

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q01475	143X54.5X1.8 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10004	9.38			ARCHITECTURE
2	Q01476	95.2X41X1.7 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10010	6.85			ARCHITECTURE
3	Q01477	92.2X33.3X1.5 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10055	5.30			ARCHITECTURE
4	Q01478	74.5X36X1.5 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10073	8.56			ARCHITECTURE
5	Q01479	35.8X34.7X1.5 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10202	7.25			ARCHITECTURE
6	Q01480	142.8X41X1.5 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10097	9.38			ARCHITECTURE
7	Q01481	88.3X17.5X1.8 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10058	6.63			ARCHITECTURE
8	Q01482	44.5X41.1X1.4 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10174	8.56			ARCHITECTURE
9	Q01483	92X47.5X2.7 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10018	7.73			ARCHITECTURE
10	Q01484	40.8X36.5X1.5 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10102	6.63			ARCHITECTURE
11	Q01485	40.6X33.3X1.3 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10153	7.25			ARCHITECTURE
12	Q01486	124.4X40X2 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10197	5.91			ARCHITECTURE

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks	
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc			Drawing Chrgs		Status	
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)						
1	Q01475	215.75	32.44	10.25	1.54	9.38	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	288.86	DIE DIA 279X165 THICK NEW BOLSTER DIA 350X125 THK OLD SUB BOLSTER NO KSBO-002
			32.44	BP2		0.00 6063T6			12.00		112500						0.00		
				70600.00					41900.00	1		1300	BSEN-755-9		0.00				
2	Q01476	215.75	31.00	10.25	1.50	6.85	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	284.85	DIE DIA 225X135 THICK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ISBO-026
			0.00	BP4		0.00 6063T6			10.00		68500						0.00		
				46500.00					22000.00	1		900	BSEN-755-9		0.00				
3	Q01477	215.75	31.00	10.25	1.50	5.30	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	283.30	DIE DIA 225X165 THICK OLD BOLSTER NO IBO-101 OLD SUB BOLSTER NO ISBO-025
			0.00	BP4		0.00 6063T6			10.00		53000						0.00		
				53000.00					0.00	1		900	BSEN-755-9		0.00				
4	Q01478	215.75	26.90	10.25	1.50	8.56	0.00	0.00		1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	284.46	DIE DIA 225X135 THICK NEW BOLSTER DIA250X100 THK OLD SUB BOLSTER NO ASBO-022
			23.06	BP1		0.00 6063T6			8.00		68500						0.00		
				46500.00					22000.00	1		600	BSEN-755-9		0.00				
5	Q01479	215.75	28.97	10.25	1.50	7.25	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	283.22	DIE DIA 203.2X165 THICK OLD BOLSTER NO HBO-084
			33.80	BP3		0.00 6063T6			6.00		43500						0.00		
				43500.00					0.00	1		350	BSEN-755-9		0.00				
6	Q01480	215.75	32.40	10.25	1.50	9.38	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	288.78	DIE DIA 279X165 THICK NEW BOLSTER DIA 350X125 THK OLD SUB BOLSTER NO KSBO-002
			0.00	BP2		0.00 6063T6			12.00		112500						0.00		
				70600.00					41900.00	1		1300	BSEN-755-9		0.00				
7	Q01481	215.75	26.90	10.25	1.50	6.63	0.00	0.00		1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	280.53	DIE DIA 225X165 THICK OLD BOLSTER NO ABO-103 OLD SUB BOLSTER NO ASBO-021
			0.00	BP1		0.00 6063T6			8.00		53000						0.00		
				53000.00					0.00	1		600	BSEN-755-9		0.00				

8	Q01482	215.75	26.90	10.25	1.50	8.56	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	282.46	DIE DIA 225X135 THICK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ASBO-022
		0.00		BP1	0.00	6063T6			8.00		68500					0.00		
					46500.00				22000.00	1		600	BSEN-755-9		0.00			
9	Q01483	215.75	32.82	10.25	1.50	7.73	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	287.55	DIE DIA 250X135 THICK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ISBO-026
		0.00		BP4	0.00	6063T6			10.00		77300					0.00		
					55300.00				22000.00	1		850	BSEN-755-9		0.00			
10	Q01484	215.75	24.83	10.25	1.50	6.63	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	278.46	DIE DIA 225X165 THICK OLD BOLSTER NO ABO-105 OLD SUB BOLSTER NO ASBO-021
		0.00		BP1	0.00	6063T6			8.00		53000					0.00		
					53000.00				0.00	1		650	BSEN-755-9		0.00			
11	Q01485	215.75	28.97	10.25	1.50	7.25	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	283.22	DIE DIA 203.2X165 THICK OLD BOLSTER NO HBO-084
		0.00		BP3	0.00	6063T6			6.00		43500					0.00		
					43500.00				0.00	1		350	BSEN-755-9		0.00			
12	Q01486	215.75	31.00	10.25	1.50	5.91	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	283.91	DIE DIA 225X165 THK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ISBO-025
		0.00		BP4	0.00	6063T6			10.00		59100					0.00		
					37100.00				22000.00	1		900	BSEN-755-9		0.00			

Routing Details			
User	Date	Diff	Remarks
VSR	20/03/2024 14:46		ARCHITECTURE
SKS	21/03/2024 13:06	22:20	OK(PROPOSAL DRAWING Q01480)
JNR	21/03/2024 14:47	01:41	OK
RITIC	22/03/2024 18:57	04:10	OK
VSR	20/03/2024 14:46	19:48	