

CLASSIFICATION OF CHARACTERISTICS	
●	CRITICAL
◐	MAJOR
▲	KEY INSTRUCTION

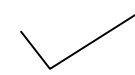
REV. 00

IF IN DOUBT, PL. ASK

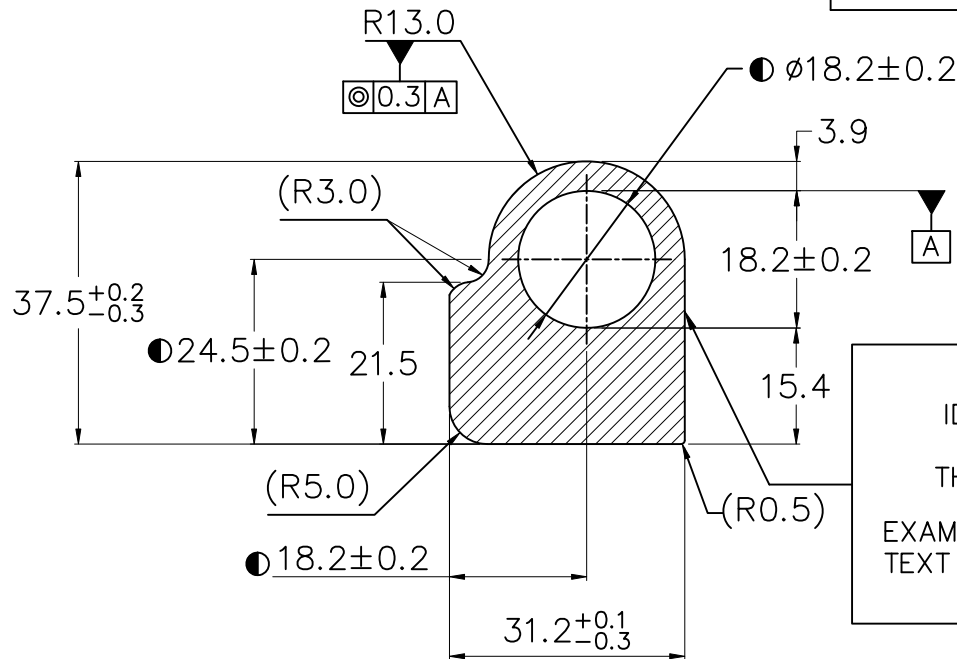
DO NOT SCALE DRAWING

APPROVED FOR

DEVELOPMENT PRODUCTION



Q02855



DETAIL FOR SUPPLIER IDENTIFICATION MARKING FOR EXAMPLE:-

M : FIRST LETTER OF SUPPLIER NAME IN BLOCK LETTER

A : MONTH OF MANUFACTURE.

A= JANUARY.

B= FEBRUARY.

C= MARCH.

D= APRIL.

E= MAY.

F= JUNE.

G= JULY.

H= AUGUST.

I= SEPTEMBER

J= OCTOBER.

K= NOVEMBER.

L= DECEMBER.

1 : YEAR OF MANUFACTURE.

i.e.1=2021, 2=2022, 0= 2030.

NOTE:-

1. ALLOWABLE FLATNESS & BENDING THROUGH OUT LENGTH IS 0.6.
2. CUTTING LENGTH: 433.5+5.0/-0.0.
3. SUPPLIER IDENTIFICATION MARKING : X-XX (TO BE PLACED AT THE SAME POSITION AS SHOWN IN DRAWING BY LASER MARKING OR STAMMING)
4. PART SHOULD BE FREE FROM CRACKS, PIN HOLES, POROSITY AND ANY OTHER VISUAL DEFECTS

REV.No.	DESCRIPTION	REF./ECN	DATE	DRN.	CHD.	APPD.
NOTES :- ALL DIMENSIONS ARE IN MM. REMOVE BURRS & SHARP EDGES. TOLERANCES UNLESS STATED AS PER..IS:2102...(PART..1)...MEDIUM FINISH :-		MATERIAL ● EXTRUDED ALUMINIUM 6061 T6		13.10.23		
PART FOR SQT				SCALE 1:1		
		DESCRIPTION 494 RAIL EXTRUSION		DRG. NO. ZOAL-LC-8904 SHEET 1 OF 1		