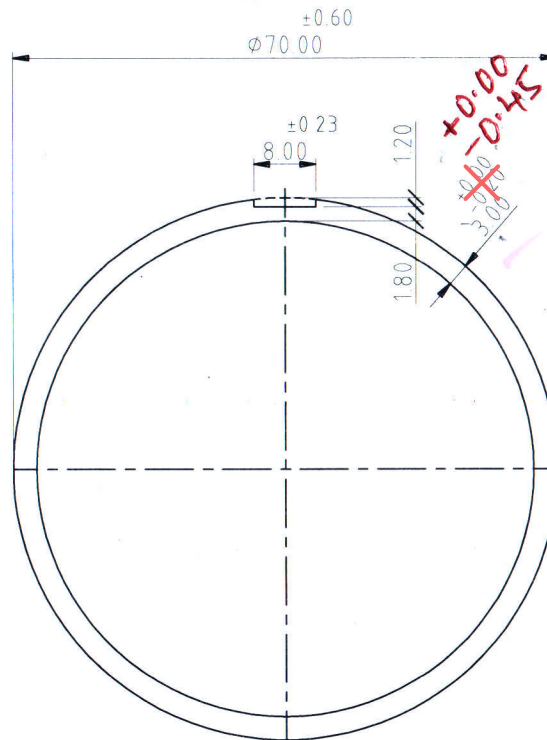


PEL P/N - PMAS-N3440060-962

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-70.0 & ID-64.0 mm with Key slot

Q02878



PROPOSAL DRAWING

FOR APPROVAL ONLY

----- INDICATES EXPOSED SURFACE				SECTION MATCHING WITH :			
UNSPECIFIED TOLERANCE AS PER :				GENERAL WALL THICK. : 3.00 ± 0.00			
IS:2673-1979				OVALITY = ± 0.60			
ALL DIMENSIONS ARE IN MM.				STRAIGHTNESS = 1.70 mm/MTR.LENGTH			
UNSPECIFIED CORNER RADII = 0.25MM							
Party drawing no. : TU-3220 (Precision Electronics)				Enquiry No./ Date : 10001994/03.10.2009			
Drawn by : <i>P.R. Mohan</i>				Area : 622.47 Sq.mm			
Checked by :				Weight : 1.680 Kg/mtr			
Approved by :				Wt. Range : 1.512-1.848 Kg/mtr*			
Scale : 1:1				Date Alloy : 63400			
Critical dimensions : *				BAL No. : 20002320			
Rev. status	Rev. No.	Description	Sign. Date	Perimeter:	Ext. : 221.84 mm	DWG. SEC. DIE	No.:
REVISIONS				Int. : 201.06 mm			
				Bhoruka Aluminium Limited Phone : 91-821-4286100 Fax : 91-821-2582167, 2581108, Email : info@bhorukaaluminium.com, Website : www.bhorukaaluminium.com			
BACKER No. :				BOLSTER No. :		SUB BOLSTER No. :	
				PRESS CODE :			