02770

Prepared By : Pratham B.		Checked By : M.R. Savaliya		Approved By : M.R. Savaliya	
RAsaVI ImpEX		All units in SI unit; Dimensions in mm		Scale: 1 : 1	
Plot no. C-10, Road no. 7, Hojiwala Industrial Estate, GIDC Sachin, Surat - 394230		Dimensional variation acc. to DIN ISO 2768-1		Material: Aluminum Frame	
www.rasaviimpex.in		Name: Pratham B		Date: 16-01-24	
		Valid For: Glass to Glass Module		Description: Cross Section of Frame -GF 30x15x1.6 mm	
				Drawing No: RAS01AF-G-11-00	
				Sheet No: 1 of 1	
				Copyright as per ISO 16016	
				Ref Dwg No.: A3	

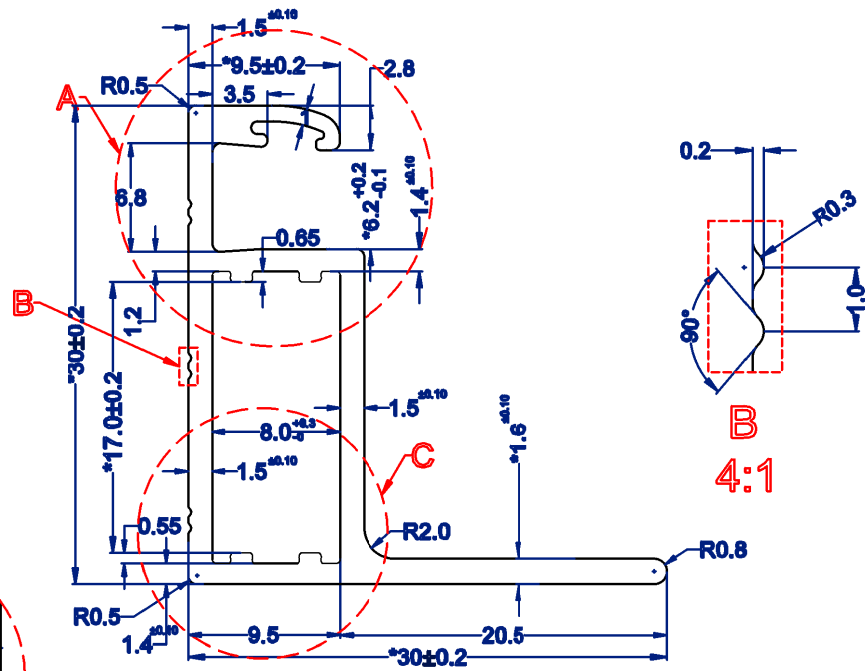
00		New Release	004	23-06-23	CTP
Rev	Mark	Description of change	DCI	Date	Sign



A
2:1



C
1:1



B
4:1

L^T

Q02771

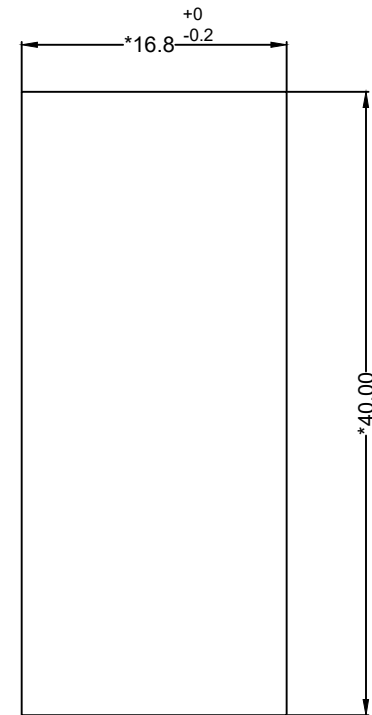
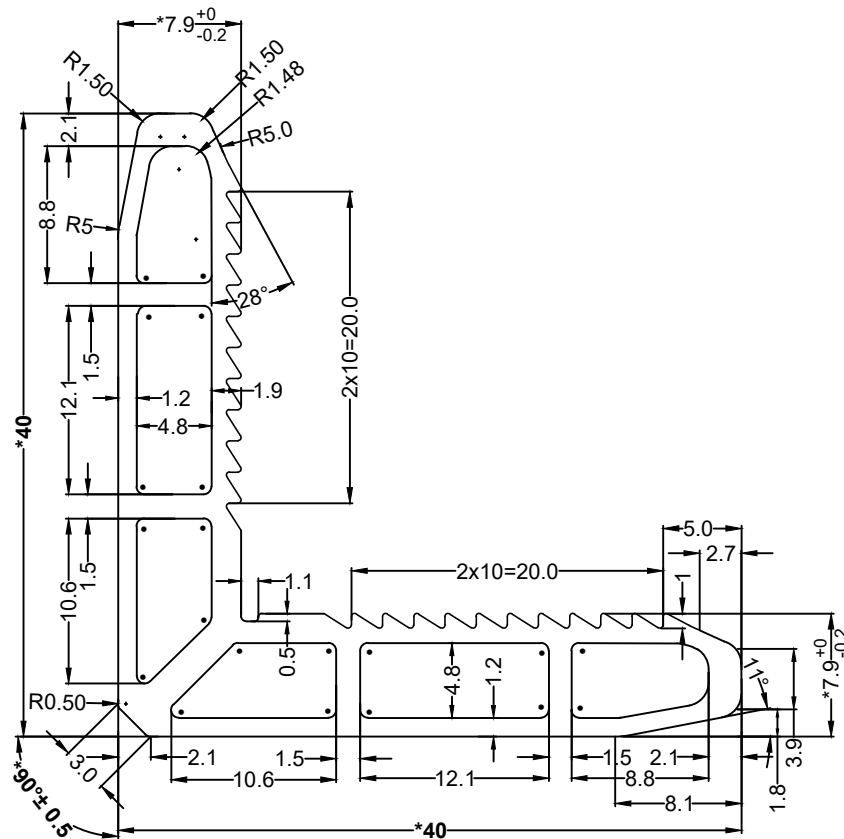
Technical Requirements:

1. If there is no instructions, the dimensions of the frame profile without tolerance are in accordance with the national standard GB/T5237.1-2017 high-precision requirements for processing.
2. Angle Requirements: The section angle of the profile does not exceed 0.5°
3. Unmarked rounded corners are all R0.3
4. The surface is frosted & oxidized, the thickness of the oxide film is AA15; hardness ≥14
5. Appearance requirements are specified in acceptance criteria.
6. the degree of bending & twisting meets the requirements of processing drawings
7. Area : 114.62 mm², Theoretical Weight per meter : 0.367 kg/m, Theoretical Aluminum Density : 2710 kg/m³
8. High strength alloy 6005 T5 materials require tensile strength $R_m \geq 255$ MPa, Yield strength $R_p 0.2 \geq 215$ MPa, Elongation $\geq 8\%$
9. Unspecified dimension tolerance ± 0.2 mm, Unspec thickness : ± 0.10 mm
10. "*" are Critical dimensions.

Each supplier's Specifications approved by Authorized Technical Team of RASoVI will be superseded.

00		New Release	004	23-08-23	CTP
Rev	Mark	Description of change	DCI	Date	Sign

Prepared By : Pratham B.		Checked By : M.R. Savaliya		Approved By : M.R. Savaliya	
			Scale: 1 : 1		Mass:
			Material: Aluminium Frame		
Rasavi Impex Plot no. C-10, Road no. 7, Highwale Industrial Estate, GIDC Sector, Surat - 394230 www.rasaviimpex.in			Description: Cross Section of Frame -GF 30x30x1.6 mm		
			Drawing No.: RAS01AF-G-12-00		Sheet No. 1 of 1
			Copyright as per ISO 10016		Part No.:
All units in G1 unit; Dimensions in mm Dimensional variation acc. to DIN ISO 2768-1					
Name Date					
Drawn Pratham B-21-24					
Valid For: Glass to Glass Module					



Q02772

Technical Requirements:

- If there is no instructions, the dimensions of the frame profile without tolerance are in accordance with the national standard GB/T5237.1-2017 high-precision requirements for processing.
- Angle Requirements: The section angle of the profile does not exceed 0.5°
- Unmarked rounded corners are all R0.3
- "* "= R0.5 mm
- Hardness ≥ 10 HW
- Area : 240.26 mm², Theoretical Weight per meter : 0.682 kg/m, Theoretical Aluminum Density : 2710 kg/m³
- Unspecified dimension tolerance ± 0.2 mm, Unspec thickness : ± 0.10 mm
- High strength alloy **6005 T5** materials require tensile strength $R_m \geq 260$ MPa, Yield strength $R_p 0.2 \geq 240$ MPa, Elongation ≥ 8 %
- 10. " * " are Critical dimensions.**

Each supplier's Specifications approved by Authorized Technical Team of RAsaVI will be superseded.

00		New Release	004	23-06-23	CTP
Rev	Mark	Description of change	DCI	Date	Sign

Prepared By : Pratham B.		Checked By : M.R. Savaliya		Approved By : M.R. Savaliya	
		Scale: 1 : 1		Mass:	
		Material: Aluminum L-Key		Description: L-Key with hollow section -GF	
RAsaVI ImpEX Plot no. C-10, Road no. 7, Hojjiwala Industrial Estate, GIDC Sachin, Surat - 394230 www.rasaviimpex.in		All units in SI unit; Dimensions in mm Dimensional variation acc. to DIN ISO 2768-1		Drawing No.: RAS01AF-G-15-00	
		Name: Pratham B. Date: 16-01-24 Valid For: Glass to Glass Module		Sheet No. 1 of 1 Copyright as per ISO 16016 Ref Drw No.: A3	