

CLASSIFICATION OF CHARACTERISTICS	
●	CRITICAL
◐	MAJOR
▲	KEY INSTRUCTION

Q02856

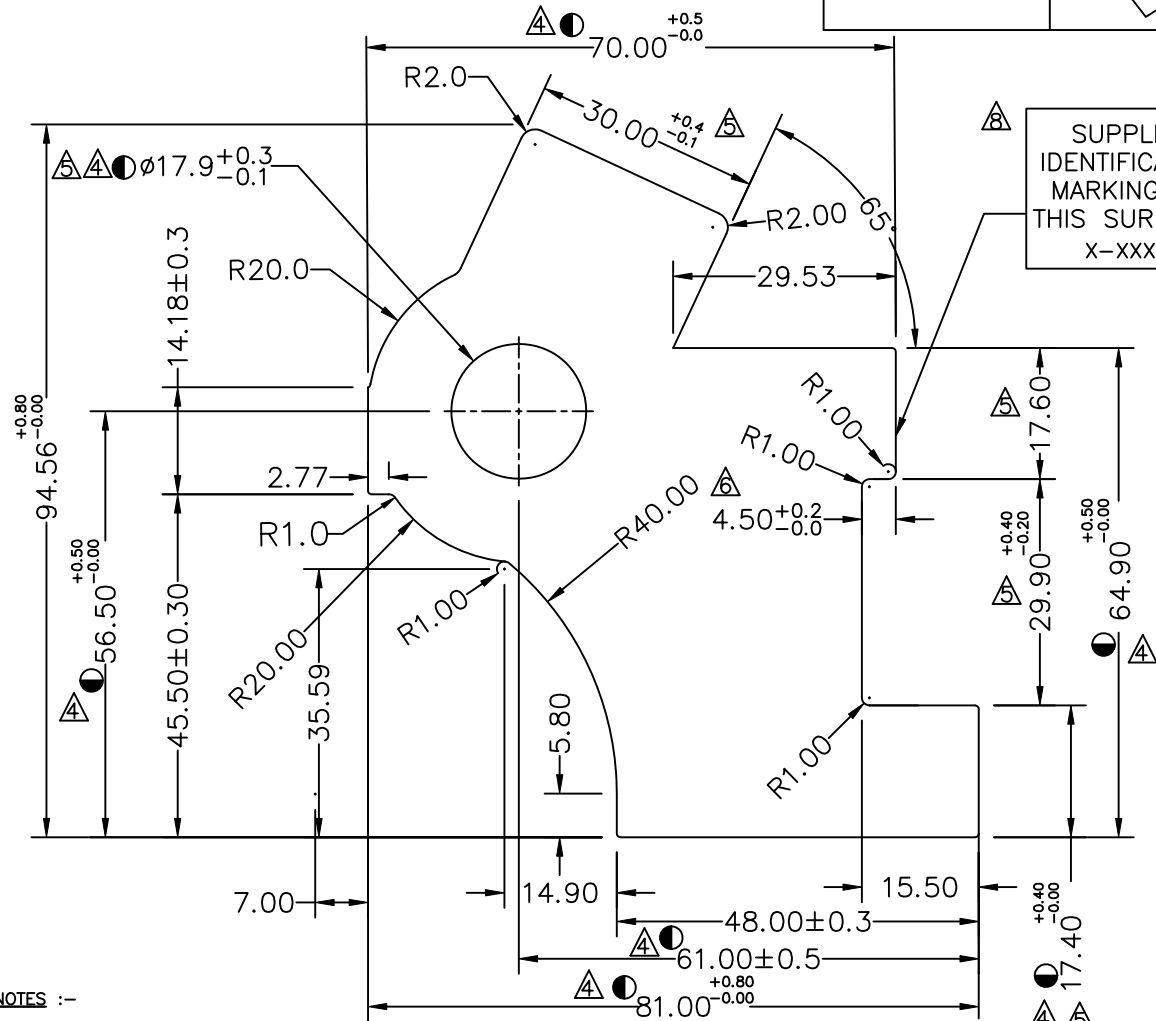
REV. NO. 08

IF IN DOUBT, PL. ASK
DO NOT SCALE DRAWING

APPROVED FOR

DEVELOPMENT PRODUCTION

▲ CENTURY PART NUMBER
I-10720R1



NOTES :-

1. COMPONENT SHOULD BE FREE FROM BURRS CHIPS,DUST, OIL,DENT AND ANY OTHER DEFECTS.
2. UNSPECIFIED RADIUS SHOULD BE R0.5.
3. IN CASE OF NON AVAILABILITY OF 6061 T6 GRADE ALLOY, 6351 T6 CAN BE USED AFTER CONFIRMATION FROM SQT.
4. EXTRUSION LENGTH : 403+5.0/-0.0.
5. CUTTING LENGTH ANGLE : 0.5MM MAX.
6. SUPPLIER IDENTIFICATION MARKING : X-XXXX (FIRST LETTER OF SUPPLIER NAME IN BLOCK LETTER-YEAR OF MANUFACTURING)

	SUPPLIER IDENTIFICATION MARKING ADDED	EC-342	11.02.23			
	EXTRUSION LENGTH & CUTTING LENGTH ANGLE ADDED.	EC-251	21.12.19			
	TOLERANCE $\begin{smallmatrix} +0.2 \\ -0.0 \end{smallmatrix}$ ADDED ON DIMENSION 4.5.	EC-039	30.01.17			
	DIMENSIONS CHANGED FROM 17.5 TO 17.4, 30.0 TO 29.9, 17.4 TO 17.6, ϕ 18.0 TO ϕ 17.9 AND TOLERANCE UPDATED.	EC-038	19.12.16			
	MAJOR DIMENSIONS IDENTIFIED.	TML 202	09.08.13			
	CENTURY PART NUMBER ADDED IN THE DRAWING.	TML 201	23.01.13			
	NOTE NO.3 ADDED IN THE DRAWING, MATERIAL AND DESCRIPTION UPDATED IN THE DRAWING.	TML 095	14.06.11			
	DIMENSION $94.56^{+0.7}_{-0}$ CHANGED TO $94.56^{+0.8}_{-0}$, $81^{+0.5}_{-0}$ CHANGED TO $81^{+0.8}_{-0}$ AND TOLERANCE ADDED ON 14.18.	---	29.11.10			
REV.No.	DESCRIPTION	REF./ECN	DATE	DRN.	CHD.	APPD.
NOTES :- ALL DIMENSIONS ARE IN mm. REMOVE BURRS & SHARP EDGES. TOLERANCES UNLESS STATED AS PER..IS:2102...(PART...1)...MEDIUM FINISH :-		MATERIAL 		22.11.10		
		● EXTRUDED AL 6061 T6				
		PART FOR				
		S.Q.T.				SCALE 1:1
 CLH GASEOUS FUEL APPLICATIONS PVT.LTD.		DESCRIPTION 		DRG. NO.		
		GAS RAIL EXTRUDED(497)		ZOAL-LC-3126		
				SHEET 1 OF 1		
				A4		

CERTIFIED