

| S.I. No. | Section | Description            | Alloy  | Length |    | Min Qty/Qty to be Lifted | SND  | Expected Die Life | Price/Kg | Comp. Sec. No. | Die Factor | Others | Net Price | Route Remarks |
|----------|---------|------------------------|--------|--------|----|--------------------------|------|-------------------|----------|----------------|------------|--------|-----------|---------------|
| 1        | Q49077  | 113X14X1.25MM MISC SEC | 6063T6 | 3658   | MM | 500.00                   | 0.00 |                   | 0.00     | 23104          | 4.83       |        | 0.00      | INDUSTRIAL    |

| SL. No                    | Sec No | RM Cost | Prod Cost     | Foundry Cost | Alloy Diff | Die Factor      | Soln Treat Charges | Annealing | Rectification / Straightening | Ultrasonic Testing | Factor For Low Recovery | CD Factor @ 2 %or Actual | O.D. Int  | Govt. Factor | Payment Terms            | Margin Amount | Net Price | Remarks |
|---------------------------|--------|---------|---------------|--------------|------------|-----------------|--------------------|-----------|-------------------------------|--------------------|-------------------------|--------------------------|-----------|--------------|--------------------------|---------------|-----------|---------|
| Sec Desc New              |        |         | Prod Cost New | Press        | P612       | Alloy Code      | Alloy Code New     | Die Life  |                               | SND Amount         |                         | Other Desc               |           |              | Drawing Chrgs            |               |           | Status  |
| Stack Desc Die            |        |         |               | Die Cost     |            | Stack Desc Tool |                    | TS Cost   |                               | No of Holes        |                         | HP Rate                  | Tolerance |              | Extra Discount (Delears) |               |           |         |
| 1                         | Q49077 | 255.95  | 45.60         | 10.25        | 1.50       | 4.83            | 0.00               | 0.00      | 1.00                          | 0.00               | 0.00                    | 2.50                     | 0.00      | 0.00         | 0.00                     | 20.00         | 341.63    |         |
|                           |        |         |               | 45.60        | P5         | 0.00            | 6063T6             | 8.00      |                               | 38609              |                         |                          |           |              |                          |               |           |         |
| DIA 225x165THK - CRITICAL |        |         |               | 38609.00     |            |                 |                    | 0.00      | 1                             | 700                | BSEN-755-9              |                          | 0.00      |              |                          |               |           |         |
|                           |        |         |               |              |            |                 |                    |           |                               |                    |                         |                          |           |              |                          |               |           |         |

| Routing Details |            |       |       |                                                        |
|-----------------|------------|-------|-------|--------------------------------------------------------|
| User            | Date       |       | Diff  | Remarks                                                |
| VSR             | 03/12/2024 | 11:02 |       | INDUSTRIAL                                             |
| RVK             | 03/12/2024 | 11:50 | 00:48 | already so many times we have quoted this please check |
| BN              | 03/12/2024 | 11:01 | 23:11 |                                                        |
| RITIC           | 03/12/2024 | 12:04 | 01:02 | OK                                                     |
| VJ              | 03/12/2024 | 19:28 | 07:23 | OK                                                     |