

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00626	102X3 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10010	5.33		.	
2	Q00627	115X3 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10055	5.33		.	
3	Q00628	128X3 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10055	8.00		.	
4	Q00629	141X3 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10083	8.00		.	
5	Q00630	155X3.5 MM MISC SEC	6063T6	3658	MM	500.00	0.00			10020	0.00		.	
6	Q00631	169X3.5 MM MISC SEC	6063T6	1000	MM	500.00	0.00			10097	0.00		.	
7	Q00632	183X3.5 MM MISC SEC	6063T6	1000	MM	500.00	0.00			10200	0.00		.	
8	Q00633	198X4 MM MISC SEC	6063T6	1000	MM	500.00	0.00			10061	0.00		.	
9	Q00634	214X4 MM MISC SEC	6063T6	1000	MM	500.00	0.00			10107	0.00		.	
10	Q00635	230X4 MM MISC SEC	6063T6	1000	MM	500.00	0.00			10232	0.00		.	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 % or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks			
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs		Status				
Stack Desc Die			Die Cost		Stack Desc Tool			TS Cost		No of Holes	HP Rate	Tolerance	Extra Discount (Delears)								
1	Q00626	221.75	29.37	10.25	1.50	5.33	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	287.70	BP4 DIA 250x215 THICK ,IBO-127 To be modify			
			0.00	BP4	0.00	6063T6	15.00		80000							0.00					
			80000.00				0.00		1	950	BSEN-755-9		0.00								
2	Q00627	221.75	29.37	10.25	1.50	5.33	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	287.70	BP4 DIA 250 x 215 th.,IBO-127 To be modify			
			0.00	BP4	0.00	6063T6	15.00		80000							0.00					
			80000.00				0.00		1	950	BSEN-755-9		0.00								
3	Q00628	221.75	31.00	10.25	1.50	8.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	292.00	BP4 DIA 328x230 THICK,			
			29.37	BP4	0.00	6063T6	15.00		120000							0.00					
			120000.00				0.00		1	900	BSEN-755-9		0.00								
4	Q00629	221.75	32.82	10.25	1.50	8.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	293.82	BP4 DIA 328x230 THICK			
			0.00	BP4	0.00	6063T6	15.00		120000							0.00					
			120000.00				0.00		1	850	BSEN-755-9		0.00								
5	Q00630	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	NMR FOR SIZE			
				BP1	0.00	6063T6			0							0.00					
			0.00				0.00				0		SELECT		0.00						
6	Q00631	221.75	0.00	7.44	0.00	0.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	14.00	246.69	NMR FOR SIZE			
				BP4	0.00	6063T6			0							0.00					
			0.00				0.00				0		SELECT		0.00						
7	Q00632	221.75	0.00	7.44	0.00	0.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	14.00	246.69	NMR for Size			
				BP4	0.00	6063T6			0							0.00					
			0.00				0.00				0		SELECT		0.00						
8	Q00633	221.75	0.00	7.44	0.00	0.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	14.00	246.69	NMR FOR SIZE			
				BP1	0.00	6063T6			0							0.00					
			0.00				0.00				0		SELECT		0.00						
9	Q00634	221.75	0.00	7.44	0.00	0.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	14.00	246.69	NMR FOR SIZE			
				BP4	0.00	6063T6			0							0.00					

				0.00					0.00		0 SELECT		0.00				
10	Q00635	221.75	0.00	7.44	0.00	0.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	14.00	246.69 NMR FOR SIZE
				BP4	0.00	6063T6				0						0.00	
				0.00				0.00			0 SELECT		0.00				

Routing Details			
User	Date	Diff	Remarks
VSR	11/05/2023 14:11		.
SKS	12/05/2023 14:10	23:58	Q00630 TO Q00635 IS NMR FOR SIZE
JNR	12/05/2023 14:53	00:43	Q00630,631,632,633,634,635 NMR
RITIC	12/05/2023 18:29	03:35	Q00630,631,632,633,634,635 NMR section all section which is transfer to the BF plant
VSR	11/05/2023 14:11	19:42	