

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q01487	59.2X28.5X1.6 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10004	4.64			ARCHITECTURE
2	Q01488	45.7X17.8X2 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10010	5.35			ARCHITECTURE
3	Q01489	17X13X1.5 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10053	5.35			ARCHITECTURE
4	Q01490	142.7X51.8X1.5 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10073	9.38			ARCHITECTURE
5	Q01491	95X52X1.8 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10202	8.74			ARCHITECTURE
6	Q01492	94.7X53.5 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10097	8.74			ARCHITECTURE
7	Q01493	124.6X20X2 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10061	4.50			ARCHITECTURE
8	Q01494	42.7X29X1.8 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10174	6.63			ARCHITECTURE
9	Q01495	29X15.4 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10102	7.25			ARCHITECTURE
10	Q01496	45X22.7X1.6 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10193	6.75			ARCHITECTURE
11	Q01497	13X8X6.8 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10107	5.35			ARCHITECTURE
12	Q01498	13.5X8 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10170	5.35			ARCHITECTURE
13	Q01499	31X15.7X1.5 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10203	5.35			ARCHITECTURE

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks	
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs			Status	
Stack Desc Die			Die Cost		Stack Desc Tool			TS Cost		No of Holes	HP Rate	Tolerance	Extra Discount (Delears)						
1	Q01487	215.75	26.90	10.25	1.50	4.64	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	278.54	DIE DIA 225X165 THK OLD BOLSTER NO ABO-122 OLD SUB BOLSTER NO ASBO-021	
				26.90	BP1	0.00	6063T6	8.00		37100									0.00
				37100.00			0.00		1	600	BSEN-755-9	0.00							
2	Q01488	215.75	25.35	10.25	1.50	5.35	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	277.70	DIE DIA 203.2X135 THK OLD BOLSTER NO BHO-084 OLD SUB BOLSTER NO HSBO-006	
				25.35	BP3	0.00	6063T6	6.00		32100									0.00
				32100.00			0.00		1	400	BSEN-755-9	0.00							
3	Q01489	215.75	25.35	10.25	1.50	5.35	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	277.70	DIE DIA 203.2X135 THK OLD BOLSTER NO HBO-065 OLD SUB BOLSTER NO HSBO-006	
				0.00	BP3	0.00	6063T6	6.00		32100									0.00
				32100.00			0.00		4	400	BSEN-755-9	0.00							
4	Q01490	215.75	35.15	10.25	1.50	9.38	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	291.53	DIE DIA 279X165 THICK NEW BOLSTER DIA 350X125 THK OLD SUB BOLSTER NO KSBO-002	
				0.00	BP2	0.00	6063T6	12.00		112500									0.00
				70600.00			41900.00		1	1200	BSEN-755-9	0.00							
5	Q01491	215.75	31.00	10.25	1.50	8.74	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	286.74	DIE DIA 250X165 THICK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ISBO-025	
				0.00	BP4	0.00	6063T6	10.00		87400									0.00
				65400.00			22000.00		1	900	BSEN-755-9	0.00							
6	Q01492	215.75	31.00	10.25	1.50	8.74	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	286.74	DIE DIA 250X165 THICK NEW BOLSTER DIA 250X100THK OLD SUB BOLSTER NO ISBO-025	
				0.00	BP4	0.00	6063T6	10.00		87400									0.00
				65400.00			22000.00		1	900	BSEN-755-9	0.00							
7	Q01493	215.75	31.00	10.25	1.50	4.50	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	282.50	DIE DIA 225X165 THK OLD BOLSTER NO IBO-115 OLD SUB BOLSTER NO ISBO-025	
				0.00	BP4	0.00	6063T6	10.00		45000									0.00
				45000.00			0.00		1	900	BSEN-755-9	0.00							

8	Q01494	215.75	26.90	10.25	1.50	6.63	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	280.53	DIE DIA 225X165 THICK OLD BOLSTER NO ABO-122 OLD SUB BOLSTER NO ASBO-021
			0.00	BP1	0.00	6063T6			8.00	53000							0.00	
				53000.00					0.00	1		600	BSEN-755-9		0.00			
9	Q01495	215.75	33.80	10.25	1.50	7.25	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	288.05	DIE DIA 203.2X165 THICK OLD BOLSTER NO HBO-084
			0.00	BP3	0.00	6063T6			6.00	43500							0.00	
				43500.00					0.00	1		300	BSEN-755-9		0.00			
10	Q01496	215.75	25.35	10.25	1.50	6.75	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	279.10	DIE DIA 203.2X165 THK OLD BOLSTER NO HBO-061
			33.80	BP3	0.00	6063T6			6.00	40500							0.00	
				40500.00					0.00	2		400	BSEN-755-9		0.00			
11	Q01497	215.75	25.35	10.25	1.50	5.35	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	277.70	DIE DIA 203.2X135 THK OLD BOLSTER NO HBO-065 OLD SUB BOLSTER NO HSBO-006
			0.00	BP3	0.00	6063T6			6.00	32100							0.00	
				32100.00					0.00	4		400	BSEN-755-9		0.00			
12	Q01498	215.75	25.35	10.25	1.50	5.35	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	277.70	DIE DIA 203.2X135 THK OLD BOLSTER NO HBO-065 OLD SUB BOLSTER NO HSBO-006
			0.00	BP3	0.00	6063T6			6.00	32100							0.00	
				32100.00					0.00	4		400	BSEN-755-9		0.00			
13	Q01499	215.75	25.35	10.25	1.50	5.35	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	277.70	DIE DIA 203.2X135 THK OLD BOLSTER NO HBO-065 OLD SUB BOLSTER NO HSBO-006
			0.00	BP3	0.00	6063T6			6.00	32100							0.00	
				32100.00					0.00	4		400	BSEN-755-9		0.00			

Routing Details				
User	Date		Diff	Remarks
VSR	22/03/2024	18:24		ARCHITECTURE
SKS	23/03/2024	10:14	15:50	
JNR	22/03/2024	11:06	00:52	OK
RITIC	23/03/2024	11:55	00:48	OK
VSR	22/03/2024	18:24	06:28	